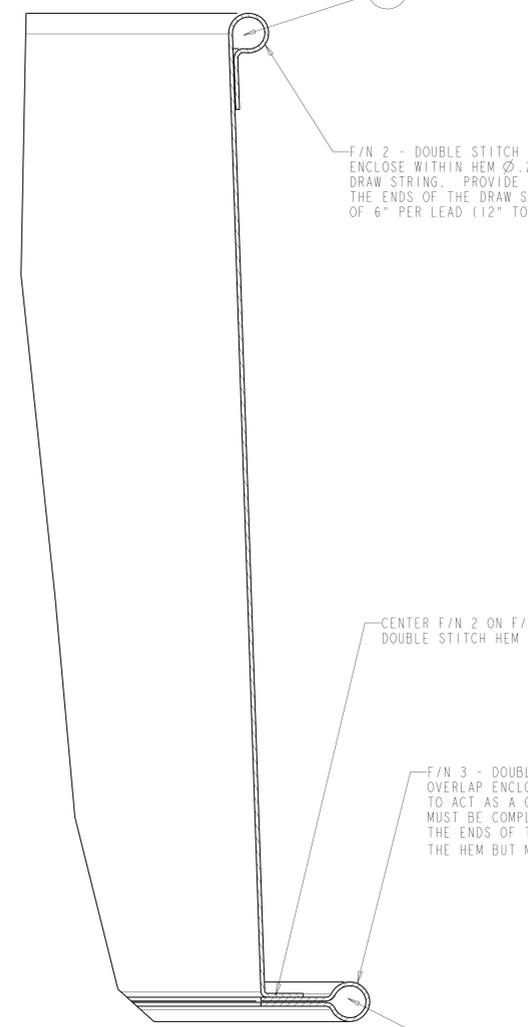
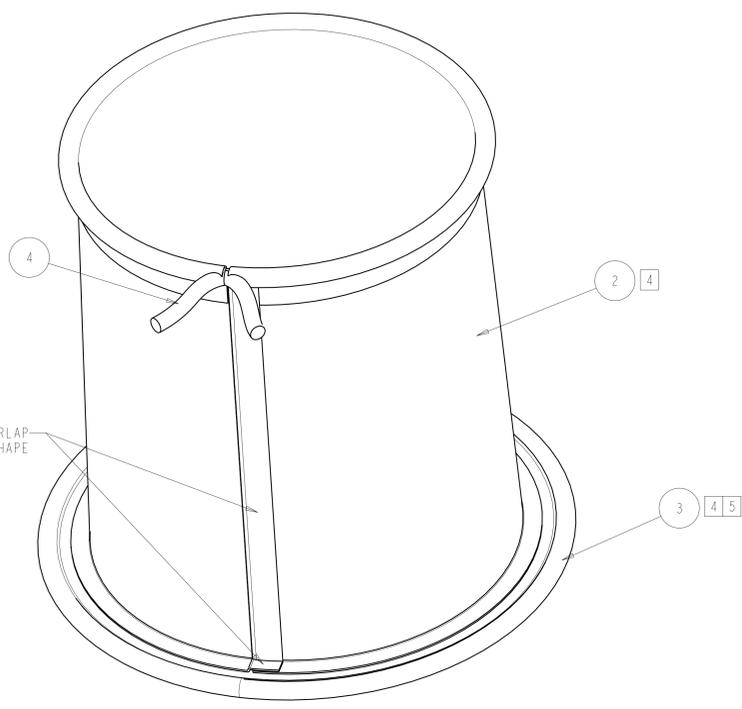


