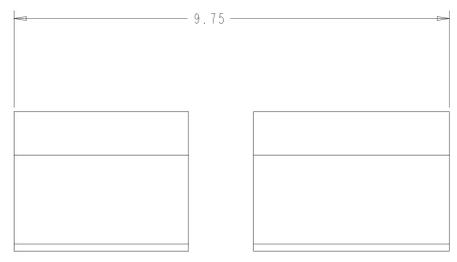
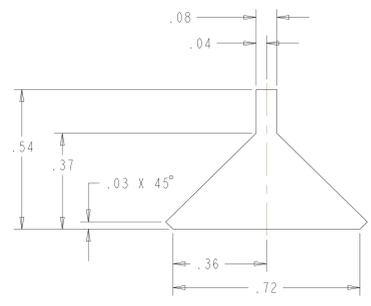
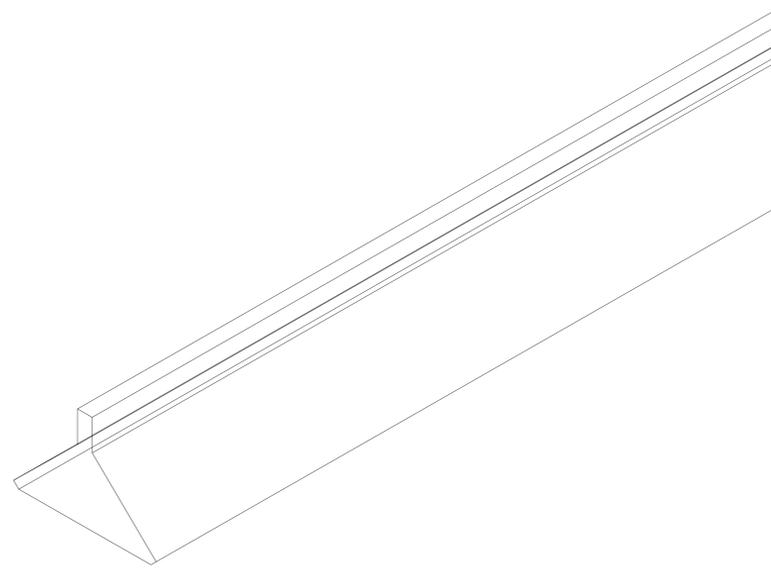
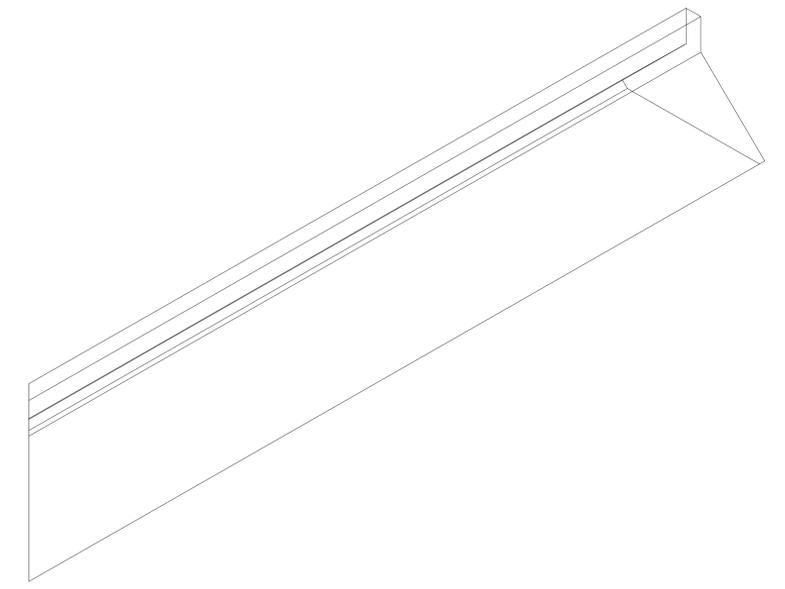


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SEI42C-226_FORM.PRT
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.



①
 SCALE 4 : 1



ISOMETRIC VIEW
 SCALE 4.000

next assy	-1	WEDGE	COPPER		
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
					FIND NO
		NEXT ASSEMBLY	PARTS LIST		

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
	REVISION OR ISSUE PURPOSE											

SCALE NOTED	DES: P J FOGARTY	6-05
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW: GARY LOVETT	6-05
FRACTIONS	CHK: M COLE	6-05
XX DECIMALS ±.01	SECT:	
XXX DECIMALS ±.005	DEPT:	
ANGLES ±0°15'	PE: D WILLIAMSON	6-05
BREAK SHARP EDGES .06 MAX	CR:	
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ:	
	REQ:	
	PPPL DRFT J SIEGLE	6-05
	DRAWING APPROVALS	DATE

UT-BATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee	
PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT			
LEAD BLOCKS WEDGE FORM			
VERSION NO.	PLANT	BLDG	FL
0	X-10	5700	3
SHT OF	TYPE	CLASS	REV
1	U	U	0
RELEASE LEVEL	SEI42C-226_FORM		
WIP			