

<i>NCSX RFD</i> <i>Part I</i>	Number: NCSX-RFD-18-001	RFD Description: Change in Welding Requirements
Initiator: Homer Kyle		Organization: Vulcan Products Company, Inc.
List of Impacted Documents: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>) <ul style="list-style-type: none"> • SE184-051-r0, Sheet 1 - Base Support Weldment • SE184-052-r0, Sheet 1 - Support "Tee" Bar Weldment • SE184-056-r0, Sheet 1 - Support Bracket Weldment, Sheet 2 - Vertical Support Weldment, & Sheet 3 - Outrigger Weldment • SE186-306-r0 - MCWF Seg "A" Support Brckt Weldments • SE186-307-r0 - MCWF Seg "C" Type 1 Support Brckt Weldments • SE186-308-r0 - MCWF Seg "C" Type 2 Support Brckt Weldments • SE186-325-r0 - MCWF Support Cart Support Post Weldment • SE186-330-r0, Sheet 1 - MCWF Right Side Support Cart Weldment & Sheet 2 - MCWF Left Side Support Cart Weldment • SE186-333-r0: Sheet 11 Adjuster Bar Structure Support Weldment & Sheet 2 Adjuster Bar Weldment 		
Cost Impact: (<i>If none, so state</i>) : NONE		
Schedule Impact: (<i>If none, so state</i>): NONE		
Quality Impact: (<i>If none, so state</i>): NONE		
State Requirement Deviation is Requested For: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>): Above List of drawings		
Full Description of the Deviation Requested: (<i>Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.</i>) In E-mail Homer Kyle to Larry Dudek of November 28, 2007 Vulcan Company requested the following deviation: “All drawings show the welding as being GTAW can we change to GMAW, this would still more than satisfy you requirement.”		
Attachments: <ul style="list-style-type: none"> • E-mail Homer Kyle to Larry Dudek of November 28, 2007 		
Initiator Signature: <u>See E-mail from Homer Kyle dated 11/28/2007</u>		

Attachment

From: "Homer Kyle" <homerk@vulcanproducts.com>
Date: November 28, 2007 6:29:23 PM EST
To: <ldudek@pppl.gov>
Subject: clarification

Larry,

All drawings show the welding as being GTAW can we change to GMAW, this would still more than satisfy you requirement.

Please let me know as soon as you can.

Homer

Homer Kyle
Vulcan Products Company Inc
6210 234st SE
Woodinville, WA 98072
PH:425-806-6000
FAX: 425-806-6006

<i>NCSX RFD</i> <i>Part III</i>	Number: NCSX-RFD-18-001	RFD Description: Change in Welding Requirements
RLM(s): Design: P. Heitzenroeder Manufacturing: L. Dudek	Organization: Organization: PPPL Organization: PPPL	
Cognizant Engineer: _____		
Design RLM Signature: _____		
Manufacturing RLM Signature: _____		
Project Disposition: <input checked="" type="checkbox"/> Approved. No ECP required. _____ NCSX Systems Engineering Support Manager <input type="checkbox"/> Approved. ECP - assigned and processed. <input type="checkbox"/> Not Approved. Reason(s) for disapproval:		