

NCSX

Product Requirements List For the Vacuum Vessel System Blanket Insulation

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Controlled Document

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Record of Revisions

Revision	Date	ECP	Description of Change
Rev. 0	8/9/06		Initial Release

SCOPE

This requirements list covers the procurement of flexible insulation blankets (Insulation) for the National Compact Stellarator Experiment (NCSX), including the supply of all required labor and materials, machining, fabrication, and factory acceptance inspections. The Seller shall deliver the Insulation to the Princeton Plasma Physics Laboratory (Laboratory).

1 REQUIREMENTS

1.1 Item Definition

The Insulation is intended as for use in a cryogenic chamber to isolate hot vacuum vessel components from cryogenically cooled magnetic coils.

1.2 Characteristics

1.2.1 Insulation Material

All Insulation shall be Pyrogel, type AR5223

Supplier:

Aspen Aerogels
184 Cedar Hill Street
Marborough, MA 01752

1.2.2 Dimensions and Tolerances

The insulation shall be supplied in two nominal thicknesses, 1/4 inch and 3/8 inch, in roll stock 60 inches wide. The 3/8 inch stock may be made up with three layers of 1/8 inch stock, at the discretion of the Seller.

1.2.3 Insulation Construction

The Insulation shall be in the form of white, unbacked batting (unwoven). The nominal density shall be 7 lbs per cubic foot.

1.3 Cleaning

After completion of fabrication, the Insulation shall be free of oils, lubricants, sizing material, opacifiers, or any other contaminants.

1.4 Operation Parameters

1.4.1 Media

Nitrogen gas.

1.4.2 Pressure

atmospheric

1.3.3 Temperature

77 K to 380 C. The Insulation shall be rated for use up to 650 C.

2 QUALITY ASSURANCE PROVISIONS

2.1 General

2.1.1 Responsibility for Inspection

Inspection shall be conducted at the Seller's facility or otherwise suitable location. The responsibility for performing all inspection rests with the Seller. The Laboratory reserves the right to witness or separately perform all inspections specified.

2.1.2 Inspection Documentation

Actual data and accept/reject status for each inspection shall be documented. The reports shall contain sufficient information to accurately locate the Insulation involved. The reports shall be dated and verified by authorized personnel.

2.2 Quality Conformance Inspections

2.2.1 Verification of Cleaning

Insulation shall be visually inspected and records examined for compliance with Section 1.3.

2.2.2 Verification of Workmanship

The Insulation shall be visually inspected for defects i.e. tears, cuts, voids, etc. and abnormalities reported in a Non-Conformance Report (NCR) to the Laboratory for evaluation

3 PREPARATION FOR DELIVERY

3.1 Labeling

Insulation packages shall be marked with unique serial numbers to provide positive identification, and shall include the material thickness.

3.2 Packing and Skidding

All material shall be sealed, packaged, and skidded to provide protection against contamination, deterioration and damage during shipment. A plan shall be provided to the Laboratory prior to shipment which includes a description of methods to be used to preserve, package, skid, and identify equipment. Tags with adhesive/gum backing shall not be applied to the surfaces of the material. The Seller shall contact the Laboratory ten days prior to shipment of the machine to confirm shipping method and route.

3.3 Marking

Each shipping skid shall be marked with the name of the Seller, Laboratory Purchase Order Number, the component name, and gross weight. Boxes containing loose parts, attachments, and accessories shall be marked identifying the assembly to which they belong, and where possible, boxes are to be secured to the skid of the unit.