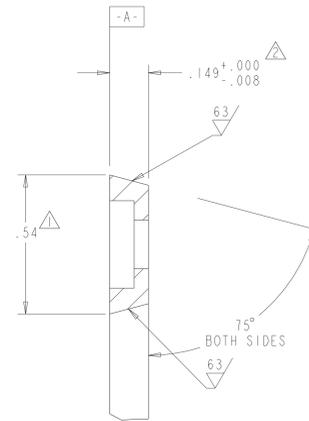
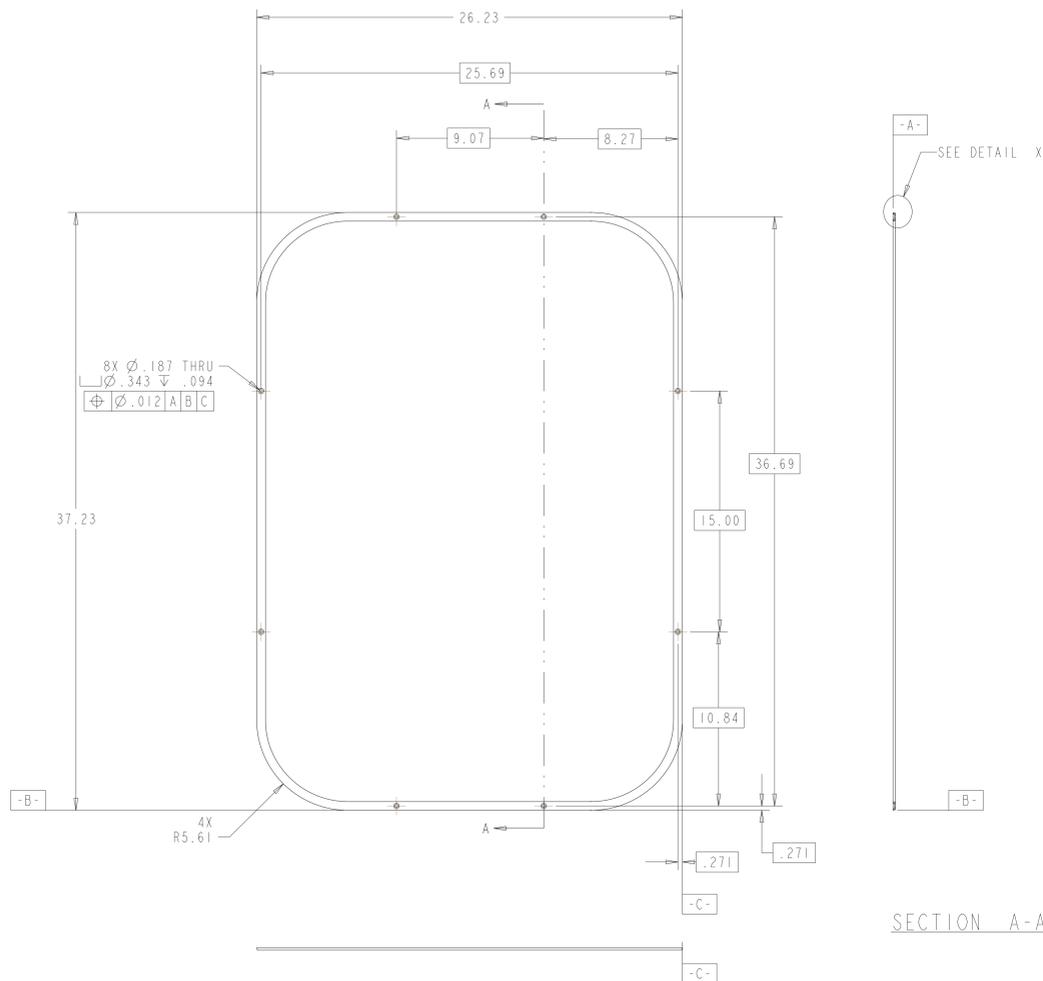


NOTES:

- 1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
- 2. DIMENSIONS ARE IN INCHES
- 3. FABRICATION, INSPECTION, AND TESTING SHALL BE PERFORMED IN ACCORDANCE WITH SPECIFICATION NCSX-CSPEC-121-02 AND STATEMENT OF WORK NCSX-SOW-121-03.



DETAIL X  
SCALE 4.00



ISOMETRIC VIEW

**RELEASED FOR  
FABRICATION / INSTALLATION**

PPPL Drafting:

SCALE: .25

next assy	AR	SE122-057	PORT 4 SEAL RETAINER	SS 316L		I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE120-004			NEXT ASSEMBLY		PARTS LIST	

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
	REVISED PER ECN-4933	MJC	11/02/04	PLG								
	TOLERANCE WAS +.000 -.003											
	ADDED DIMENSION											

SCALE NOTED	DES	DATE	DRW	DATE	CHK	DATE	SECT	DEPT	PE	CR	PJ	REG	PPPL	DRFTJ.	DATE	VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
	P. GORANSON	5-27-04	G LOVETT	5-27-04	D SPARKS	6-01-04										0	X-10	5700	3	1	1	S	U

UT-BATTELLE	NATIONAL COMPACT STELLARATOR EXPERIMENT
VACUUM VESSEL PORT 4 SEAL RETAINER DETAIL	
RELEASE LEVEL	SE122-057

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

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