

PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 4856

COGNIZANT INDIVIDUAL:	D. Williamson (ORNL)
ECN TITLE:	TWISTED RACETRACK VPI GROOVE DEPTH
CC/WP/Job: 1406	AREA OR PROJECT: NCSX

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

COMPLETED 4/30/04

Responsible Line Manager CONCURRENCE: L. Dudek
 (Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: _____

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
SE140-084	0	TWISTED RACETRACK WINDING FORM

Continued on back.

<p>DESCRIPTION OF CHANGE: (state drawing no., zone, group, or list attachments) CHANGED DEPTH OF VPI GROOVE, SHOWN IN DETAIL 2, SHEET 2, FROM 0.22-IN TO 0.32-IN</p> <p>REASON FOR CHANGE: R&D INDICATES NEED FOR DEEPER GROOVE FOR VPI BAG MOLD SEAL</p>

ENGINEERING CHANGE NOTICE APPROVALS	DATE:
COGNIZANT INDIVIDUAL MAKING CHANGE: D. Williamson 4/26/04	David Williamson 2004 04 26 14 18 28 -0400
RESPONSIBLE LINE MANAGER: L. Dudek 4/29/04	Larry Dudek <small>Digitally signed by Larry Dudek DN: cn=Larry Dudek, o=US Date: 2004.04.29 13:09:54 -0400</small>