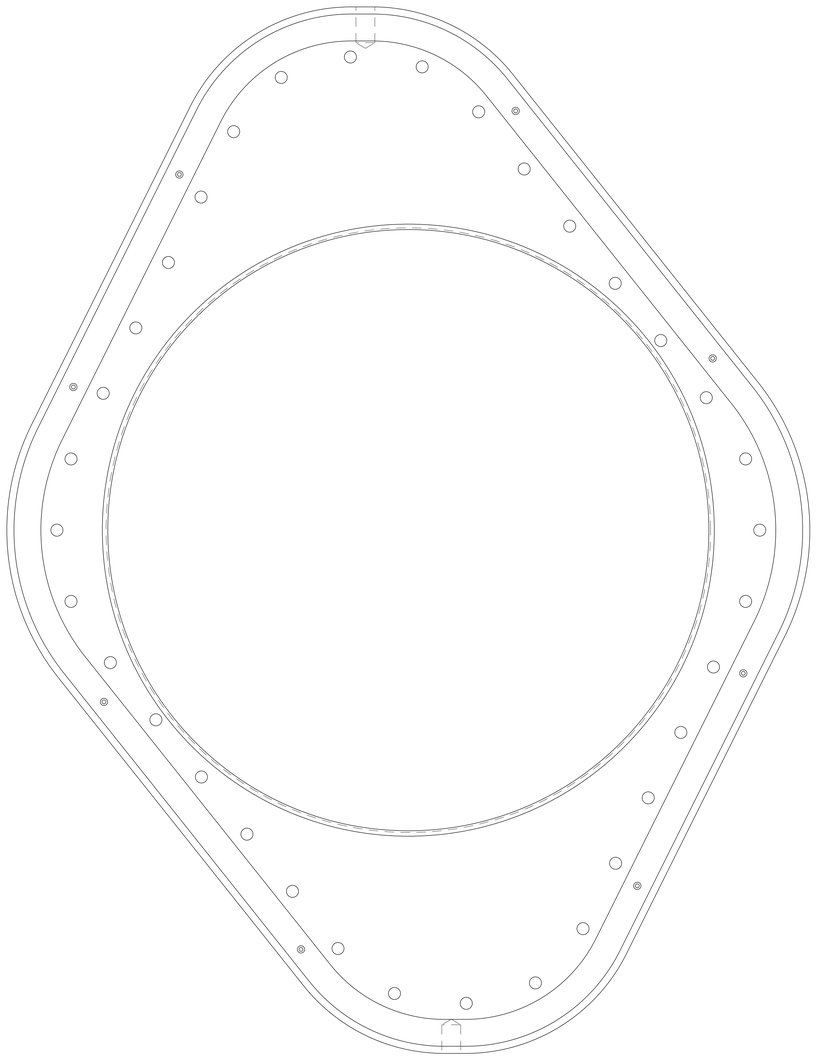
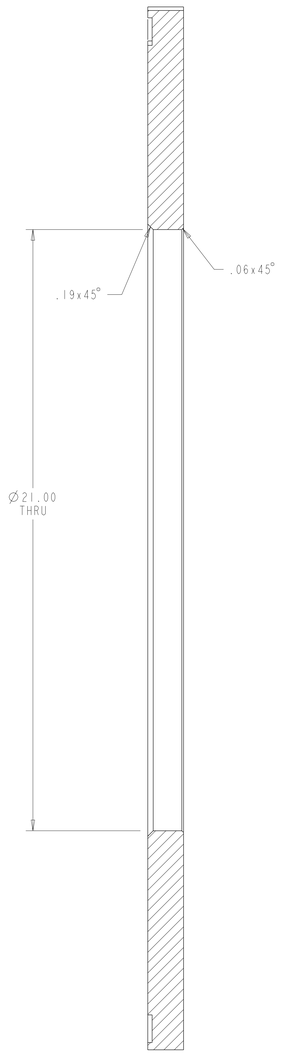
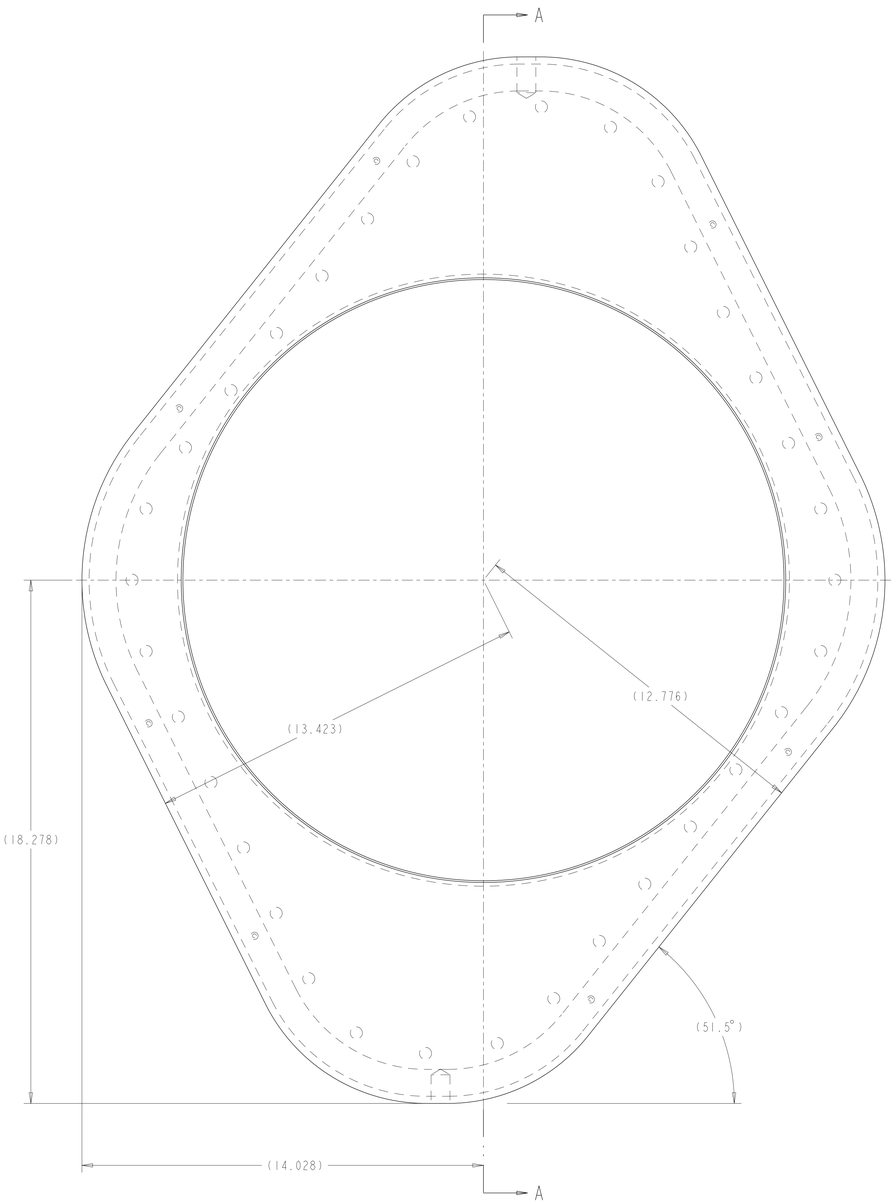
NOTES

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
2. DIMENSIONS ARE IN INCHES





SECTION A-A



1 SCALE 0.50

AR		-1	PORT COVER MODIFICATION	SE122-172-1		1
SE121-131	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	NEXT ASSEMBLY		PARTS LIST			

SE121-132

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE											

REVISION OR ISSUE PURPOSE — REVISION APPROVAL

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS :
XX DECIMALS ±.03
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

DES	P GORANSON	06/05
DRW	MT BROWN	06/05
CHK	D.B.RAINEY	08/05
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
PPPL DRFT		:
	:	:
		:

DRAWING APPROVALS — DATE

UT-BATTELLE

Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under
U.S. GOVERNMENT contract DE-AC05-000822725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT COVER MODIFICATION

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
proi_version	ORNL	5700	3	1	1	S	U

RELEASE LEVEL		REV
proi_release	SE121-132	0

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