

	Activity Name	Duration (Work Days)	Start Date	Finish Date	2006				2007				2008				
					First	Second	Third	Fourth	First	Second	Third	Fourth	First	Second	Third	Fourth	
1	VV prep station																
2	Complete fabrication and installation	37.00	12/1/05	1/20/06													
3	Install flux loops and coolant tubes																
4	FP1	141.00	3/27/06	10/9/06													
5	FP2	141.00	5/30/06	12/12/06													
6	FP3	200.00	7/25/06	4/30/07													
7	MC half-period assembly station																
8	Preliminary Design	5.00	12/1/05	12/7/05													
9	Final Design	20.00	12/8/05	1/4/06													
10	Procure/fab tooling and fixtures	109.00	1/5/06	6/6/06													
11	Assemble MC half periods																
12	FP1	66.00	12/8/06	3/9/07													
13	FP2	55.00	5/3/07	7/18/07													
14	FP3	56.00	9/17/07	12/3/07													
15	MC installation station																
16	Preliminary Design	52.00	12/1/05	2/10/06													
17	Final Design	18.00	2/13/06	3/8/06													
18	Procure/fab tooling and fixtures	221.00	3/9/06	1/11/07													
19	Assemble MC over VV																
20	FP1																
21	Mount VV	4.00	1/12/07	1/17/07													
22	Install modular coils	27.00	3/12/07	4/17/07													
23	FP2																
24	Mount VV	4.00	4/18/07	4/23/07													
25	Install modular coils	27.00	7/19/07	8/24/07													
26	FP3																
27	Mount VV	4.00	8/27/07	8/30/07													
28	Install modular coils	27.00	12/4/07	1/9/08													
29	TF half-period assembly station																
30	Preliminary Design	64.00	12/1/05	2/28/06													
31	Final Design	30.00	3/1/06	4/11/06													
32	Procure/fab tooling and fixtures	211.00	4/12/06	1/31/07													
					First	Second	Third	Fourth	First	Second	Third	Fourth	First	Second	Third	Fourth	

	Activity Name	Duration (Work Days)	Start Date	Finish Date	2006				2007				2008			
					First	Second	Third	Fourth	First	Second	Third	Fourth	First	Second	Third	Fourth
33	Assemble TF half-periods															
34	FP1L	15.00	3/30/07	4/19/07												
35	FP1R	15.00	4/20/07	5/10/07												
36	FP2L	15.00	5/11/07	5/31/07												
37	FP2R	15.00	6/1/07	6/21/07												
38	FP3L	15.00	6/22/07	7/12/07												
39	FP3R	15.00	7/13/07	8/2/07												
40	Final FP assembly station															
41	Preliminary Design	133.00	12/1/05	6/5/06												
42	Final Design	26.00	6/6/06	7/11/06												
43	Procure/fab tooling and fixtures	131.00	7/12/06	1/10/07												
44	Final FP assembly															
45	FP1															
46	Attach ports	38.00	4/18/07	6/8/07												
47	Attach TF coils	11.00	6/11/07	6/25/07												
48	Install large hz ports, trim coils. Complete.	46.00	6/26/07	8/28/07												
49	FP2															
50	Attach ports	38.00	8/27/07	10/17/07												
51	Attach TF coils	11.00	10/18/07	11/1/07												
52	Install large hz ports, trim coils. Complete.	46.00	11/2/07	1/4/08												
53	FP3															
54	Attach ports	38.00	1/10/08	3/3/08												
55	Attach TF coils	11.00	3/4/08	3/18/08												
56	Install large hz ports, trim coils. Complete.	46.00	3/19/08	5/21/08												
					First	Second	Third	Fourth	First	Second	Third	Fourth	First	Second	Third	Fourth