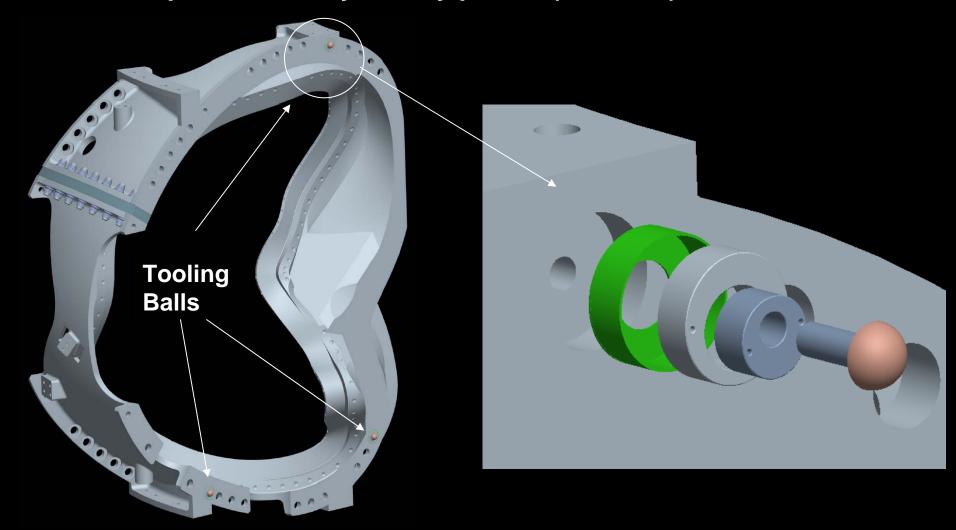
NCSY

Tooling Ball Positioner

- Flange machining includes 3-in dia socket and mating spherical seat for coil-coil alignment tooling
- Double-eccentric positioner used to place coil assemblies for shim measurement and fabrication
- Flanges A-B and B-C have 3 positioners, symmetry planes (A-A, C-C) have six



May 19-20, 2004 MCWF FDR D. Williamson