



- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
 4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-055.PRT
 5. APPROXIMATE WEIGHT= 1.79 lbs.

next assy	AR	AR	SE124-051	SE124-054	VERTICAL SUPPORT CLEVIS	INCONEL 718		
			CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
				NEXT ASSEMBLY				
					PARTS LIST			

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

										SCALE NOTED		DES PAUL MILLER 08-17-04	UT-BATTELLE Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee												
										TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW PAUL MILLER 08-17-04											CHK J.M. RAY 04-07-05		
										FRACTIONS		SECT :	PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT												
										XX DECIMALS ±.01		DEPT :	VERSION NO. 19												
										XXX DECIMALS ±.005		PE :	PLANT X-10												
										ANGLES ±0°15'		CR :	BLDG 5700												
										BREAK SHARP EDGES .06 MAX		PJ :	FL 3												
										FINISH .125 UNLESS OTHERWISE SPECIFIED		REQ :	SHT 1												
												PPPL DRFT :	TYPE I												
													CLASS U												
												DRAWING APPROVALS		DATE		RELEASE LEVEL WIP									
																SE124-055									
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