

**NCSX ENGINEERING CHANGE NOTICE (ECN) ECN # 5251**

**COGNIZANT INDIVIDUAL: Paul Goranson**

**ECN TITLE: Alternate Weld Detail**

**CC/WP/Job: 9401-1\*\*\*-1810**

**AREA OR PROJECT: NCSX**

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

Responsible Line Manager CONCURRENCE: \_\_\_\_\_

(Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: **1350**

<b>DRAWING(S) AFFECTED NUMBER:</b>	<b>Current Revision</b>	<b>TITLE</b>
<b>SE121-009</b>	<b>0</b>	<b>VVSA1 Assembly Station 1 Phase 3</b>

**DESCRIPTION OF CHANGE: (state drawing no., zone. group, or list attachments)**

**See Detail D for details. This change is being generated to enable orbital welding vs. Tig welding for connecting heating and cooling tubes on VV segments.**

**REASON FOR CHANGE: The option to utilize orbital welding will give a better result and be less expensive.**

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**ENGINEERING CHANGE NOTICE APPROVALS:**

**DATE: 5/4/2007**

**COGNIZANT INDIVIDUAL MAKING CHANGE:**

**RESPONSIBLE LINE MANAGER:**

**Update Drawings Immediately**       **Defer Update and Use ECN Stamp**

**Other Comments: Show detail on drawing as per stamp**

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