

<i>NCSX RFD</i> <i>Part I</i>	Number: NCSX-RFD-18-001	RFD Description: Change in Welding Requirements
Initiator: Homer Kyle		Organization: Vulcan Products Company, Inc.
<p>List of Impacted Documents: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>)</p> <ul style="list-style-type: none"> • SE184-051-r0, Sheet 1 - Base Support Weldment • SE184-052-r0, Sheet 1 - Support "Tee" Bar Weldment • SE184-056-r0, Sheet 1 - Support Bracket Weldment, Sheet 2 - Vertical Support Weldment, & Sheet 3 - Outrigger Weldment • SE186-306-r0 - MCWF Seg "A" Support Brckt Weldments • SE186-307-r0 - MCWF Seg "C" Type 1 Support Brckt Weldments • SE186-308-r0 - MCWF Seg "C" Type 2 Support Brckt Weldments • SE186-325-r0 - MCWF Support Cart Support Post Weldment • SE186-330-r0, Sheet 1 - MCWF Right Side Support Cart Weldment & Sheet 2 - MCWF Left Side Support Cart Weldment • SE186-333-r0: Sheet 11 Adjuster Bar Structure Support Weldment & Sheet 2 Adjuster Bar Weldment 		
Cost Impact: (<i>If none, so state</i>) : NONE		
Schedule Impact: (<i>If none, so state</i>): NONE		
Quality Impact: (<i>If none, so state</i>): NONE		
State Requirement Deviation is Requested For: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>): Above List of drawings		
<p>Full Description of the Deviation Requested: (<i>Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.</i>)</p> <p>In E-mail Homer Kyle to Larry Dudek of November 28, 2007 Vulcan Company requested the following deviation: “All drawings show the welding as being GTAW can we change to GMAW, this would still more than satisfy you requirement.”</p>		
<p>Attachments:</p> <ul style="list-style-type: none"> • E-mail Homer Kyle to Larry Dudek of November 28, 2007 		
Initiator Signature: <u>See E-mail from Homer Kyle dated 11/28/2007</u>		

Attachment

From: "Homer Kyle" <homerk@vulcanproducts.com>
Date: November 28, 2007 6:29:23 PM EST
To: <ldudek@pppl.gov>
Subject: clarification

Larry,

All drawings show the welding as being GTAW can we change to GMAW, this would still more than satisfy you requirement.

Please let me know as soon as you can.

Homer

Homer Kyle
Vulcan Products Company Inc
6210 234st SE
Woodinville, WA 98072
PH:425-806-6000
FAX: 425-806-6006

<i>NCSX RFD Part III</i>	Number: NCSX-RFD-18-001	RFD Description: Change in Welding Requirements
RLM(s): Design: P. Heitzenroeder Manufacturing: L. Dudek		Organization: Design: PPPL Manufacturing: PPPL
Impact on Interfaces with Other WBS Elements/Items: <i>(If none, so state): NONE</i>		
Design RLM Recommendations: <input checked="" type="checkbox"/> Approve <input type="checkbox"/> Do Not Approve		Manufacturing RLM Recommendations: <input checked="" type="checkbox"/> Approve <input type="checkbox"/> Do Not Approve
Additional remarks: Permit use of GTAW or GMAW		
Should the impacted drawings be formally revised or should the “stamp” process outlined in NCSX Procedure PROC-007 be utilized and should the specification (or other documents) be updated?		
<input type="checkbox"/> No, a formal revision required to the drawing or specification is required		
<input checked="" type="checkbox"/> “Stamp” process outlined in PROC-007 is authorized.		
<input checked="" type="checkbox"/> If the change is substantial, a revision to the impacted drawings will be required after the third RFD stamp marking a substantial revision is placed on the drawing.		
<input type="checkbox"/> This change is NOT substantial and no update to the drawing will ever be required => in this case the “3” RFD stamp process does NOT apply.		
Does this Change Impact Material Already Procured or Parts/Assemblies Already Assembled/Manufactured using this Material: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
If “Yes”, what is the recommended disposition of this material/part/assembly and what is the impact?		

<p><i>NCSX RFD</i> <i>Part III</i></p>	<p>Number: NCSX-RFD-18-001</p>	<p>RFD Description: Change in Welding Requirements</p>
<p>RLM(s): Design: P. Heitzenroeder Manufacturing: L. Dudek</p>	<p>Organization: Organization: PPPL Organization: PPPL</p>	
<p>Cognizant Engineer: _____</p>		
<p>Design RLM Signature: _____</p>		
<p>Manufacturing RLM Signature: _____</p>		
<p>Project Disposition:</p> <p><input checked="" type="checkbox"/> Approved. No ECP required. _____ NCSX Systems Engineering Support Manager</p> <p><input type="checkbox"/> Approved. ECP - assigned and processed.</p> <p><input type="checkbox"/> Not Approved. Reason(s) for disapproval:</p>		