
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655
Fax: 609-243-2021

Part: /

Drawing ID: SE121-013

Revision: 0

Customer P.O.: S005243-F/Ln:3
Serial No./Qty: 1 (VVSA # 3)

Reported By: DOUG MCCORKLE

E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

- Problem: 1. Zone G4: 0.637 +/- .005 DIM CHECKS .587 TO .910
2. Zone B5: 0.469 +/- .005 DIM. CHECKS .400 TO .490
3. Zone G4: 0.75 (+/-0.010") HALF A FLANGE CHECKS 0.620 - 0.650 (HALF B IS WITHIN TOLERANCE)

Proposed Disposition:

- Propose grinding the flange seal weld prep to ensure 0.62" minimum flange face (as done with VVSA 1 & 2)
- & 3. Propose Use as is

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC20282

This is for: **VVSA # 3 Profile** SE121-013

Problem:

1. Zone G4: 0.637 +/- .005 DIM CHECKS .587 TO .910
2. Zone B5: 0.469 +/- .005 DIM. CHECKS .400 TO .490
3. Zone G4: 0.75 (+/-0.010") HALF A FLANGE CHECKS 0.620 - 0.650 (HALF B IS WITHIN TOLERANCE)

MTM Recommended Disposition:

Use as is.

Project Disposition:

Use as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: