

1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES
4. MAGNETIC PERMEABILITY NOT TO EXCEED 1.02 AS TESTED BY A SEVERN INDICATOR. AVAILABLE FROM:  
SEVERN ENGINEERING  
AUBURN, ALABAMA 36830  
[WWW.SEVERNENGINEERING.COM](http://WWW.SEVERNENGINEERING.COM)



-1 SHIM TEST B 2-25  
SCALE 2.000

		SCALE NOTED		DES M COLE	09/07	<u>UT-BATTELLE</u> Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U. S. GOVERNMENT contract of AC05-00OR21725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
		TOLERANCES UNLESS OTHERWISE SPECIFIED		DWG G MCGINNIS	09/07		
				CHK		PROJECT NAME <b>NATIONAL COMPACT STELLARATOR EXPERIMENT</b>	
				SECT :	:		
				DEPT :	:	SHIM TEST B 2-25	
				PE			
		FRACTIONS		CR :		SHIM TEST B 2-25	
		XX DECIMALS ±.01		CH :			
		XXX DECIMALS ±.005		AN :		VERSION NO. PLANT BLDG FL SHT OF TYPE CLASS 0 ORNL 5700 3 1 1 S U RELEASE LEVEL	
		ANGLES ±0°15'		REC :			
		BREAK SHARP EDGES .06 MAX		W :		SHIM-TEST_B-2-25	
		FINISH (SEE UNLESS OTHERWISE SPECIFIED)		PPPL DRFT :			
				DATE :			
				DRAWING APPROVALS	DATE		

**P** THIS DRAWING PRODUCED  
ON PRO-ENGINEER

SHIM TEST B 2-25

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
0	ORNL	5300	2	1	1	0	1