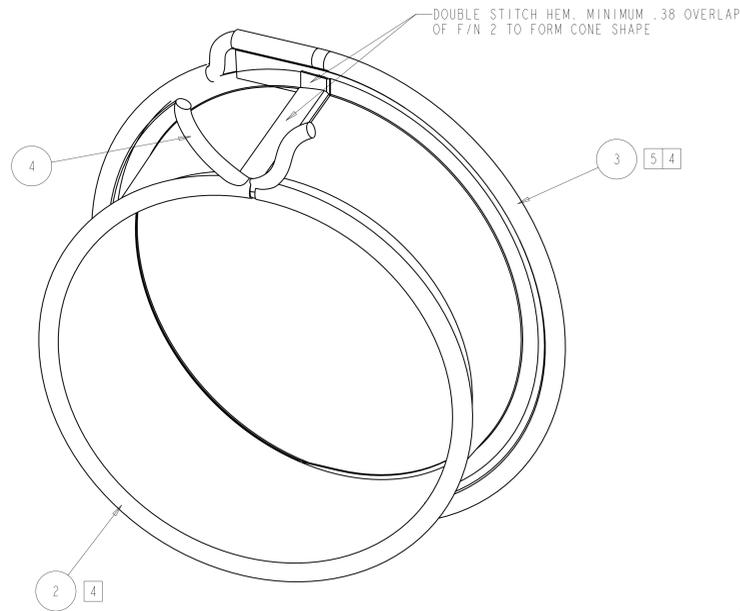
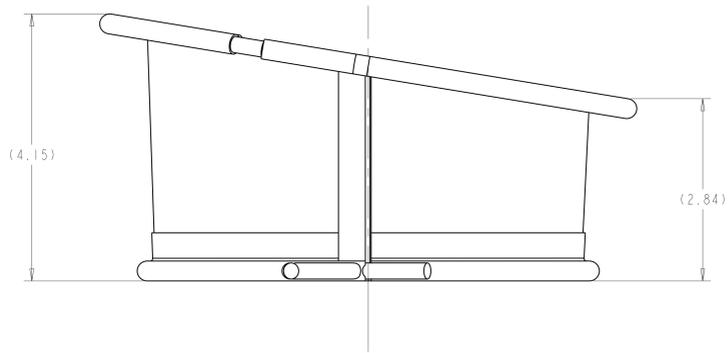
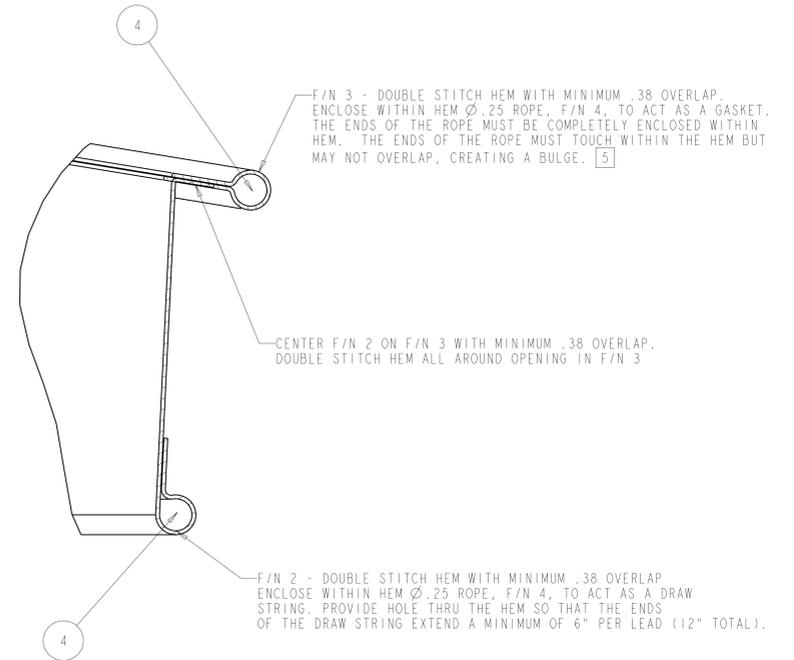


