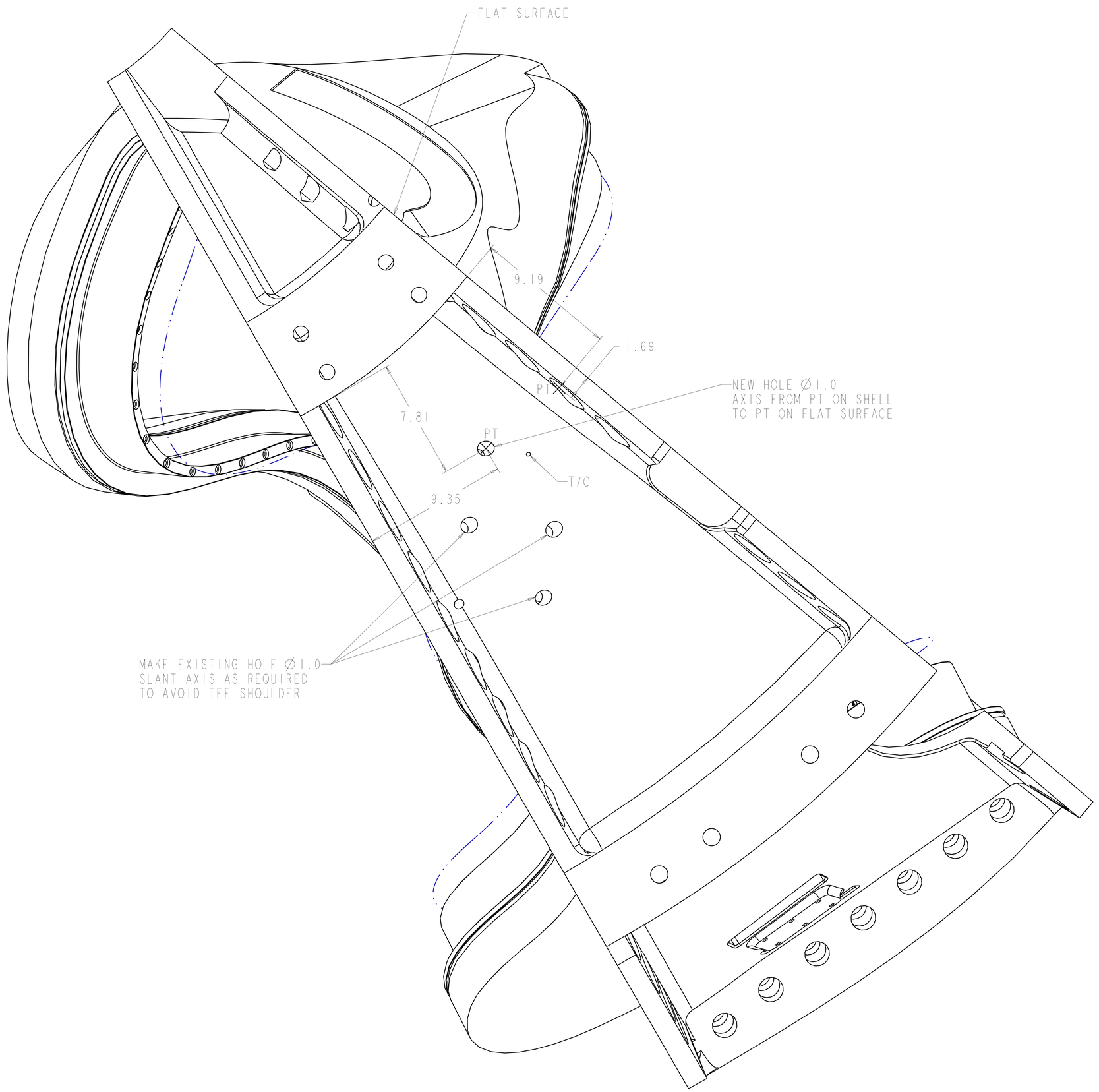
FLAT SURFACE
9.19
1.69
PT
NEW HOLE Ø1.0
AXIS FROM PT ON SHELL
TO PT ON FLAT SURFACE
7.81
PT
T/C
9.35
MAKE EXISTING HOLE Ø1.0
SLANT AXIS AS REQUIRED
TO AVOID TEE SHOULDER