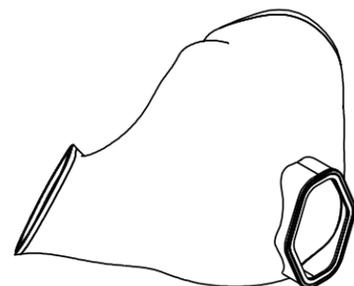
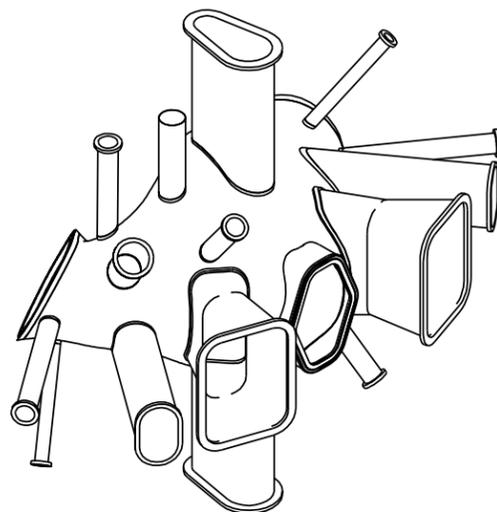


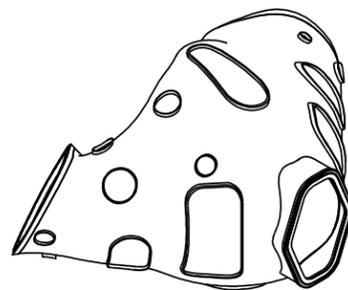
FABRICATION STEPS
(VENDOR RESPONSIBLE FOR
STEPS 1 THRU 4)



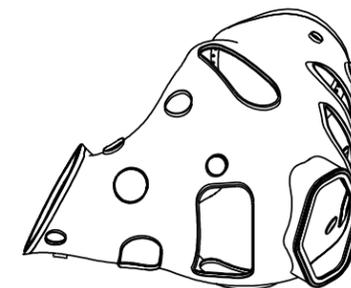
STEP 1
BASIC VESSEL
CONFIGURATION



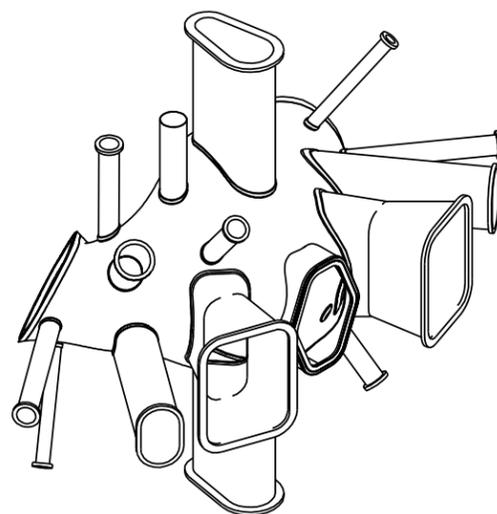
STEP 2
PORTS HAVE BEEN
POSITIONED AND
WELDED TO
VESSEL



STEP 3
PORTS HAVE BEEN CUT
LEAVING A STUB ON THE
VESSEL FOR REATTACHING
PORTS AT PPPL



STEP 4
HOLES HAVE BEEN
CUT IN THE VESSEL



STEP 5
DURING THE DEVICE ASSEMBLY
AT PPPL THE PORTS WILL BE
REATTACHED AS SHOWN.

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT NO. W-40-50-00022-25 UT-BATTELLE, LLC, Oak Ridge, Tennessee PROJECT NAME:							
NATIONAL COMPACT STELLERATOR EXPERIMENT VACUUM VESSEL PERIOD ASSEMBLY							
VERSION NO:	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
134	XX	XX	XX	2	2	XX	U
RELEASE LEVEL	SE 120-002						REV
WIP							0

SE 120-002