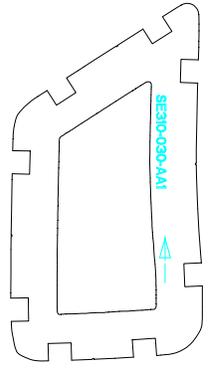
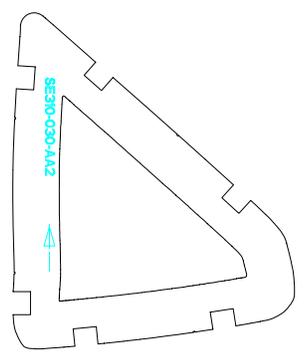


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13				
14				
15				

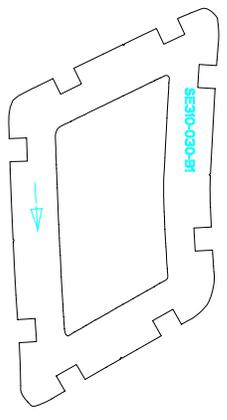
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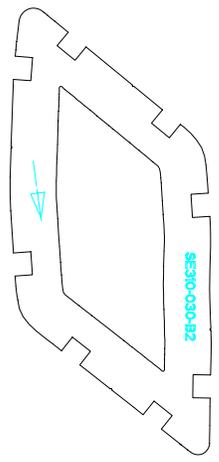
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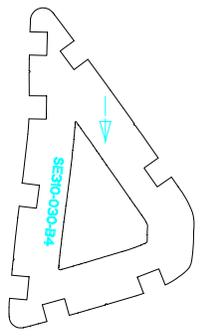
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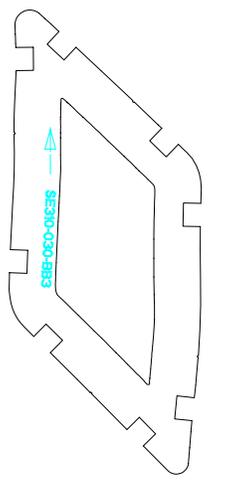
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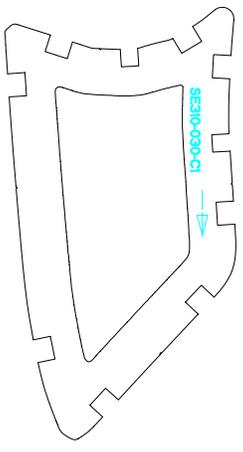
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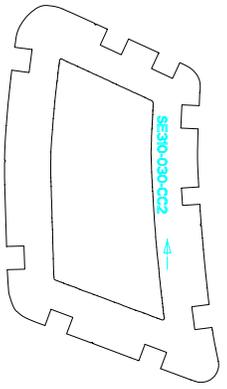
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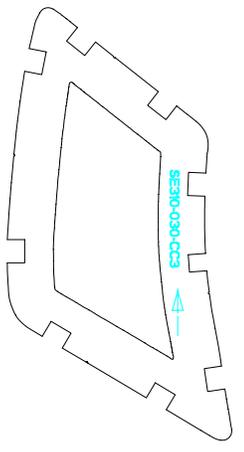
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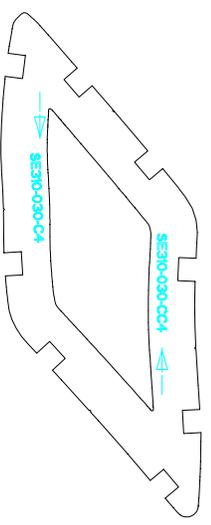
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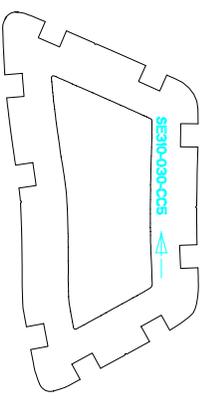
SE310-030-C2
QNTY 1



SE310-030-C3
QNTY 1



SE310-030-CC4
QNTY 2



SE310-030-CC5
QNTY 1

- NOTES
- DRAWING DEPICTS FLAT PATTERN OF FORMED PARTS DEFINED BY PRO/ENGINEER FILES SE310-030-BB*.PART1.
 - THE MATERIAL USED SHALL BE COPPER ALLOY UNS C 11000, ANNEALED DR 1/8 HARD (900-TEMPER) PER ASTM B370 DR ASTM B182.
 - MACHINED EDGES ARE TO BE DEBURRED AND SMOOTH TO PRECLUDE INJURY FROM HANDLING.
 - PART NUMBERS AND ALIGNMENT ARROWS ARE TO BE PERMANENTLY MECHANICALLY MOUNTED TO THE PARTS. PART NUMBERS AND ALIGNMENT ARROWS ARE TO BE PERMANENTLY MOUNTED TO THE PARTS. PART NUMBERS AND ALIGNMENT ARROWS ARE TO BE PERMANENTLY MOUNTED TO THE PARTS.
 - HANDLING AND PROCESSING SHALL BE CONTROLLED TO MINIMIZE WORK HARDENING.
 - THE EDGES ARE TO BE PERPENDICULAR TO THE TEMPLATE SURFACE TO + OR - 5 DEGREES (+ OR - 0.004 INCH) MACHINED TEMPLATES ARE TO BE DELIVERED TO PREP WITH THE SAME TEMPERATURE AS THE STOCK METALS FOR MATERIAL PROCESSING.
 - COATING THE SURFACE TO FACILITATE MACHINING IS PERMITTED. THE TEMPLATES ARE USED TO LOCATE AND WIND MAGNETIC COILS AND ARE REMOVED AFTERWARD.
 - THE LOCATOR SEMICIRCULAR HOLES AND THEIR RESPECTIVE LOCATIONS ARE TO BE POSITIONED TO + OR - 0.005 INCH AND VERIFIED BY INSPECTION. THE GENERAL TEMPLATE DIMENSIONS ARE TO BE WITHIN + OR - 0.020 INCH OF THE IDEAL GENERAL COPY MODEL. THE PARTS SHALL BE POSITIONED WITHIN TOLERANCES WITH TOLL SCALE TEMPLATES ARE TO BE USED BY THE VENDOR AS A "GO" NO GO GAUGE.

RELEASE LEVEL: DWG VERSION NO.		PART NO.		DRAWING NO.		NUMERICAL CODE		MATERIAL		QTY	
SE310-030-CC1		SE310-030-CC1		SE310-030-CC1		SE310-030-CC1		SE310-030-CC1		SE310-030-CC1	
WEIGHT 0.0 LBS		MODEL NAME SE310-030-CC1		MATERIAL COPPER ALLOY UNS C 11000		QTY 1		MATERIAL COPPER ALLOY UNS C 11000		QTY 1	
MATERIAL COPPER ALLOY UNS C 11000		QTY 1		MATERIAL COPPER ALLOY UNS C 11000		QTY 1		MATERIAL COPPER ALLOY UNS C 11000		QTY 1	