

<i>NCSX RFD</i> <i>Part I</i>	<b>Number: RFD-12-019R1</b>	<b>RFD Description:</b> Weld Prep on port extensions
<b>Initiator: Doug McCorkle</b>		<b>Organization: Major Tool &amp; Machine, Inc.</b>
<b>List of Impacted Documents: (Specification, MIT/QA Plan, SOW, drawing, etc.)</b> SE120-003		
<b>Cost Impact: (If none, so state)</b> None		
<b>Schedule Impact: (If none, so state)</b> None		
<b>Quality Impact: (If none, so state)</b> None		
<b>State Requirement Deviation is Requested For: (Specification, MIT/QA Plan, SOW, drawing, etc.):</b>		
<p><b>Full Description of the Deviation Requested: (Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.)</b></p> <p><b>Deviation Requested:</b></p> <p>Add NOTE to SE120-003 Sheet 3: Weld prep detail for Port 4 shall be bevel the stub only 30-40 degrees and keep the port extension square.</p> <p>Weld prep detail for the Dome VVSA Lot 1 shall be a 60 included angle v-groove and Lot 2 and 3 shall be a 40 degree included angle v-groove (with an approximate 1/16" root opening).</p> <p><b>Justification:</b></p> <p><i>Required for proper function. Provides easier access and enough width at the face to easily get full penetration and not provide an excessive amount of inter-passes to fill.</i></p>		
<b>Attachments:</b> None		
<b>Initiator Signature: <u>Douglas J. McCorkle</u> Date: _____</b>		

<i>NCSX RFD</i> <i>Part III</i>	<b>Number: 12-019R1</b>	<b>RFD Description:</b> <b>Weld Prep on port extensions</b>
<b>RLM: Brad Nelson</b>		<b>Organization: PPPL</b>
<b>Impact on Interfaces with Other WBS Elements/Items: (If none, so state): NONE</b>		
<p><b>RLM Recommendation:</b></p> <p><input checked="" type="checkbox"/> <b>Approve</b>   <input type="checkbox"/> <b>Do Not Approve</b></p> <p><b>Additional remarks:</b></p> <p><b>Result of discussion with Paul Goranson and Major Tool.</b></p> <p><b>Drawing will NOT be changed but a stamp will be added referring to this RFD.</b></p>		
<p><b>RLM Signature:</b> _____</p>		
<p><b>Project Disposition:</b></p> <p><input checked="" type="checkbox"/> <b>Approved. No ECP required.</b></p> <p style="text-align: center;">_____</p> <p style="text-align: center;"><b>NCSX Systems Engineering Support Manager</b></p> <p><input type="checkbox"/> <b>Approved. ECP will be assigned and processed.</b></p> <p><input type="checkbox"/> <b>Not Approved. Reason(s) for disapproval:</b></p>		