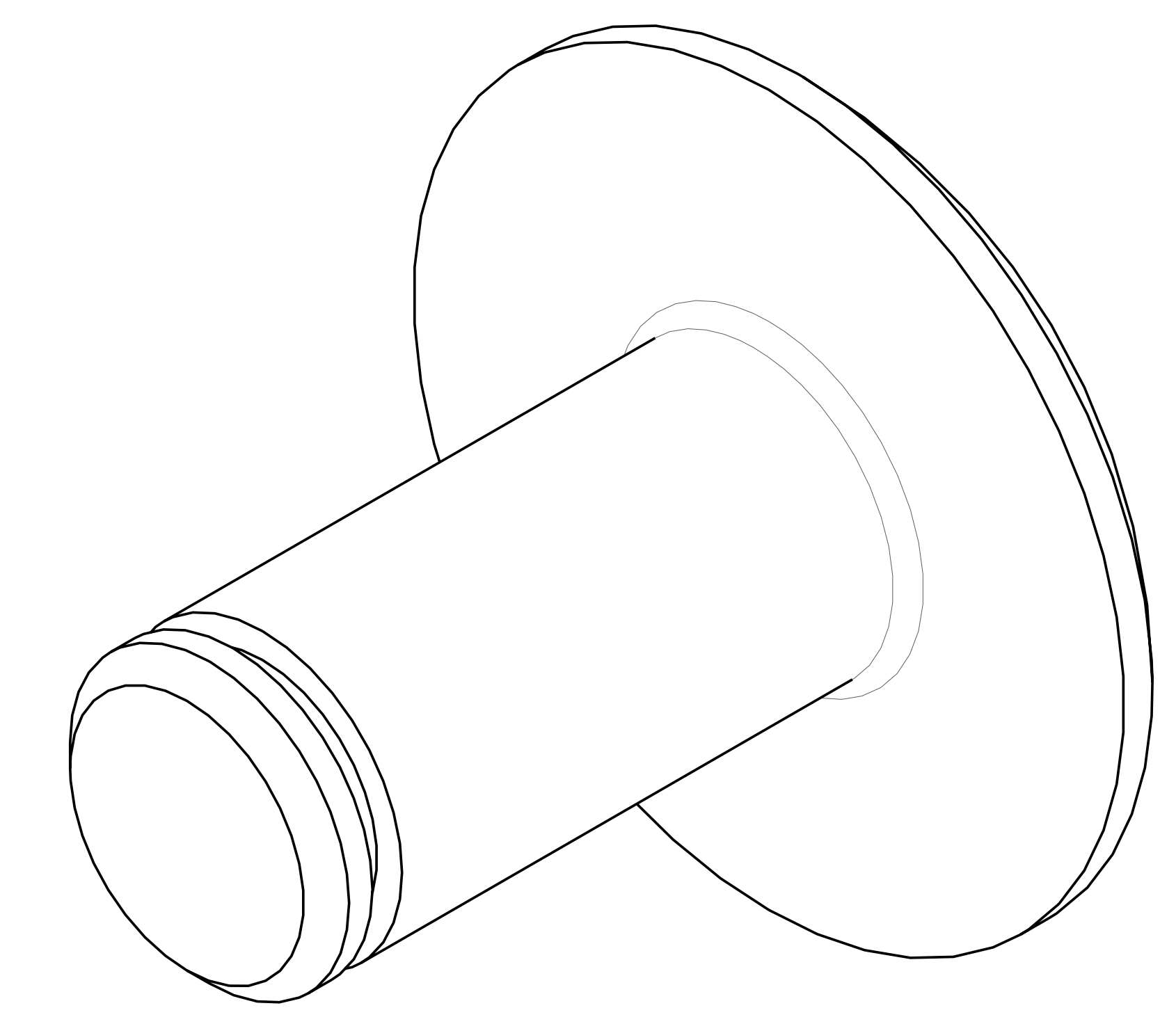
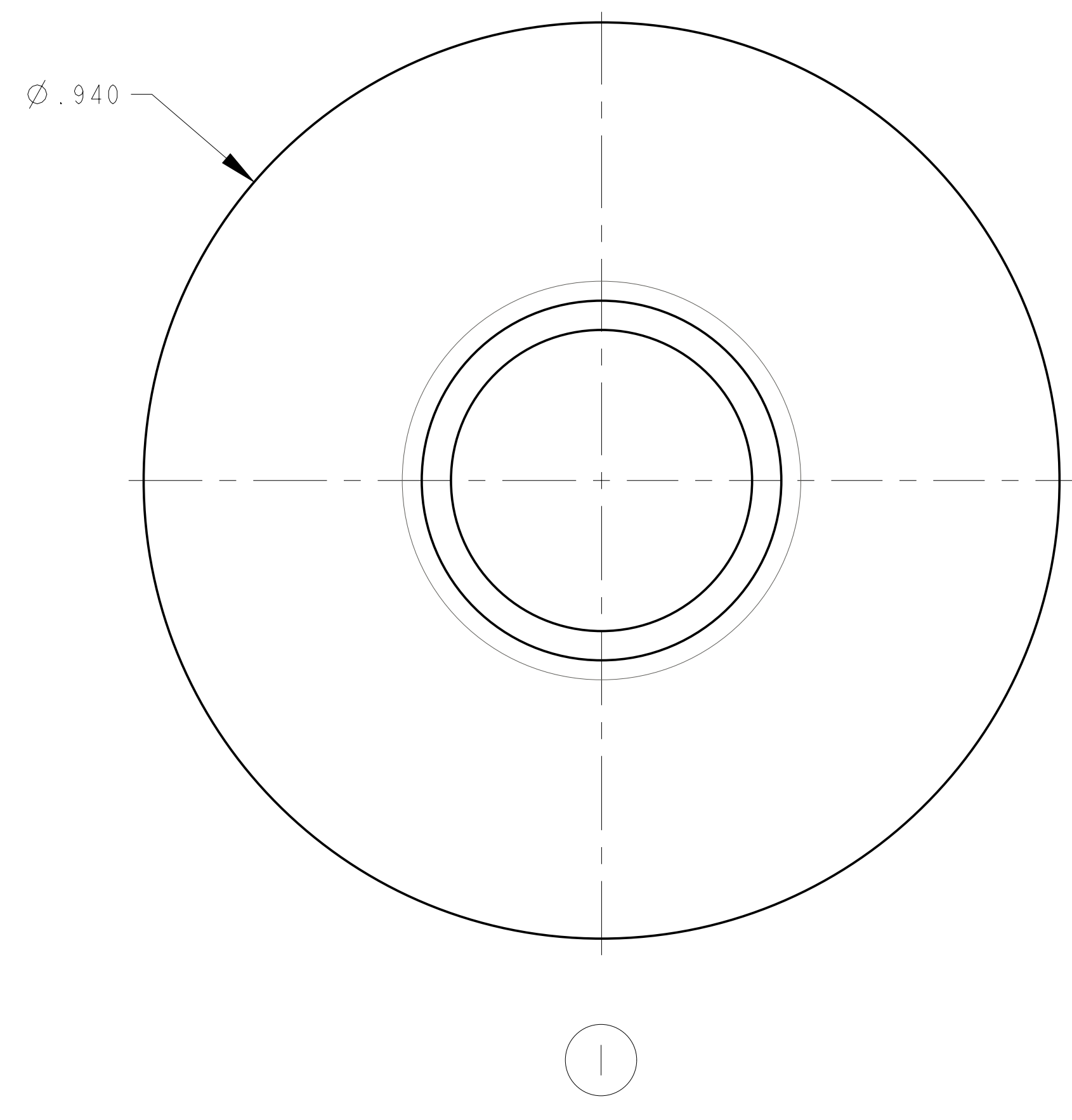
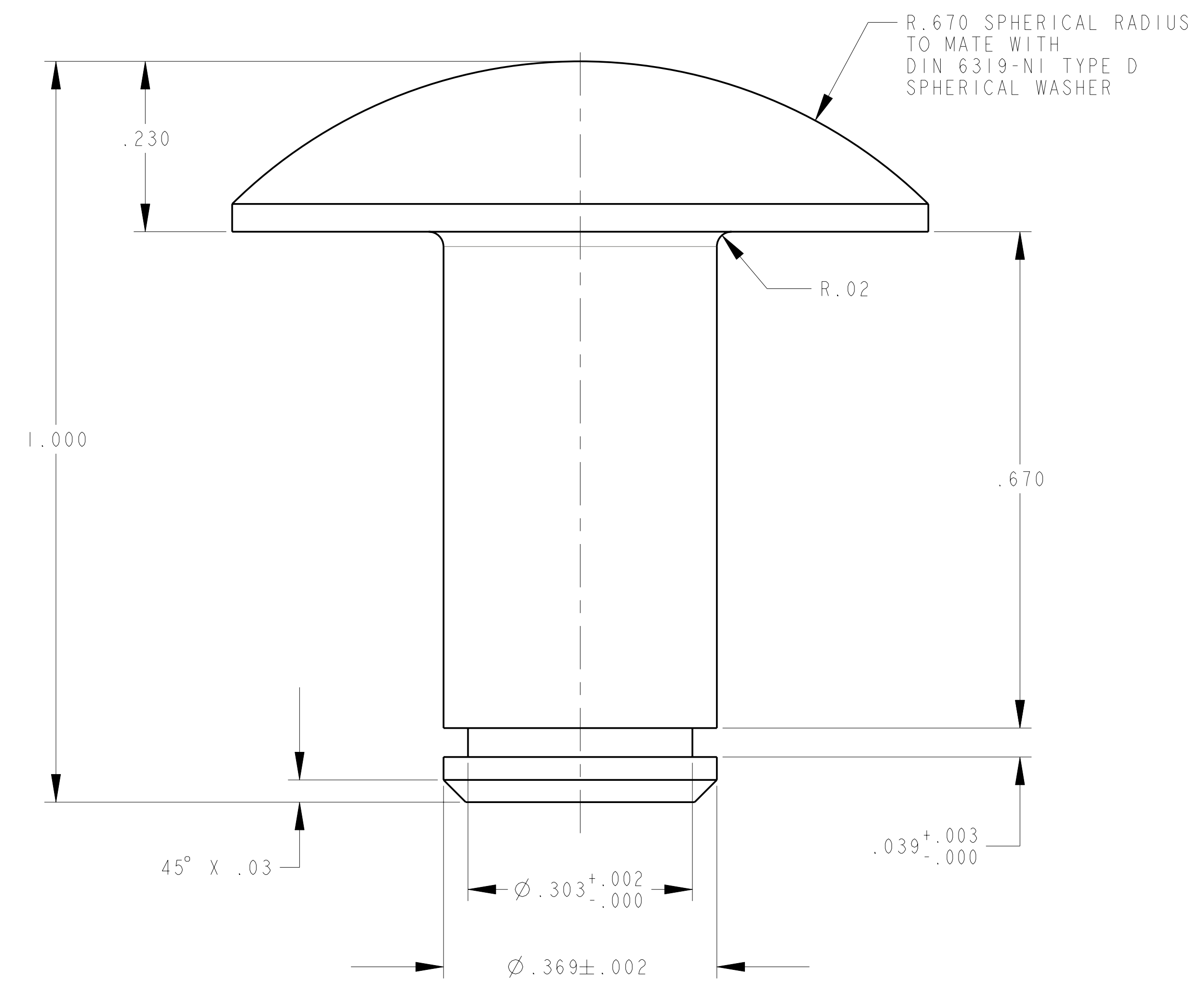


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART



AR	SEI405-256P	RIVET, SPECIAL BUTTON HEAD	A286 SUPERALLOY	--	1
SEI405-256	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
					FIND NO

← NEXT ASSEMBLY

PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
	REVISION OR ISSUE PURPOSE											

SCALE	8	DES	PAUL MILLER	4-12-04	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee								
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW	PAUL MILLER	4-14-04	UT-BATTELLE								
FRACTIONS		CHK			PROJECT NAME								
XX DECIMALS ± 0.01		SECT			NATIONAL COMPACT STELLARATOR EXPERIMENT								
XXX DECIMALS ± 0.005		DEPT			RIVET, SPECIAL BUTTON HEAD								
ANGLES ± 0°15'		PE			PPPL	DRFT	VERSION NO.	PLANT	BLDG	FL	SHT OF	TYPE	CLASS
BREAK SHARP EDGES 06 MAX		CR					3	X-10	5700	3	1	S	U
FINISH .125 UNLESS OTHERWISE SPECIFIED		PJ											
		REQ											
		REO											
		DOE											
		DATE											

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