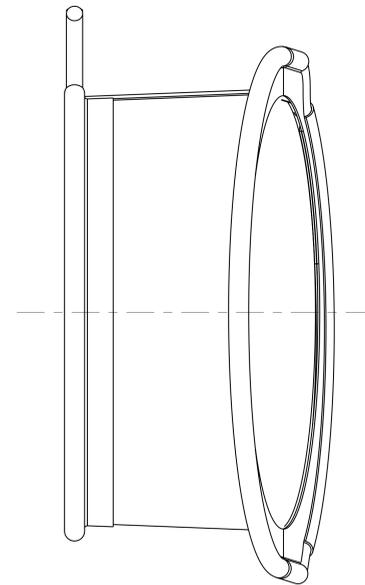
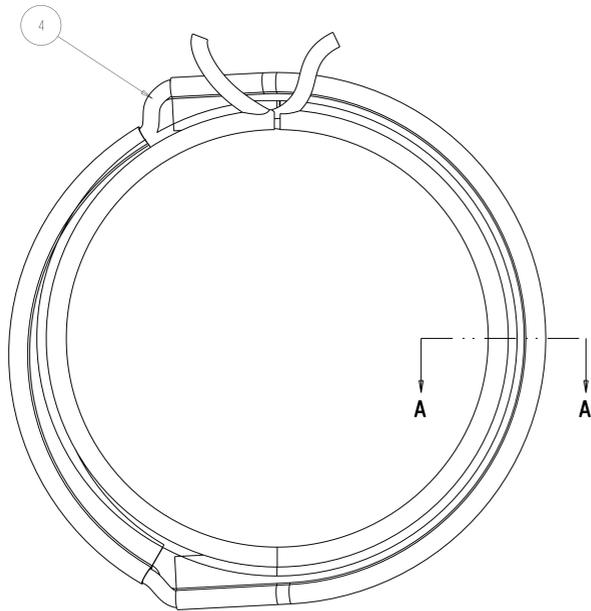
- NOTES
- DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 - INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 - DIMENSIONS ARE IN INCHES
 - FLAT PATTERNS TO BE CREATED FROM FULL SIZE PLOT.
 - VERIFY HEM PROFILE IN ASSEMBLY SE122-340.



ISOMETRIC VIEW
SCALE 1.000



SECTION A-A
SCALE 2.000



-1 PORT 2 WINDING FORM SEAL BOOT ASSEMBLY
SCALE 1.000

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
AR	-4	Ø.25 ROPE		NCSX-PRL-12-001	4
5 4	1	PORT 2 WINDING FORM SEAL BOOT BACK		NCSX-PRL-12-001	3
4	1	PORT 2 WINDING FORM SEAL BOOT CONE		NCSX-PRL-12-001	2
AR	-1	PORT 2 WINDING FORM SEAL BOOT ASSEMBLY			1

