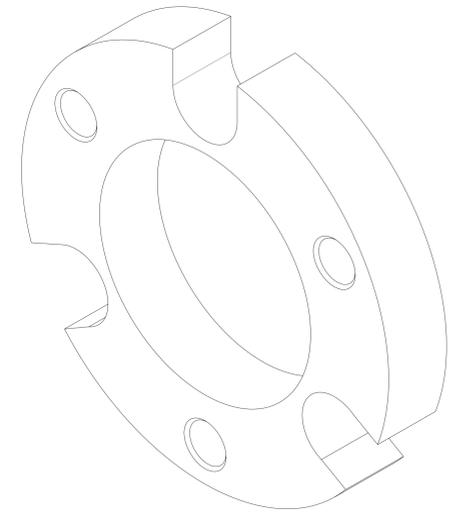
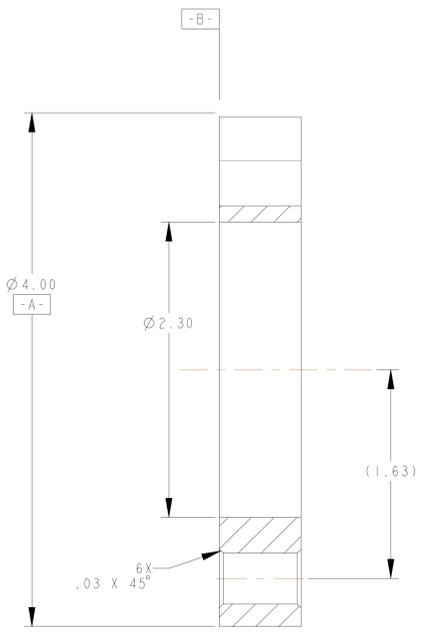
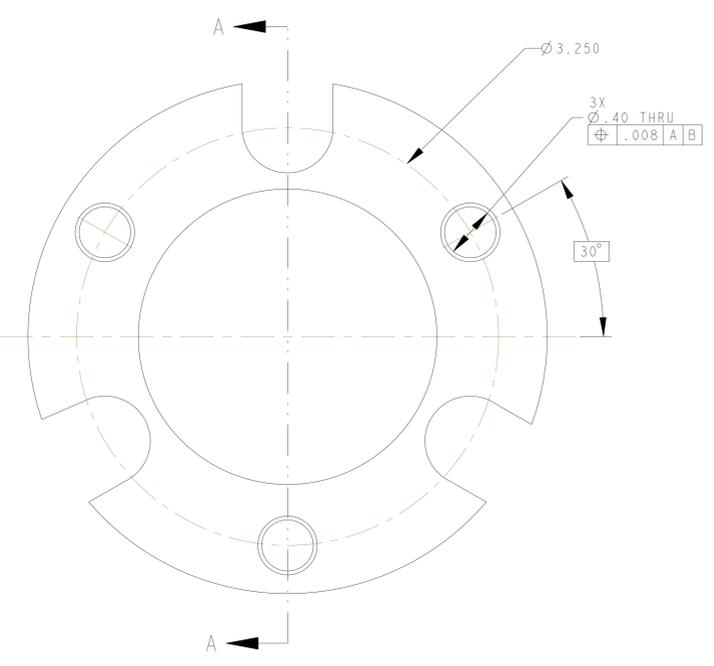


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
 4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-076.PRT
 5. APPROXIMATE WEIGHT= 2.26 lbs.



ISOMETRIC VIEW



SECTION A-A

SCALE: 2.00

AR	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE124-051	-1	VERTICAL SPACER	NEMA GRADE GIOCR			
PARTS LIST						
NEXT ASSEMBLY						

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	G11	3/3/05									

SCALE NOTED	DES: PAUL GORANSON 09/07	DRW: GARY LOVETT 09/07	CHK: R MOON 09/07	SECT: :	DEPT: :	PE: :	CR: :	PJ: :	REG: :	PPPL DRFT J SIEGLE 09/07	VERSION NO. 8+	PLANT X-10	BLDG 5700	FL 3	SHT 1	OF 1	TYPE S	CLASS U	
FRACTIONS ±.01	UT-BATTELLE NATIONAL COMPACT STELLARATOR EXPERIMENT VERTICAL UPPER SUPPORT SPACER DETAIL																		
XX DECIMALS ±.01	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee																		
XXX DECIMALS ±.005	PROJECT NAME																		
ANGLES ±0°15'	RELEASE LEVEL																		
BREAK SHARP EDGES .06 MAX	WIP																		
FINISH .125 UNLESS OTHERWISE SPECIFIED	SE124-076																		
DRAWING APPROVALS											DATE								

H
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SE124-076