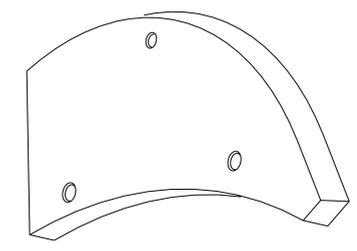
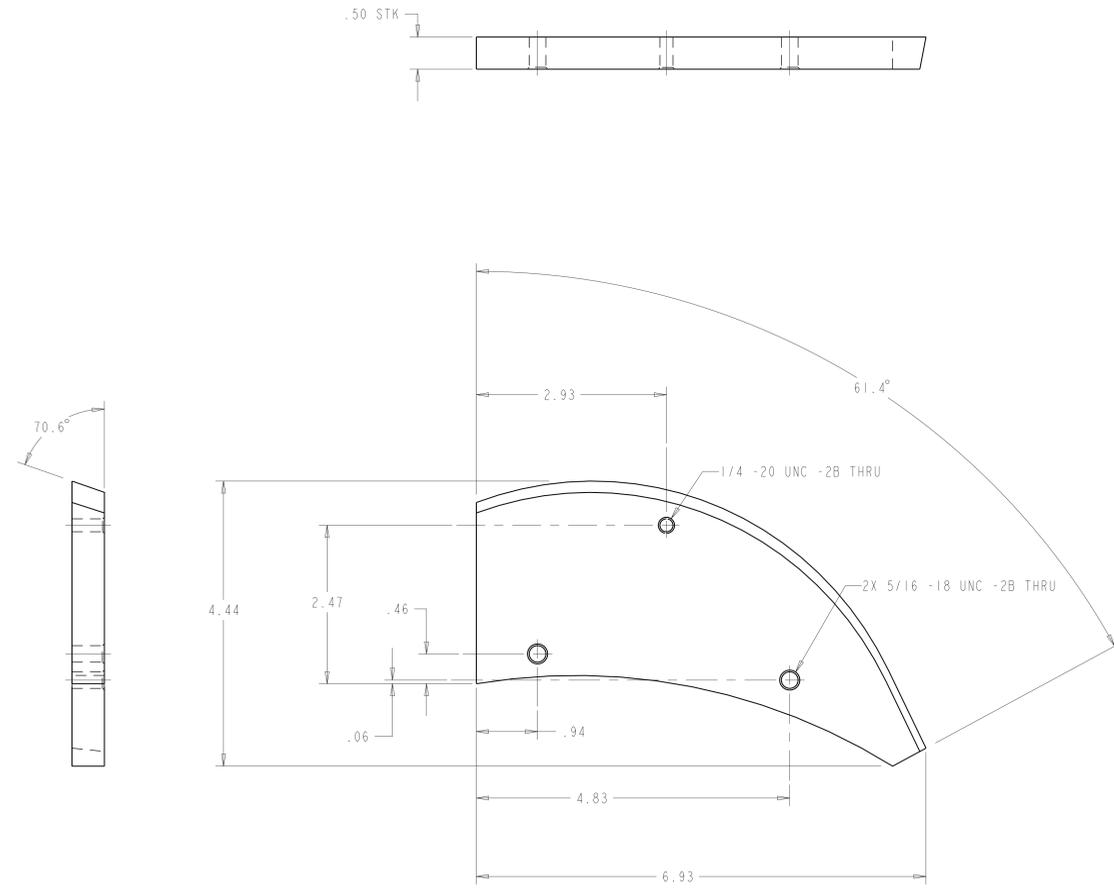


- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
  3. DIMENSIONS ARE IN INCHES
  - 4 PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-393.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



ISOMETRIC VIEW

1 NEUTRAL BEAM PORT SEAL FILL PLATE 4  
SCALE 1.00

4	AR	-1	NEUTRAL BEAM PORT SEAL FILL PLATE	GAROLITE	G-11	I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	SE122-393-1					
			NEXT ASSEMBLY			

PARTS LIST

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	MTR	01/07	SP		01/07						
	REVISION OR ISSUE PURPOSE											

SCALE NOTED		DES	PL GORANSON	01/07	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW	MT BROWN	01/07	UT-BATTELLE	
FRACTIONS		CHK	S PARSON	01/07	PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT	
XX DECIMALS ±.01		DEPT			NEUTRAL BEAM PORT SEAL FILL PLATE	
XXX DECIMALS ±.005		PE			VERSION NO. 5	
ANGLES ±0°15'		CR			PLANT ORNL	
BREAK SHARP EDGES OR MAX		PJ			BLDG 5700	
FINISH .125 UNLESS OTHERWISE SPECIFIED		REQ			FL 3	
		REO			SHT 1	
		PPPL DRFT	J SIEGEL	01/07	OF 1	
					TYPE I	
					CLASS U	
					RELEASE LEVEL WIP	
					SE122-393	
					REV 0	