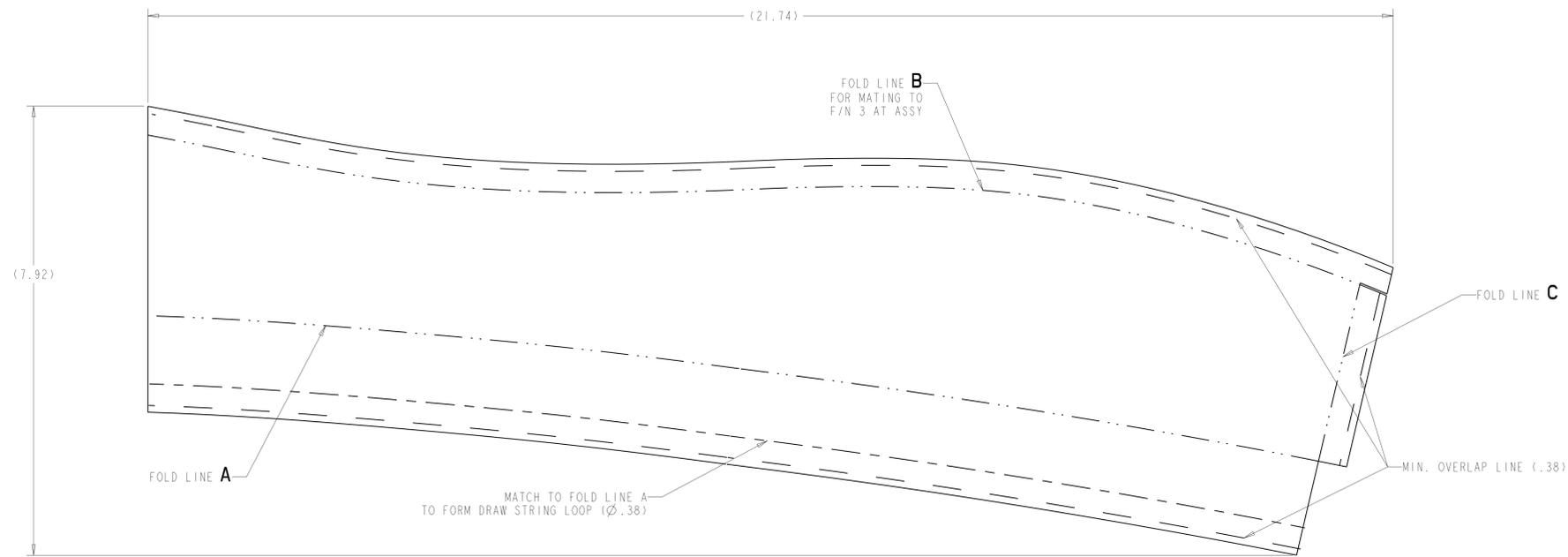
← NEXT ASSEMBLY

PARTS LIST

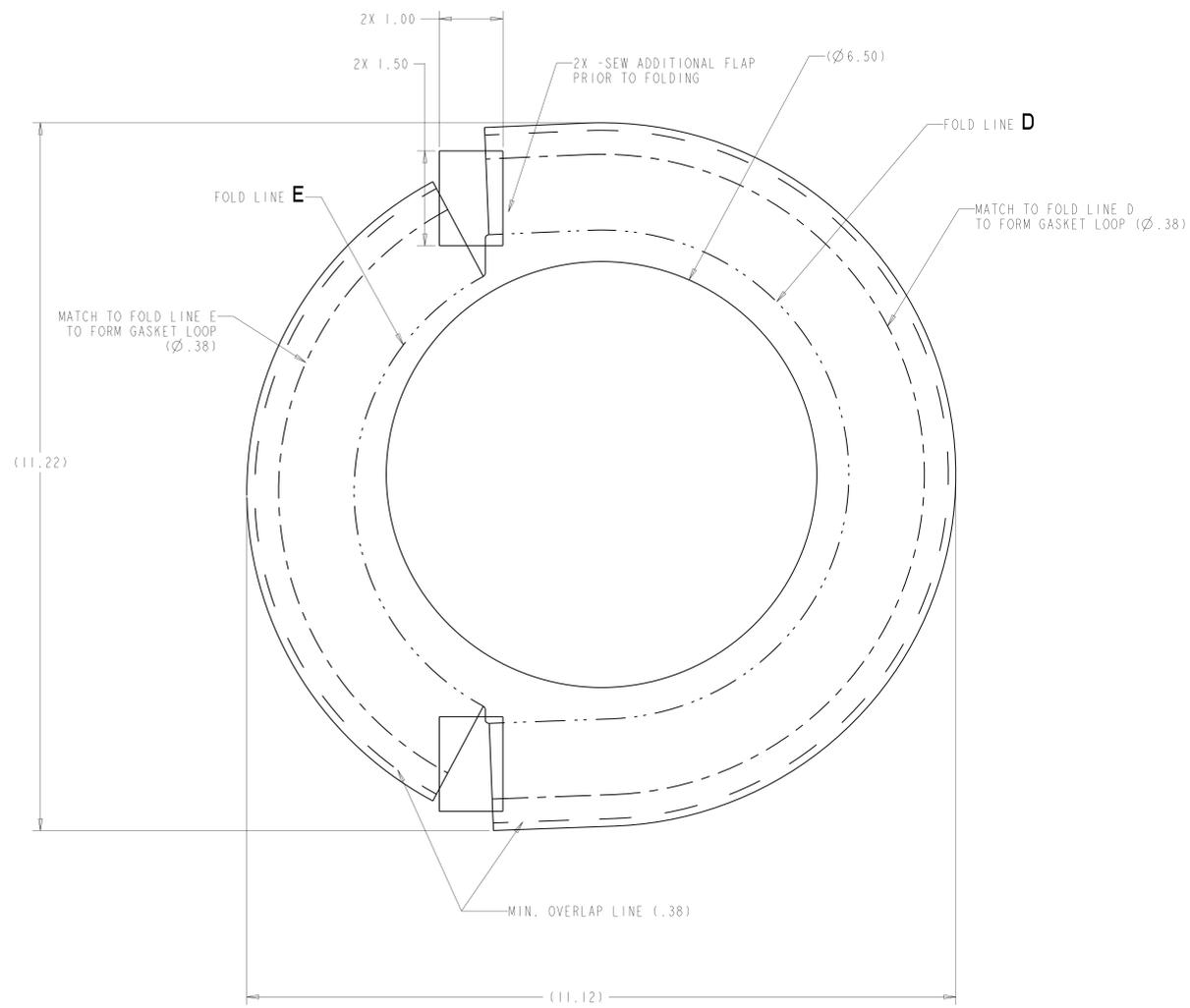
NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

