PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 5055

COGNIZANT INDIVIDUAL:	P Goranson				
ECN TITLE: Addition of half nipple to interface flange					
ASSOCIATED ECP:					
CC/WP/Job: 1203	AREA OR PROJECT: NCSX				
 change to be accomplished (ENG-0) Is not large or complex or space Does not have a significant land 	does not represent a new installation into a usable ES&H impact or other radioactive contaminated or activated ojects, systems, or groups				
Responsible Line Manager CONCURRENCE: (Signature indicates that no Work Planning form is required.)					
If non-concurrence or associated wi	ith a work planning form, enter the WP number:				

DRAWING(S) AFFECTED NUMBER:	NEW Revision	TITLE
SE123-164	1	Vacuum Vessel Heating/Cooling Cryostat
		Interface Flange Weldment
	Conti	nued on Back

DESCRIPTION OF CHANGE: (State Drawing No., Zone/Group, or List Attachments)

Add a 401023 half nipple and its conflat flange to the open hole on the plane view and isometric of the flange assembly.

Nipple was inadvertently removed from the drawing during the release cycle.				
ENGINEERING CHANGE NOTICE APPROVALS:	N/A	DATE:		
COGNIZANT INDIVIDUAL MAKING THE CHANGI	Ε:			
RESONSIBLE LINE MANAGER:				

REASON FOR CHANGE: