

PPPL ENGINEERING CHANGE NOTICE (ECN) ECN# 4927

COGNIZANT INDIVIDUAL: J. CHRZANOWSKI

ECN TITLE: WELD STUD FIXTURE ASSEMBLY

CC/WP/Job: 9450 1\*\*\*1407 AREA OR PROJECT: NCSX

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a new space
- Does not involve nuclear boundary, tritium contaminated equipment, or activated equipment.
- Does not impact multiple projects, systems or groups.
- Does not have a significant ES&H impact.
- Does not alter the original intent or scope of the original design.

Responsible Line Manager CONCURRENCE: \_\_\_\_\_

(Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: 1018

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
SE144-086	0	WELD STUD FIXTURE DETAILS
SE144-085	0	WELD STUD FIXTURE ASSEMBLY

Continued on back.

DESCRIPTION OF CHANGE: (state drawing no., zone, group, or list attachments)

SE144-086 PART 3 - 1/4-28 UNF WAS 1/4-20 UNF  
 PART 4 - Ø.641 THRU WAS Ø.625 THRU, REV'D MAT'L  
 PART 6 - 1.688 HOLE CENTERS WAS 1.188

SE144-085 - UPDATE B/M AND ASSY PER DETAIL REV'S.

REASON FOR CHANGE:

GENERAL FIXTURING IMPROVEMENT.

ENGINEERING CHANGE NOTICE APPROVALS :

DATE: 10/28/04

COGNIZANT INDIVIDUAL MAKING CHANGE:

RESPONSIBLE LINE MANAGER:

*J. Chrzanowski*  
*[Signature]* 10/28/04