PPPL NONCO	NFORMANCE	REPURI NO	: 3673	Open	Date	10/23/06		
Status	9 - Closed NCR			Trend	06-W	orkmanship.	/Needs Repair	-
Department	NCSX			Division	WBS 1	141		
Source/Org	VENDOR							
Item Dwg/Part#	D-NCSX-MCF-001	Rev. 04 Pro	ocurement #	S0052	242-F		Cost Cente	9450 1*** 1404
RAP# 3209	Job Doc #	S005242-F	Vendor	Energy Ir	ndustries	of Ohio		
RAP Title NCSX	- Modular Coil Win	ding Forms						
☐ HoldTag Applied								
Nonconforming	Condition (incl	ude requirement	t(s) violated)	<u>):</u>				
MCWF-A3, During the initial fit-up of the lead block assembly it was discovered that the lead termination G-11 base block does not mount flush/flat on the machined mounting pad. It appears that machining operation did not continue far enough to allow for the proper fit up of the G-11 base block. See attached Pictures for details.								
								in the winding form.
This is one of six ho	oles used for moun	ting this part to the	winding form.	. See attac	hed pictu	ures for det	ails.	
Lot Size Recd	0	Sample Size Insp	o 0	Г	7 r - 4 D	.:	# Reje	octod o
•					Lot Re	-	-	10/20/06
	Phelps C	Validate				valid	dated Date	
Disposition: Rework* Repair* Use As Is* Return To Vendor* Scrap* 1) The area beyond the machined mounting pad has to be ground to provide sufficient clearance for the G-11 electrical jumper base plate.							Dowork	
	the machined mo	unting pad has to b achined mounting p	oe ground to pr bad. Consultat	rovide suffiction with Ph	cient clea nil Heitze	nroeder, La	rry Dudek and	rical jumper base plate. I Dave Williamson
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