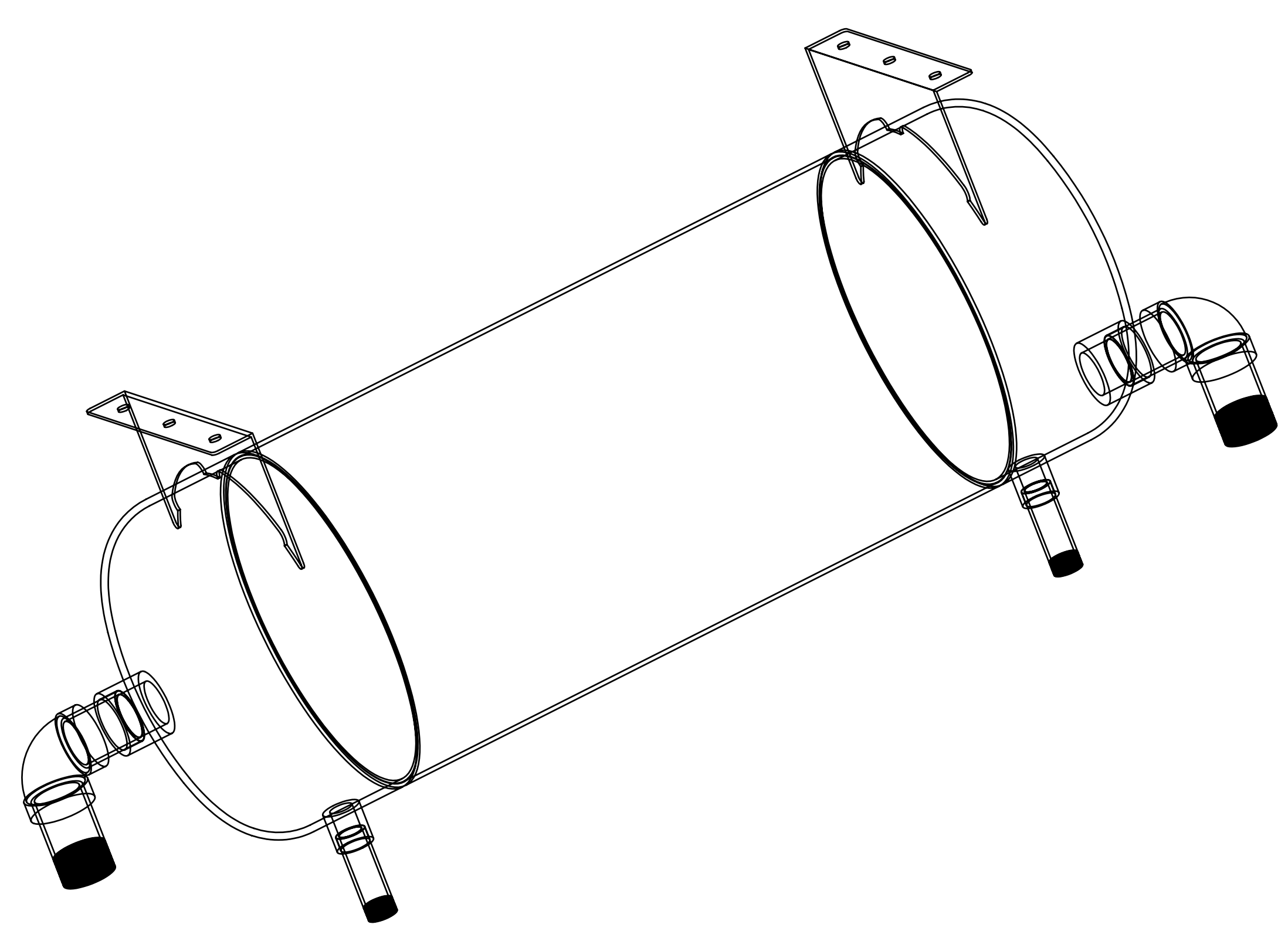
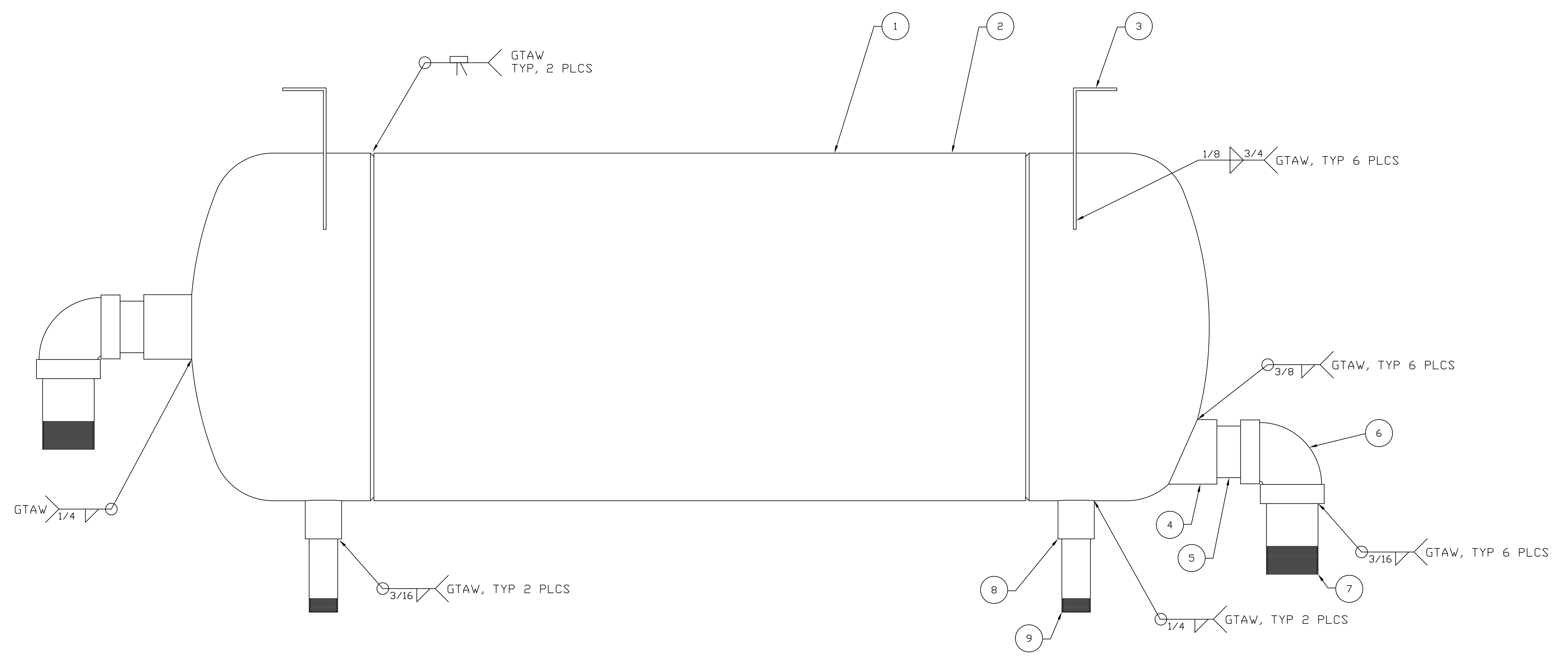


