

PPPL ENGINEERING CHANGE NOTICE (ECN) ECN# 4854

COGNIZANT INDIVIDUAL: JAMES H. CHRZANOWSKI
 ECN TITLE: WINDING SUPPORT FRAME - HEADER WELDMENT
 CC/WP/Job: 9450 1*** 1407 AREA OR PROJECT: NC5X

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a new space
- Does not involve nuclear boundary, tritium contaminated equipment, or activated equipment.
- Does not impact multiple projects, systems or groups.
- Does not have a significant ES&H impact.
- Does not alter the original intent or scope of the original design.

COMPLETED 4/30/04

Responsible Line Manager CONCURRENCE: _____
 (Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: 1018

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
<u>SE144-014</u>	<u>0</u>	<u>WINDING SUPT FRAME - MISC. DETAILS</u>
<u>SE144-010</u>	<u>0</u>	<u>WINDING SUPT FRAME - WHEEL ASSY'S</u>

Continued on back.

DESCRIPTION OF CHANGE: (state drawing no., zone, group, or list attachments)

ADDED 4x4x 3/16 STRUCT TUBE TO CROSS HEADER CHANNEL FOR ADDITIONAL STIFFENING.
FLANGED WHEEL - EXTENSION RING ADDED TO FLANGE
FE

REASON FOR CHANGE:

FABRICATION MODIFICATION - AS BUILT FLANGED WHEEL - TO COMPENSATE FOR RUNOUT OF RING CHANNEL.

ENGINEERING CHANGE NOTICE APPROVALS : _____ DATE: 4-26-04
 COGNIZANT INDIVIDUAL MAKING CHANGE: [Signature]
 RESPONSIBLE LINE MANAGER: [Signature]