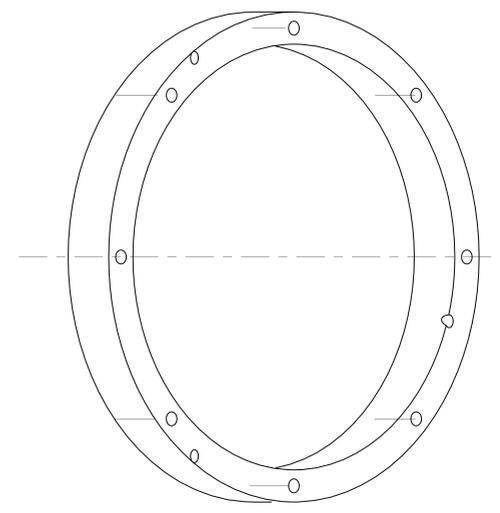
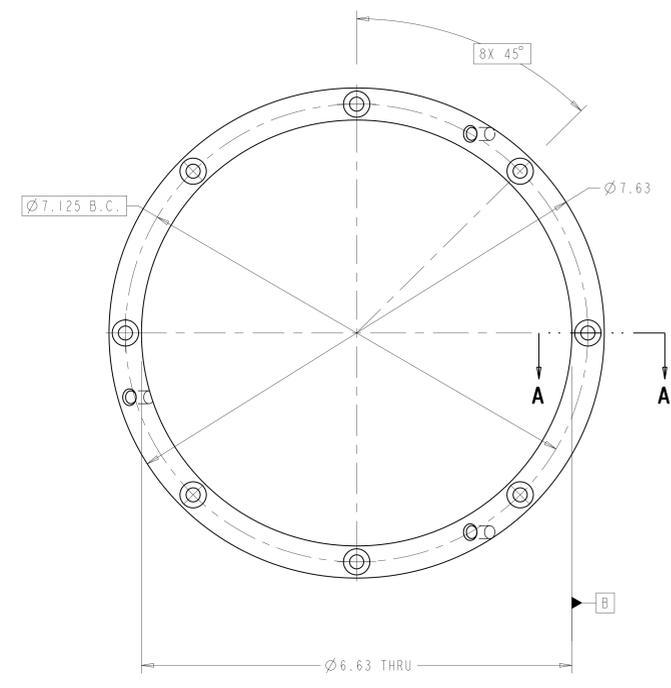
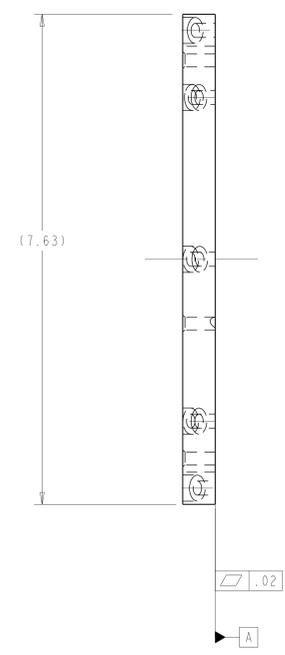
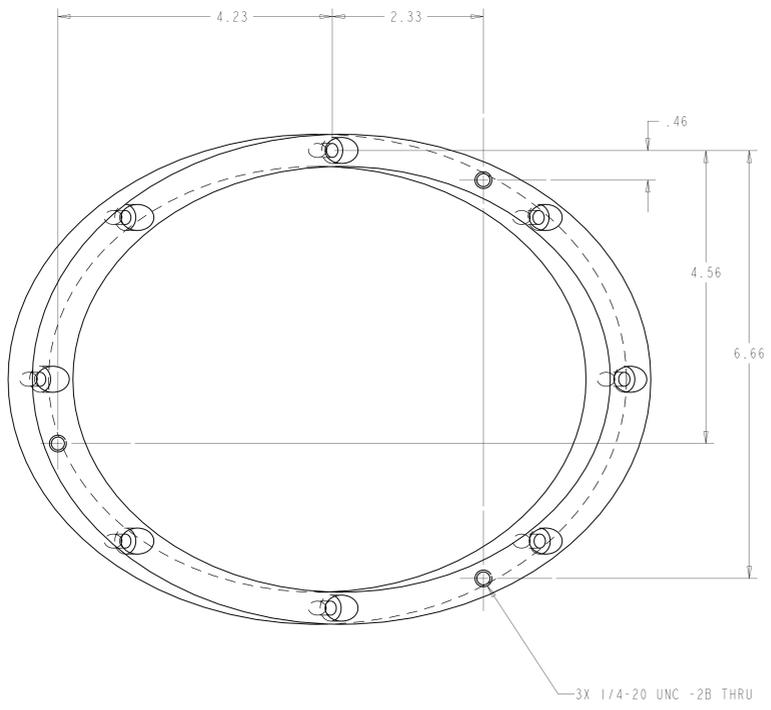
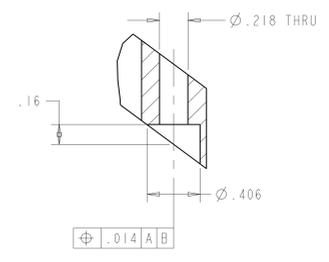
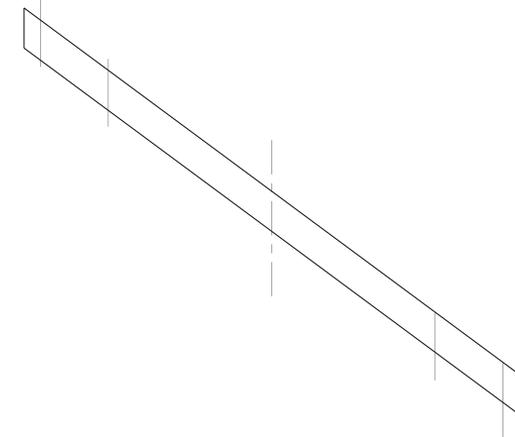
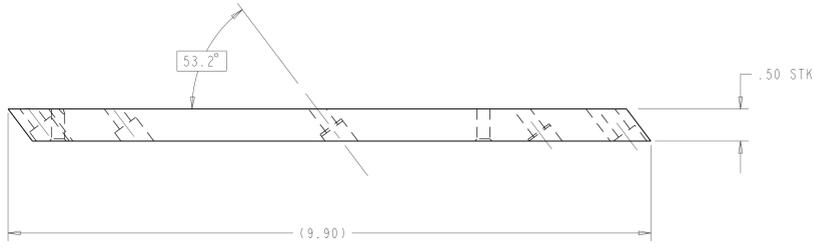


- NOTES
- DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 - INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 - DIMENSIONS ARE IN INCHES.
 - PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-381.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



FLAT ORIENTATION

INSTALLED ORIENTATION

-1 PORT 18 WINDING FORM SEAL OUTER PLATE

SCALE 1.000

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
AR	-1	PORT 18 WINDING FORM SEAL OUTER PLATE	GAROLITE	G-11	I
NEXT ASSEMBLY			PARTS LIST		

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						

SCALE NOTED		DES	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED		P. L. GORANSON	01/07
FRACTIONS		R. A. HURD	01/07
XX DECIMALS	±.01	S. PARSON	01/07
XXX DECIMALS	±.005		
ANGLES	±0°15'		
BREAK SHARP EDGES OR MAX FINISH	.125 UNLESS OTHERWISE SPECIFIED		

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3+	ORNL	5700	3	1	1	S	U
RELEASE LEVEL			SE122-381				
WIP			REV 0				

SE122-381