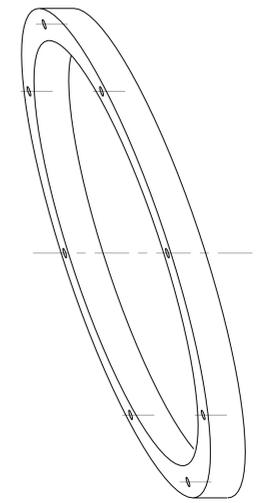
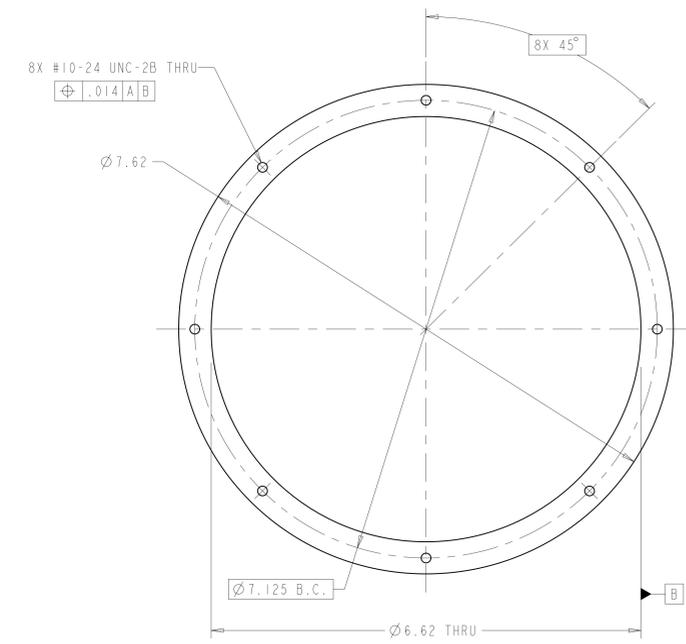
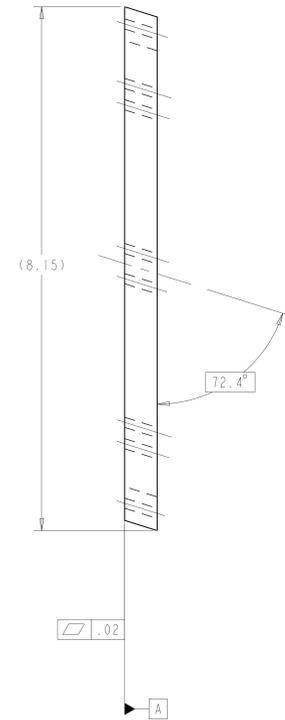
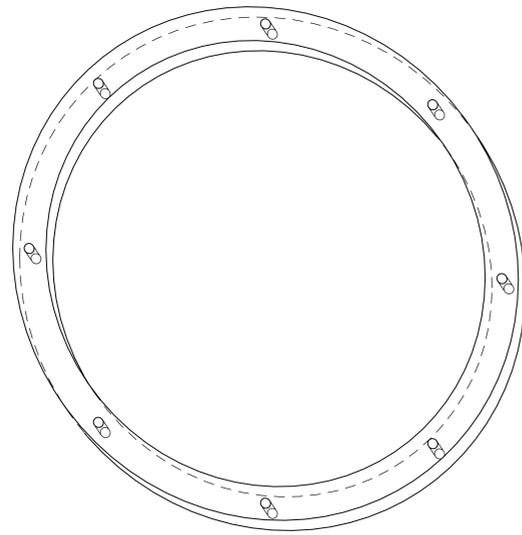
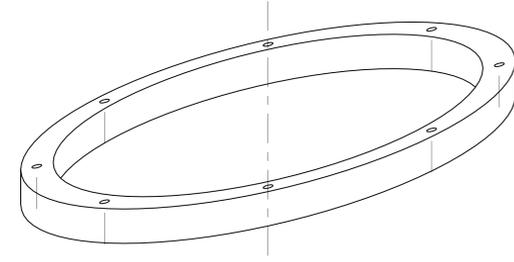
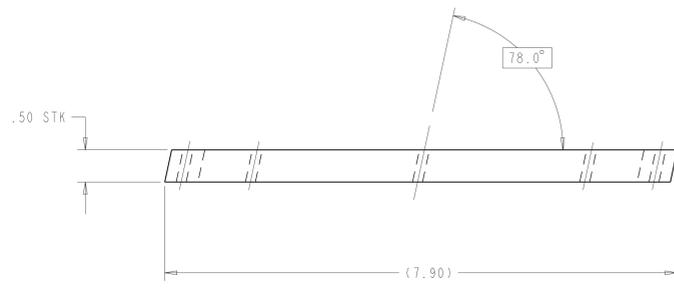


- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
  3. DIMENSIONS ARE IN INCHES.
  4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-374.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



FLAT ORIENTATION

INSTALLED ORIENTATION

-1 PORT 15 WINDING FORM SEAL INNER PLATE 4

SCALE 1.000

| 4 | AR          | -1                     | PORT 15 WINDING FORM SEAL INNER PLATE | GAROLITE | G-11          | I       |
|---|-------------|------------------------|---------------------------------------|----------|---------------|---------|
|   | CAGE CODE   | PART OR IDENTIFYING NO | NOMENCLATURE OR DESCRIPTION           | MATERIAL | SPECIFICATION | FIND NO |
|   | SE122-374-1 |                        |                                       |          |               |         |
|   |             |                        |                                       |          |               |         |

← NEXT ASSEMBLY

PARTS LIST

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

| REV | DESCRIPTION    | BY  | DATE  | CHK | DEPT | DATE  | PE | REQ | DATE | ORNL | DOE | DATE |
|-----|----------------|-----|-------|-----|------|-------|----|-----|------|------|-----|------|
| 0   | ORIGINAL ISSUE | RAH | 01/07 | SP  |      | 01/07 |    |     |      |      |     |      |

| SCALE NOTED                              |  | DES            | DATE  |
|--|--|----------------|-------|
| TOLERANCES UNLESS OTHERWISE SPECIFIED    |  | P. L. GORANSON | 01/07 |
| FRACTIONS ± .01                          |  | R. A. HURD     | 01/07 |
| XX DECIMALS ± .01                        |  | S. PARSON      | 01/07 |
| XXX DECIMALS ± .005                      |  |                |       |
| ANGLES ± 0'15"                           |  |                |       |
| BREAK SHARP EDGES OR MAX                 |  |                |       |
| FINISH ± .125 UNLESS OTHERWISE SPECIFIED |  |                |       |

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|---|-----------|--|-------|
| PROJECT NAME                            |           |  |       |
| NATIONAL COMPACT STELLARATOR EXPERIMENT |           |  |       |
| PORT 15 WINDING FORM SEAL INNER PLATE   |           |  |       |
| VERSION NO.                             | PLANT     | BLDG   | FL    |
| 3+                                      | ORNL      | 5700   | 3     |
| SHT                                     | OF        | TYPE   | CLASS |
| 1                                       | 1         | S  | U     |
| RELEASE LEVEL                           | SE122-374 |  |       |
| WIP                                     |           |  |       |
| REV                                     | DATE      | DRAWING APPROVALS  |       |
| 0                                       |           |  |       |