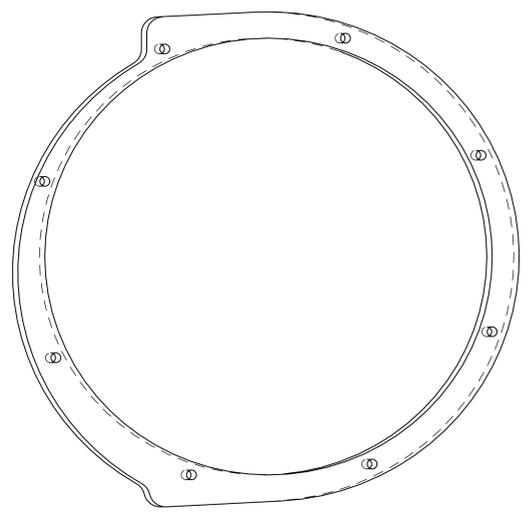
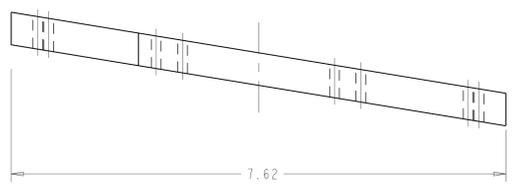
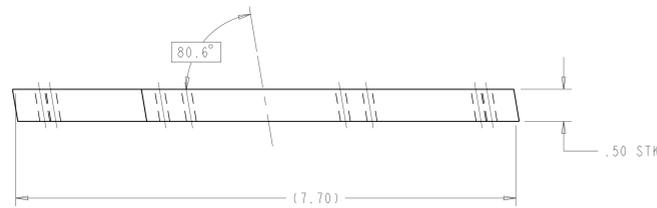
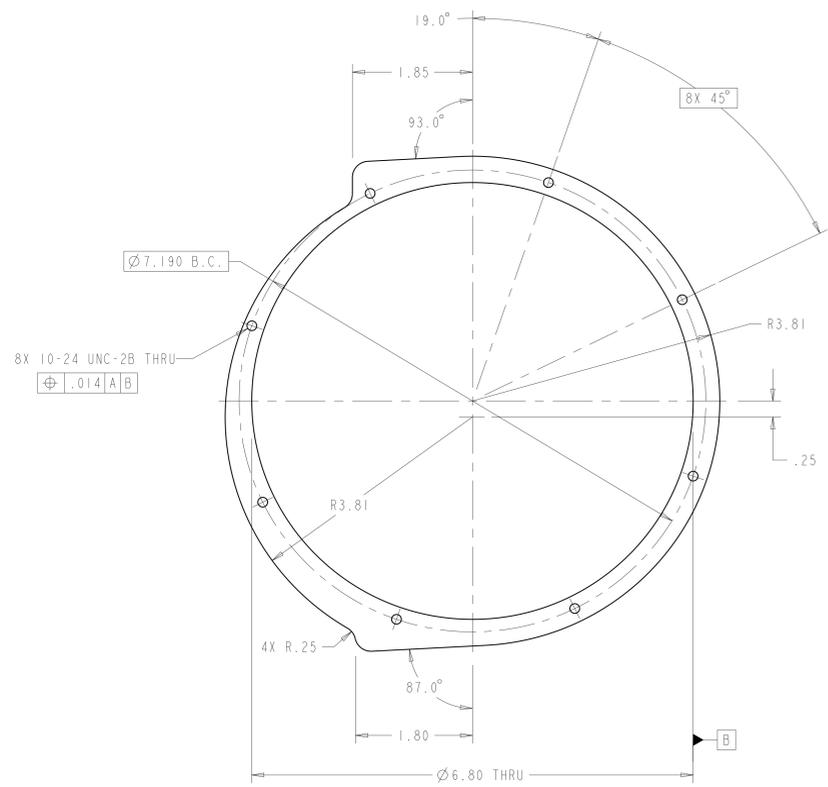
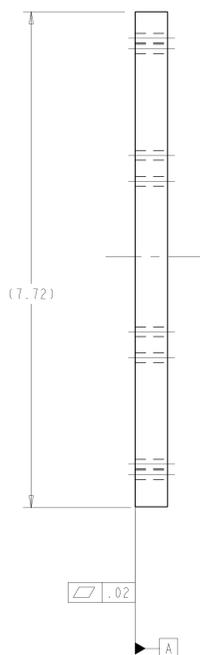


NOTES

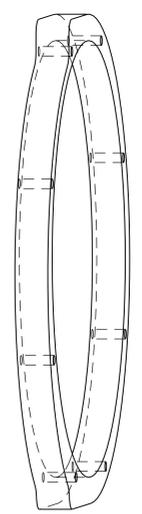
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.
4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-342.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



FLAT ORIENTATION



INSTALLED ORIENTATION



-1 PORT 2 WINDING FORM SEAL INNER PLATE 4  
SCALE 1.000

4	AR	-1	PORT 2 WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	I
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO	
SE122-340-1						
NEXT ASSEMBLY			PARTS LIST			

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
REVISION OR ISSUE PURPOSE												
REVISION APPROVAL												

SCALE NOTED		DES P. L. GORANSON 01/07
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW R. A. HURD 01/07
FRACTIONS ± .01		CHK S. PARSON 01/07
XX DECIMALS ± .01		DEPT :
XXX DECIMALS ± .005		FE :
ANGLES ± 0'15"		CR :
BREAK SHARP EDGES OR MAX		PJ :
FINISH .125 UNLESS OTHERWISE SPECIFIED		RD :
DRAWING APPROVALS		PPPL DRFT J. SIEGEL 01/07
DATE		VERSION NO. 4+
DATE		PLANT ORNL
DATE		BLDG 5700
DATE		FL 3
DATE		SHT 1
DATE		OF 1
DATE		TYPE I
DATE		CLASS S
DATE		U

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NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT 2 WINDING FORM SEAL  
INNER PLATE

SE122-342