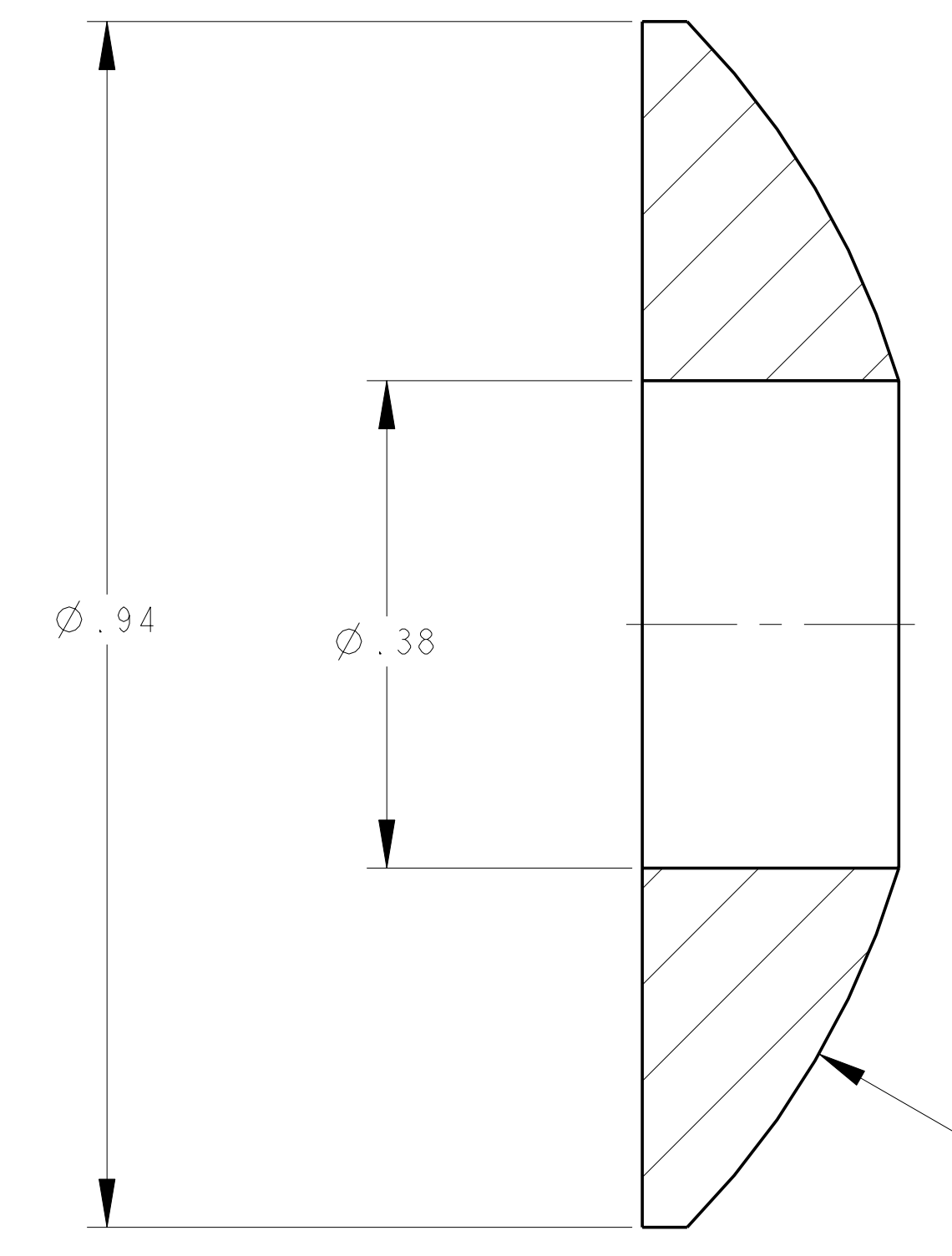
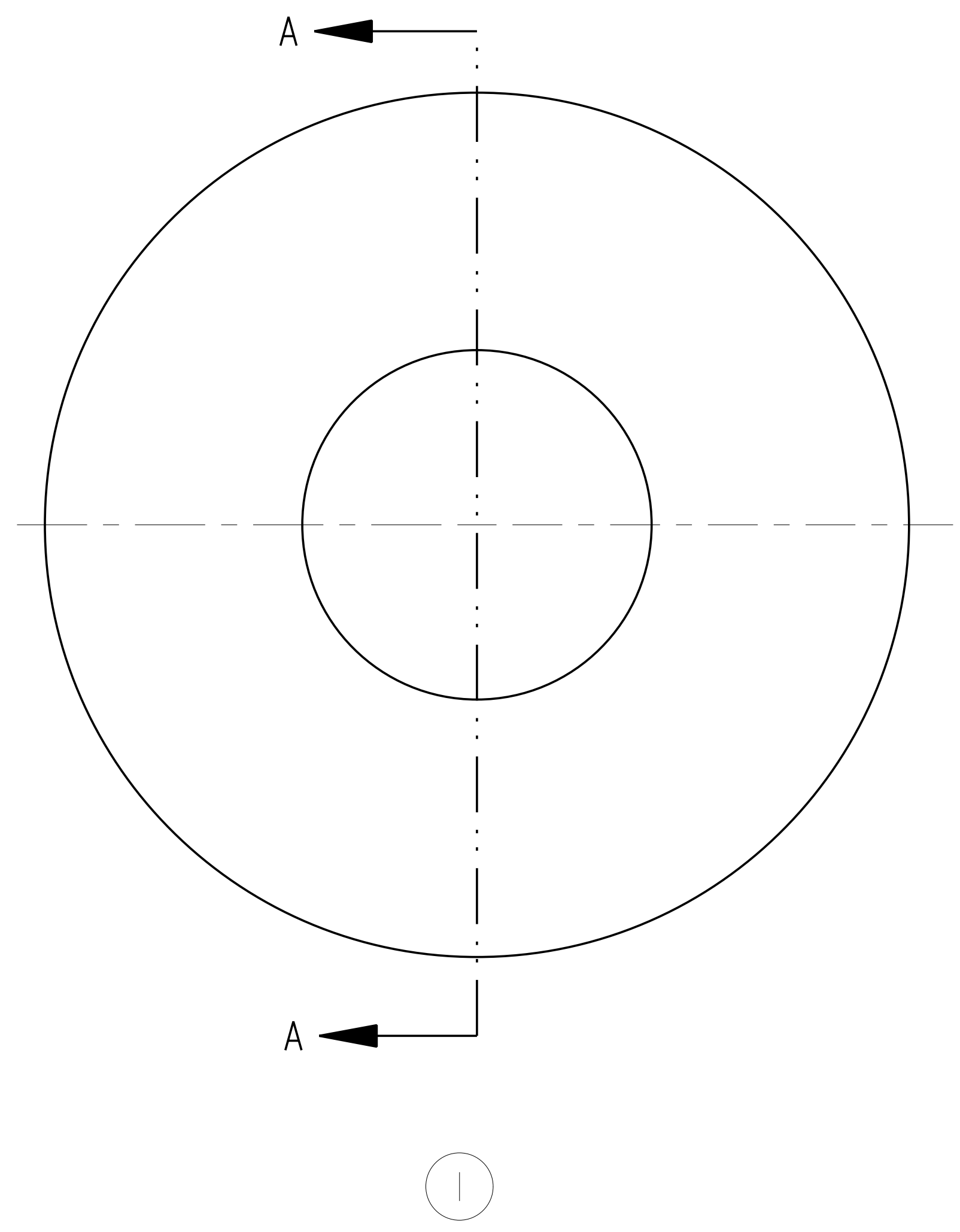
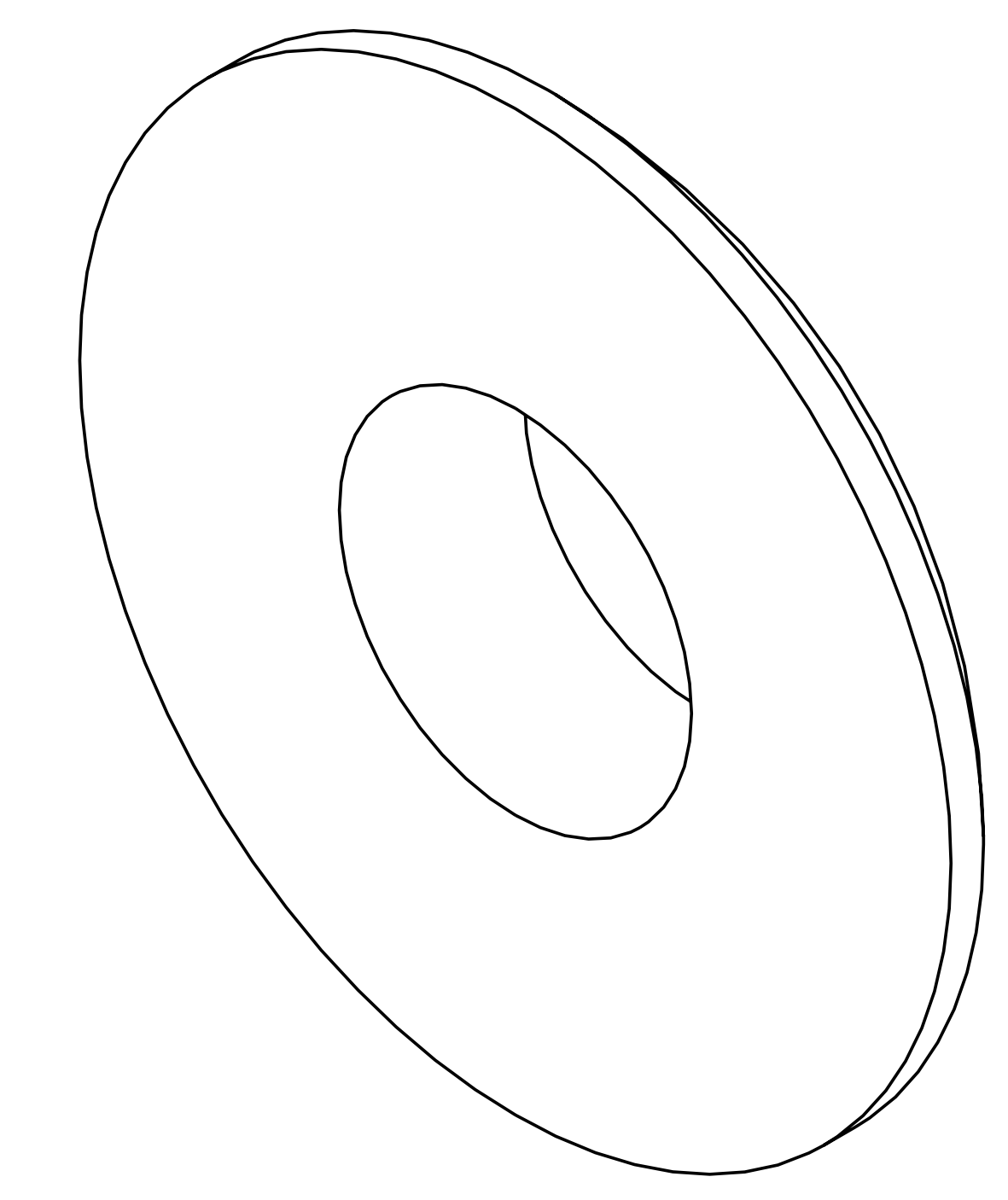
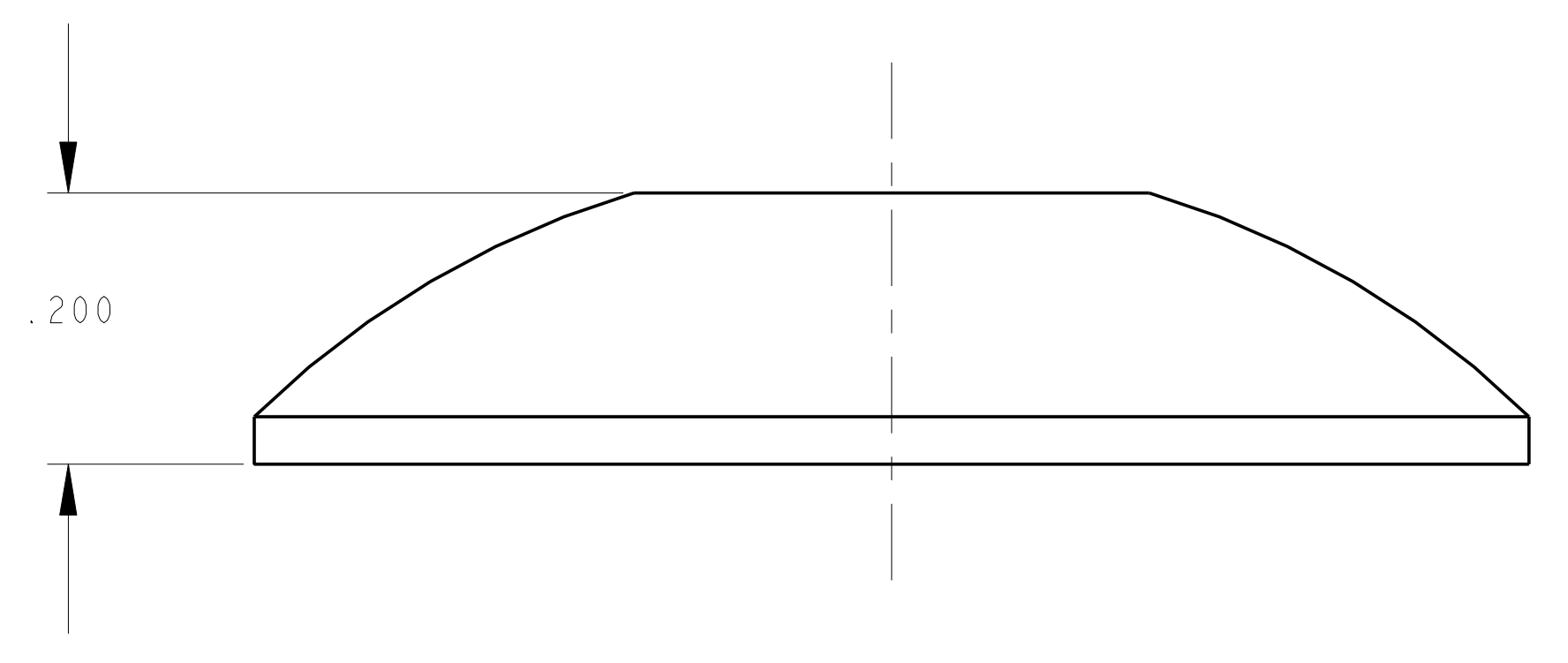


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART



R.670 SPHERICAL RADIUS TO MATE WITH DIN 6319-NI TYPE D SPHERICAL WASHER

SECTION A-A

AR	SEI405-259P	WASHER, SPHERICAL, TYPE C	A286 SUPERALLOY	DIN 6319 MODIFIED	I
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SEI405-250					

← NEXT ASSEMBLY

PARTS LIST

SCALE	DES: PAUL MILLER	4-12-04	UT-BATTELLE Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT WASHER, SPHERICAL, TYPE C
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW: PAUL MILLER	4-14-04	
FRACTIONS	CHK:		
XX DECIMALS ± .01	SECT:		VERSION NO. 3
XXX DECIMALS ± .005	DEPT:		PLANT X-10
ANGLES ± 0°15'	PE:		BLDG 5700
BREAK SHARP EDGES .06 MAX	CR:		FL 3
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ:		SHT OF 1
	RED:		TYPE I S
	PPPL DRFT		CLASS U
			RELEASE LEVEL Fabrication
			SEI405-259P
			REV 0

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	DRNL	DOE	DATE
	REVISION OR ISSUE PURPOSE											

H
G
F
E
D
C
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SEI405-259P