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



- NOTES:
- 1) WELDING SHALL BE PERFORMED IN ACCORDANCE WITH PPPL PROCEDURE EM-002.
 - 2) VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF ASME B31.3.

QTY	PART NO.	NOMENCLATURE OR DESCRIPTION	DRAWING NO.	MATERIAL
2	9	1-INCH HALF NIPPLE SCH 40S	COM'L	304 OR 316 SST
2	8	1-INCH 3000 PSI HALF COUPLING	COM'L	304 OR 316 SST
2	7	2-INCH HALF NIPPLE SCH 40S	COM'L	304 OR 316 SST
2	6	2-INCH 3000 PSI ELBOW	COM'L	304 OR 316 SST
2	5	2-INCH PIPE SCH 40S	COM'L	304 OR 316 SST
2	4	2-INCH 3000 PSI HALF COUPLING	COM'L	304 OR 316 SST
2	3	BRACKET	BY FIELD	304 OR 316 SST
2	2	16-INCH CAP SCH 10S	COM'L	304 OR 316 SST
1	1	16-INCH PIPE SCH 10S 30' LONG	COM'L	304 OR 316 SST

COMPUTER GENERATED DRAWING		CENTRAL FILES:		PRINCETON PLASMA PHYSICS LABORATORY	
MANUAL CHANGES NOT PERMITTED	AUTO CAD	UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES	NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	NEXT ASSEMBLY	BREAK SHARP EDGES .005/.020	TOLERANCES NON-CUMULATIVE	COIL TEST FACILITY	
WEIGHT	DECIMAL-INCH	FRACTIONS	CHK: M. MESSINED	200 PSI TANK	
MODEL NAME	WELDING ENGINEER	ANGULAR	ENGR: G. GETTELFINGER	DRAWING NO. SE1409-11	
			SUPV: J. SIEGEL	SHEET 1 OF 1	
				REV: 0	

NCSX-SE1409-11

K