

**PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 5198**

<b>COGNIZANT INDIVIDUAL: John Edwards</b>	
<b>ECN TITLE: Horse Collar Weldment</b>	
<b>CC/WP/Job: 9450-1***-1810</b>	<b>AREA OR PROJECT: NCSX</b>

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

Responsible Line Manager CONCURRENCE: \_\_\_\_\_  
 (Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: \_\_\_\_\_

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
SE121-004	0	VVSA Assembly Station 1

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**AREA OR PROJECT: NCSX**

**DESCRIPTION OF CHANGE: (state drawing no., zone, group, or list attachments)**

**SE121-004 (Section C-C) – add a couple of small Inconel splice plates to close the gap (~ 1/4 “).**

**REASON FOR CHANGE:**

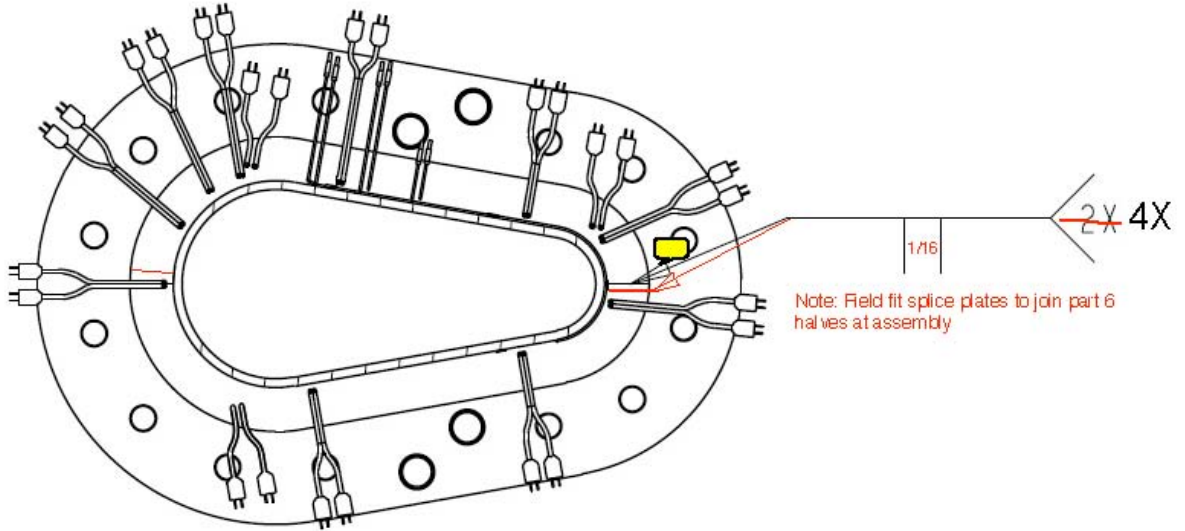
**Part 6 doesn't fit properly because the port 12 extensions are oversize. We can grind part 6, but that will be costly. It would be much cheaper to add a couple of small inconel splice plates to close the gap (about 1/4"). See attached sketch.**

**ENGINEERING CHANGE NOTICE APPROVALS: DATE: 11/14/2006**

**COGNIZANT INDIVIDUAL MAKING CHANGE:**

**RESPONSIBLE LINE MANAGER:**

**RLM Comments: Update drawing immediately.**



## SECTION C-C

Drawing SE121-004 Zone B6