NCSX RFD Number; 14-024		RFD Description:		
Part I		Bearing Plate Modification for B Castings		
Initiator:	Organ	Organization:		
Mike Griffith		Major Tool and Machine		
List of Impacted Docume SE 141-102 drawing.	nts: (Specification,	MIT/QA Plan, SOW, drawing, etc.)		
Cost Impact: <i>(If none, so</i> NONE	state)			
Schedule Impact: <i>(If non</i> NONE	e, so state:			
Quality Impact: <i>(If none, so state):</i> NONE				
drawing, etc.)		For: <i>(Specification, MIT/QA Plan, SOW,</i> low modification of the bearing plate and		
Full Description of the Deviation Requested: (Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation				
request.)	material closest the pho bearing the radii poloida	s requesting that the bearing plate and insulating located on the Lead Block side of the casting to the datum D flange be trimmed as shown in to to the left. This will ensure that both the plate and insulating material do not interfere in us thus maintaining good (flush) contact on the l break flange surface. After trimmed, the ng material will extend beyond the bearing plate.		
Attachments:				
	and any Matter at CP - Wile,	Date:		

NCSX RFD Nu	mber: 14-024	RFD Description: Bearing Plate	
IPart III		Modification for Remaining B Castings	
RLM: Brad Nelson	Orga	anization: ORNL	
Impact on Interfaces with Other WBS Elements/Items: NONE			
RLM Recommendation	1:		
Approve Do N	ot Approve		
Additional remarks: NCR 20519 approved this disposition for the B1 casting. This RFD approves the same changes for the remaining B castings (B2 through B6).			
Should the impacted drawings be formally revised or should the "stamp" process outlined in NCSX Procedure PROC-007 be utilized?			
□ No, a formal revision required to the drawing or specification is required			
Stamp" process outlined in PROC-007 is authorized.			
☐ If the change is substantial, a revision to the impacted drawings will be required after the third RFD stamp marking a substantial revision is placed on the drawing.			
This change is NOT substantial and no update to the drawing will ever be required => in this case the "3" RFD stamp process does NOT apply.			
Does this Change Impact Material Already Procured or Parts/Assemblies Already Assembled/Manufactured using this Material: Yes No			
If "Yes", what is the recommended disposition of this material/part/assembly?			
RLM Signature:			
Project Disposition:			
Approved. No ECP required			
Approved. ECP - assigned and processed.			
Not Approved. Reason(s) for disapproval:			