DOUBLE STITCH HEM, MINIMUM .38 OVERLAP OF F/N 2 TO FORM CONE SHAPE

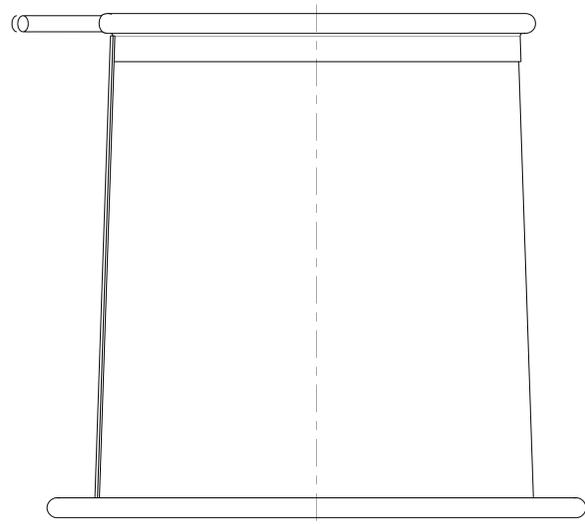
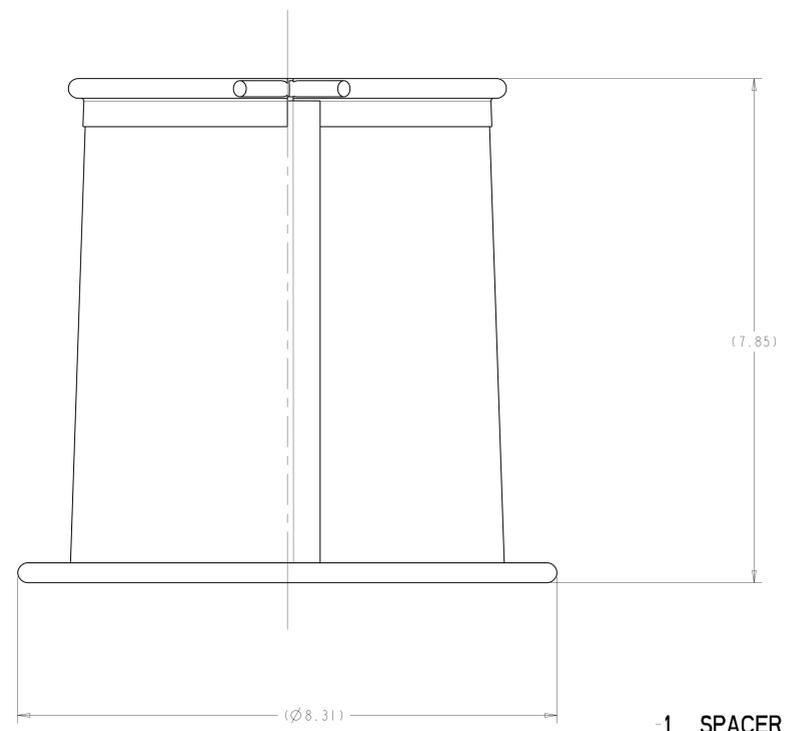


F/N 2 - DOUBLE STITCH HEM WITH MINIMUM .38 OVERLAP ENCLOSE WITHIN HEM $\varnothing .25$ ROPE, F/N 4, TO ACT AS A DRAW STRING. PROVIDE HOLE THRU THE HEM SO THAT THE ENDS OF THE DRAW STRING EXTEND A MINIMUM OF 6" PER LEAD (12" TOTAL).

CENTER F/N 2 ON F/N 3 WITH MINIMUM .38 OVERLAP. DOUBLE STITCH HEM ALL AROUND OPENING IN F/N 3

F/N 3 - DOUBLE STITCH HEM WITH MINIMUM .38 OVERLAP ENCLOSE WITHIN HEM $\varnothing .25$ ROPE, F/N 4, TO ACT AS A GASKET. THE ENDS OF THE ROPE MUST BE COMPLETELY ENCLOSED WITHIN HEM. THE ENDS OF THE ROPE MUST TOUCH WITHIN THE HEM BUT MAY NOT OVERLAP, CREATING A BULGE.

SECTION A-A
SCALE 2.00



-1 SPACER PORT WINDING FORM SEAL BOOT ASSEMBLY
SCALE 1.00

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	MTR	01/07	SP		01/07						
1												
2												
3												
4												
5												

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
AR	-4	$\varnothing .25$ ROPE		NCSX-PRL-12-001	4
4 5	-3	SPACER PORT WINDING FORM SEAL BOOT BACK		NCSX-PRL-12-001	3
4	-2	SPACER PORT WINDING FORM SEAL BOOT CONE		NCSX-PRL-12-001	2
AR	-1	SPACER PORT WINDING FORM SEAL BOOT ASSEMBLY			1

PARTS LIST

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED
TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS :
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES OR MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

