NCSX RFD Number: 14-010 Part II	RFD Description: Material Substitution for Terminal Lugs							
Initiator: Larry Dudek	Organization: PPPL							
List of Impacted Documents: (Specification, MIT/QA Plan, SOW, drawing, etc.) Drawings SE142C-055 and SE142C-056								
Cost Impact: (If none, so state): NONE								
Schedule Impact: (If none, so state): NONE								
Quality Impact: (If none, so state): NONE								
State Requirement Deviation is Requested For: (Specification, MIT/QA Plan, SOW, drawing, etc.): Material specified for lugs is C10100 or C10200, ¼ hard								
Full Description of the Deviation Requested: (Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.):								
Substitute C11000, ¼ hard due lack of availability for specified material (neither C10100 or C10200 cold rolled plate is readily available). This will be for all the lugs.								
Attachments:								
Initiator Signature:								

NCSX RIFID	Number: 14-010		RFD Description: Material Substitution					
Part III								
RLM: Brad Nelso	n	Organization: ORNL						
Impact on Interfaces with Other WBS Elements/Items: (If none, so state): None – WBS 14 only								
RLM Recommendation:								
Additional remarks:								
Changing from OFHC to ETP copper does not change electrical or structural performance.								
Does this Change Impact Material Already Procured or Parts/Assemblies Already Assembled/Manufactured using this Material: Yes No  If "Yes", what is the recommended disposition of this material/part/assembly?								
RLM Signature: _								
Project Disposition	n:							
Approved. No	ECP required	NGGW G	A C A M					
Add note to	affected drawings		ystems Engineering Support Manager					
Approved. ECP - assigned and processed.								
☐ Not Approved. Reason(s) for disapproval:								

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