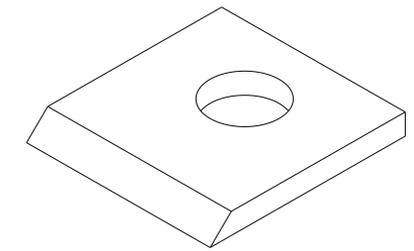
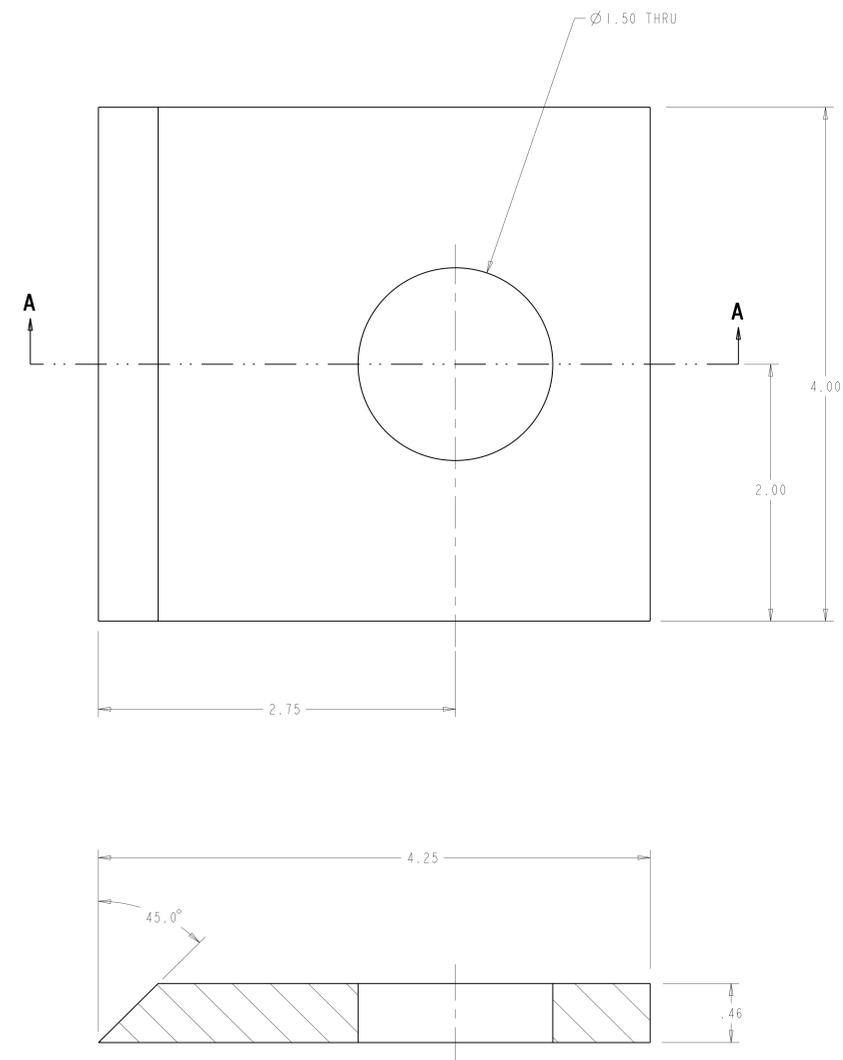


- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
  3. DIMENSIONS ARE IN INCHES
  4. MAGNETIC PERMEABILITY NOT TO EXCEED 1.02 AS TESTED BY A SEVERN INDICATOR. AVAILABLE FROM:  
SEVERN ENGINEERING  
AUBURN, ALABAMA 36830  
WWW.SEVERNGINEERING.COM



ISOMETRIC VIEW  
SCALE 1.00

SECTION A-A

-1 SHIM TEST B 1-50  
SCALE 2.000

-1	SHIM TEST B 1-50	316 SST	I
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL
	NEXT ASSEMBLY	PARTS LIST	

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

SCALE NOTED	DES M COLE 09/07
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW G MCGINNIS 09/07
FRACTIONS	CHK
XX DECIMALS ±.01	SECT :
XXX DECIMALS ±.005	DEPT :
ANGLES ±0°15'	FE :
BREAK SHARP EDGES OR MAX FINISH .125 UNLESS OTHERWISE SPECIFIED	CR :
	PJ :
	RD :
	PPPL DRFT
	DRAWING APPROVALS DATE

UT-BATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT			
SHIM TEST B 1-50			
VERSION NO.	PLANT	BLDG	FL SHT OF TYPE CLASS
0	ORNL	5700	3 1 1 S U
RELEASE LEVEL			
SHIM-TEST_B-1-50			