

**PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 5316**

**COGNIZANT INDIVIDUAL: M. Viola**

**ECN TITLE:** VVSA Manifold Flow Test Connecting Pipe Weldment

**CC/WP/Job:9450-1\*\*\*-1803**

**AREA OR PROJECT: NCSX**

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

Responsible Line Manager CONCURRENCE: \_\_\_\_\_  
(Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: **1249**

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
SC123-173	0	VVSA Manifold Flow Test Connecting Pipe Weldment

DESCRIPTION OF CHANGE (state drawing no., zone. group, or list attachments): Revised weld prep and call-out from 60 degree groove weld to 30 degree bevel weld.

REASON FOR CHANGE: Ease of fabrication for shop.

<b>ENGINEERING CHANGE NOTICE APPROVALS</b> :	<b>DATE: 1/4/2008</b>
COGNIZANT INDIVIDUAL MAKING CHANGE:	
RESPONSIBLE LINE MANAGER:	