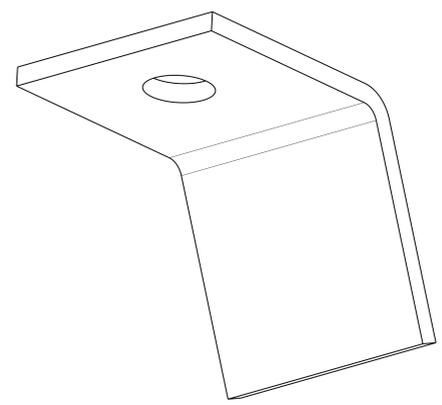
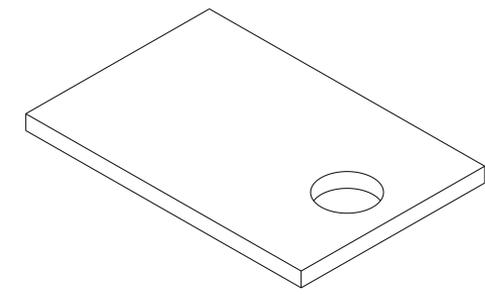


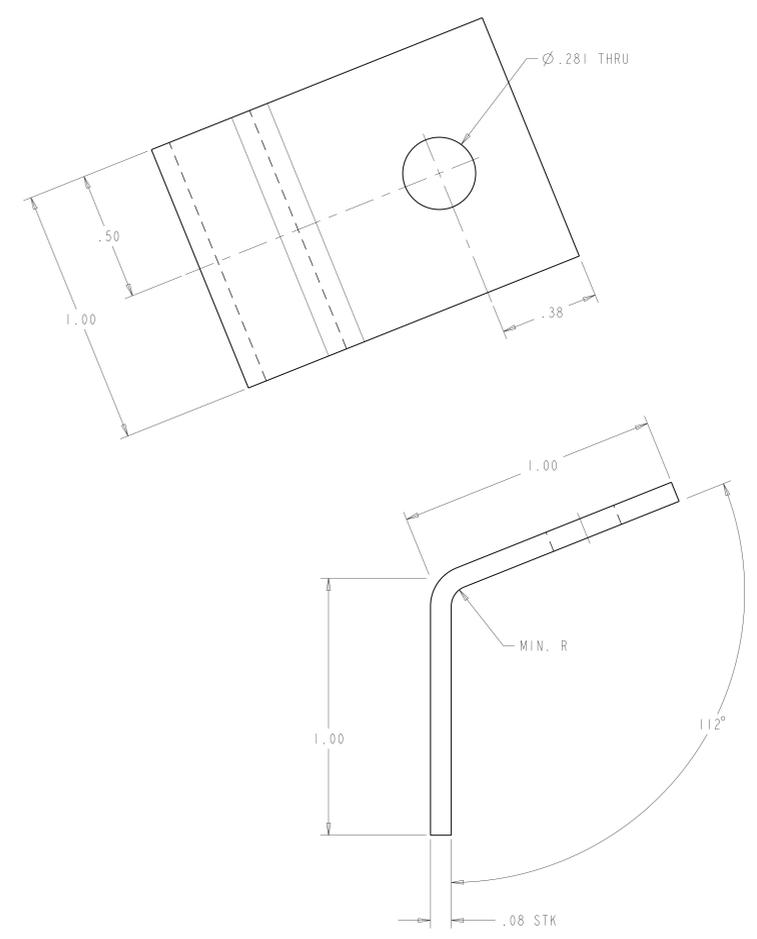
- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES.
 4. MAGNETIC PERMEABILITY NOT TO EXCEED 1.02 AS TESTED BY A SEVERN INDICATOR. AVAILABLE FROM:
SEVERN ENGINEERING
AUBURN, ALABAMA 36830
WWW.SEVERNENGINEERING.COM



ISOMETRIC VIEW

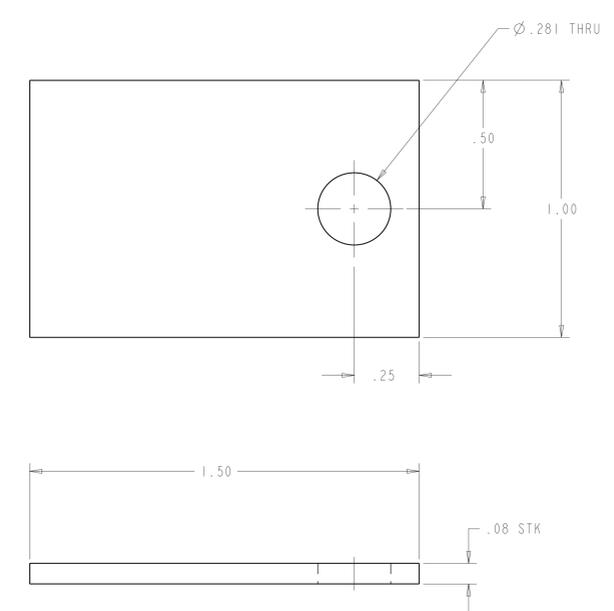


ISOMETRIC VIEW



-2 PORT CLIP
SCALE 4.00

NOTE: ALL 2 PLACE DECIMALS TOL = ±.03



-1 PORT CLIP
SCALE 4.00

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE	REVISION APPROVAL	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
0	ORIGINAL ISSUE	GMW	01/07	SP		01/07								AR	AR	WINDING FORM SEAL PORT CLIP	14 GA (.08) 316L SST	ASTM A240	2
1														AR	AR	WINDING FORM SEAL PORT CLIP			1
2														AR	AR	WINDING FORM SEAL PORT CLIP			1
3														AR	AR	WINDING FORM SEAL PORT CLIP			1
4														AR	AR	WINDING FORM SEAL PORT CLIP			1
5														AR	AR	WINDING FORM SEAL PORT CLIP			1
6														AR	AR	WINDING FORM SEAL PORT CLIP			1
7														AR	AR	WINDING FORM SEAL PORT CLIP			1
8														AR	AR	WINDING FORM SEAL PORT CLIP			1

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED	DES P. L. GORANSON 01/07
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW G. MCGINNIS 01/07
FRACTIONS	CHK S. PARSON 01/07
XX DECIMALS ±.03	DEPT :
XXX DECIMALS ±.005	SECT :
ANGLES ±0°15'	FE :
BREAK SHARP EDGES OR MAX FINISH .125 UNLESS OTHERWISE SPECIFIED	CR :
	PJ :
	RD :
	RE :
	PPPL DRFT J. SIEGEL 01/07
	VERSION NO. 2+
	PLANT ORNL
	BLDG 5700
	FL 3
	SHT 1
	OF 1
	TYPE I
	CLASS S
	U
	REV 0

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT	
WINDING FORM SEAL PORT CLIP	
VERSION NO. 2+	PLANT ORNL
BLDG 5700	FL 3
SHT 1	OF 1
TYPE I	CLASS S
U	REV 0

SEI 22-399