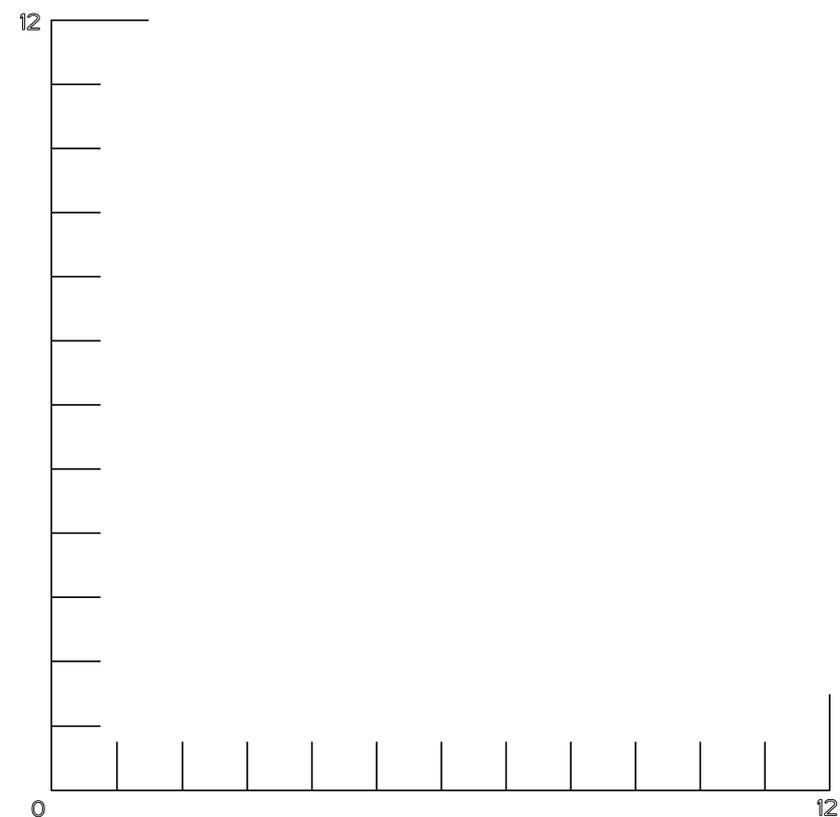
SCALE NOTED		DES P. L. GORANSON 01/07	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW R. A. HURD 01/07	UT-BATTELLE	
FRACTIONS ±.01		CHK S. PARSON 01/07	PROJECT NAME	
XX DECIMALS ±.01		SECT :	NATIONAL COMPACT STELLARATOR EXPERIMENT	
XXX DECIMALS ±.005		DEPT :	PORT 2 WINDING FORM SEAL BOOT ASSEMBLY	
ANGLES ±0°15'		PE :	VERSION NO. 4+	
BREAK SHARP EDGES OR MAX FINISH .125 UNLESS OTHERWISE SPECIFIED		CR :	PLANT ORNL	
		PJ :	BLDG 5700	
		RD :	FL 3	
		PPPL DRFT J. SIEGEL 01/07	SHT 1	
			OF 2	
			TYPE A	
			CLASS U	
			RELEASE LEVEL WIP	
			SE122-343	
			REV 0	



-2 FLAT PATTERN 4
SCALE 1.000



-3 FLAT PATTERN 4
SCALE 1.000



1:1 SCALE
AT FULL SIZE

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee PROJECT NAME:									
NATIONAL COMPACT STELLARATOR EXPERIMENT									
PORT 2 WINDING FORM SEAL BOOT ASSEMBLY									
VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS		
4+	ORNL	5700	3	2	2	A	U		
RELEASE LEVEL		SE 122-343						REV	
WIP								0	