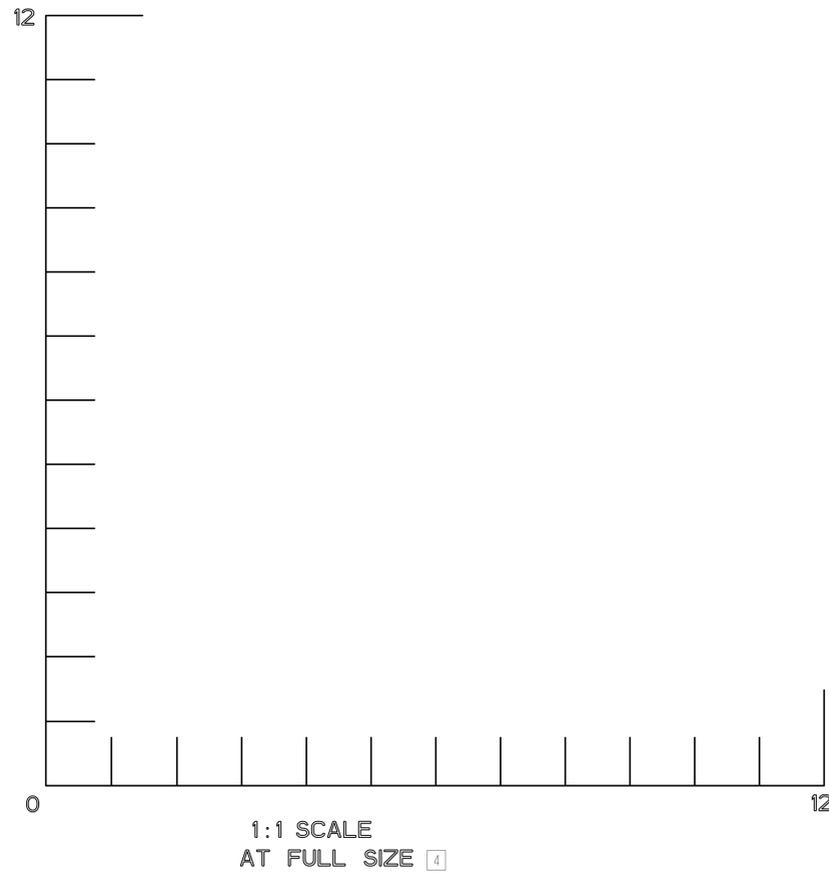
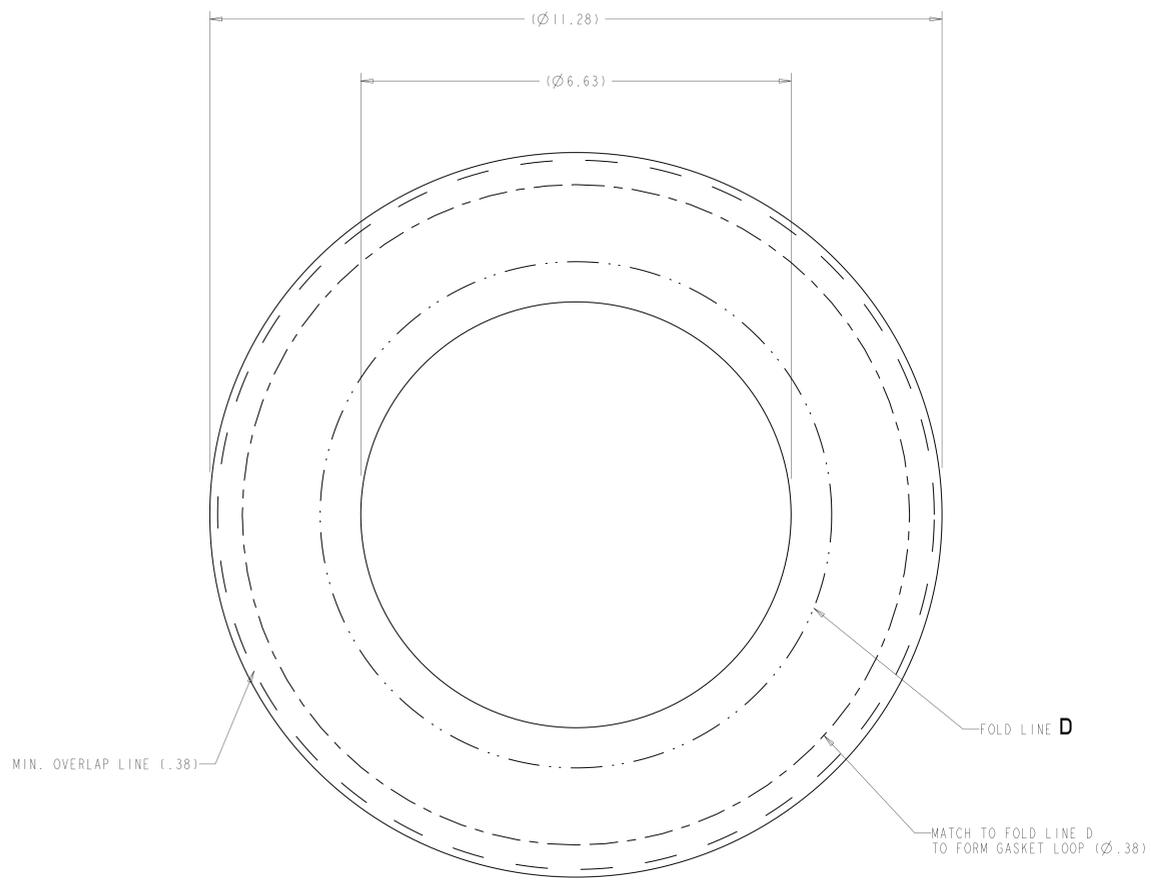
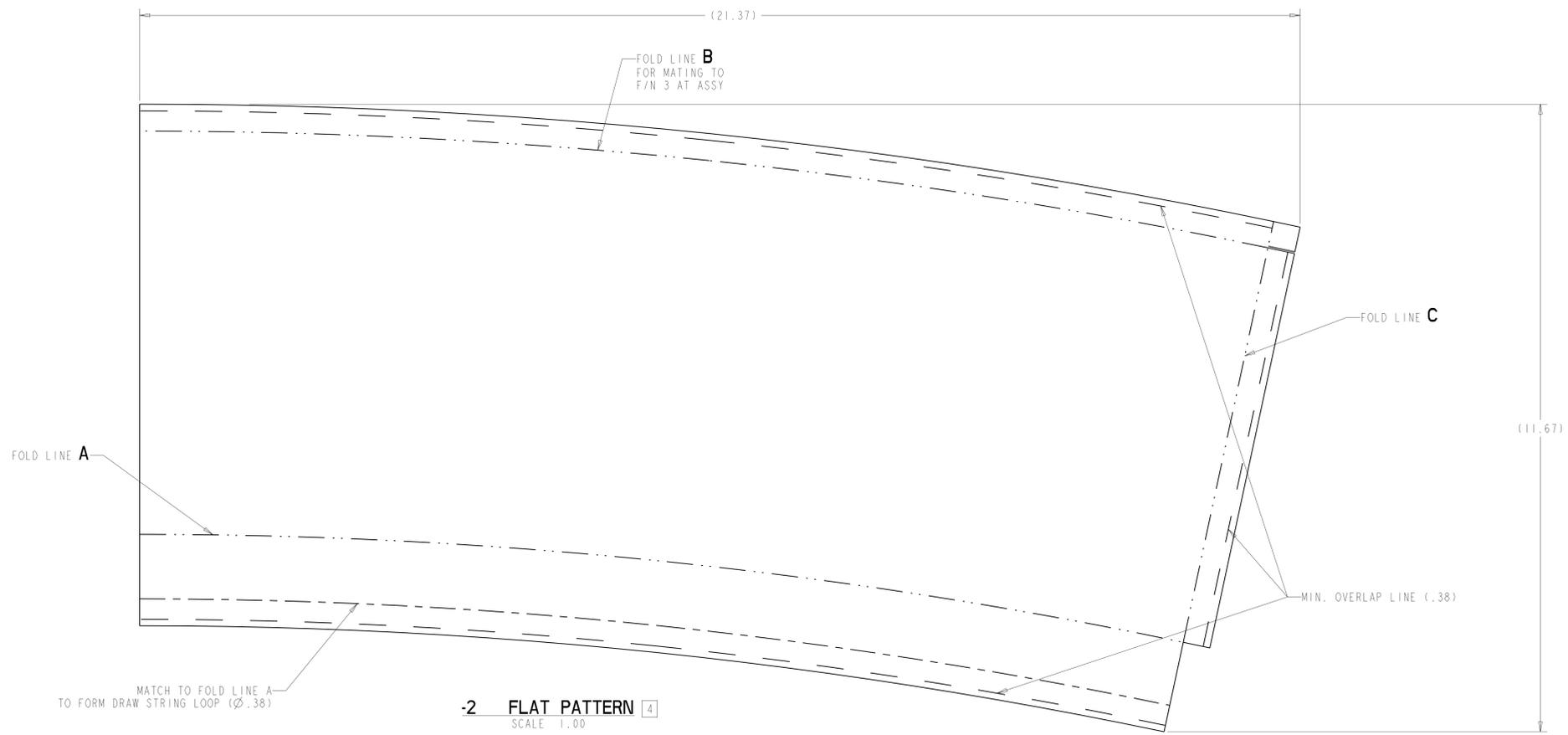
DES PL GORANSON 01/07
DRW MT BROWN 01/07
CHK S. PARSON 01/07

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NATIONAL COMPACT STELLARATOR EXPERIMENT

SPACER PORT WINDING FORM SEAL BOOT ASSEMBLY

PPPL DRFT J SIEGEL 01/07	VERSION NO. 3	PLANT ORNL	BLDG 5700	FL 3	SHT 1	OF 2	TYPE A	CLASS U
DRAWING APPROVALS	RELEASE LEVEL WIP	SE122-391		REV 0				



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UT-BATTELLE									
NATIONAL COMPACT STELLARATOR EXPERIMENT									
SPACER PORT WINDING FORM SEAL BOOT ASSEMBLY									
VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS		
3	ORNL	5700	3	2	2	A	U		
RELEASE LEVEL		SE 122-391						REV	
WIP								0	