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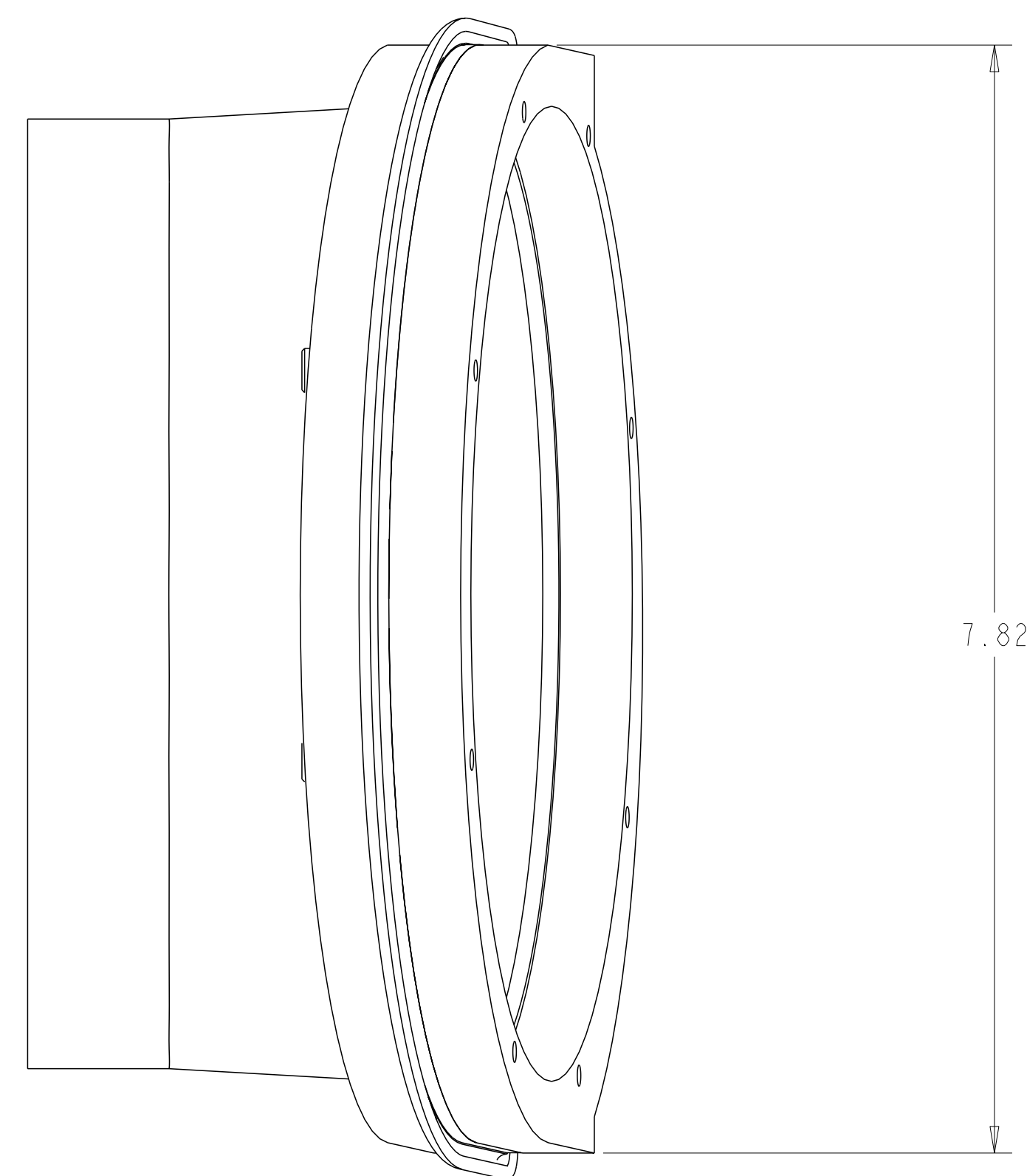
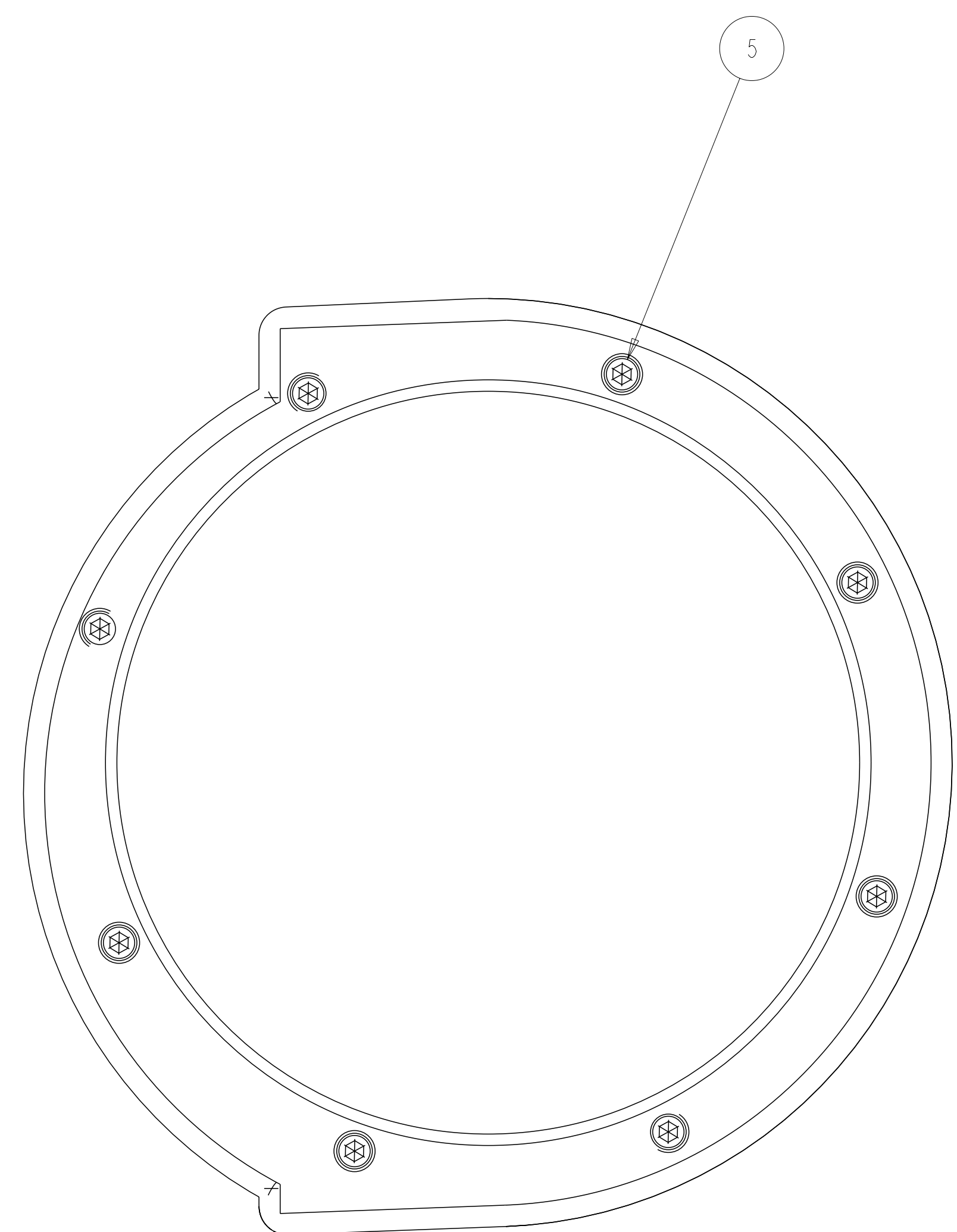
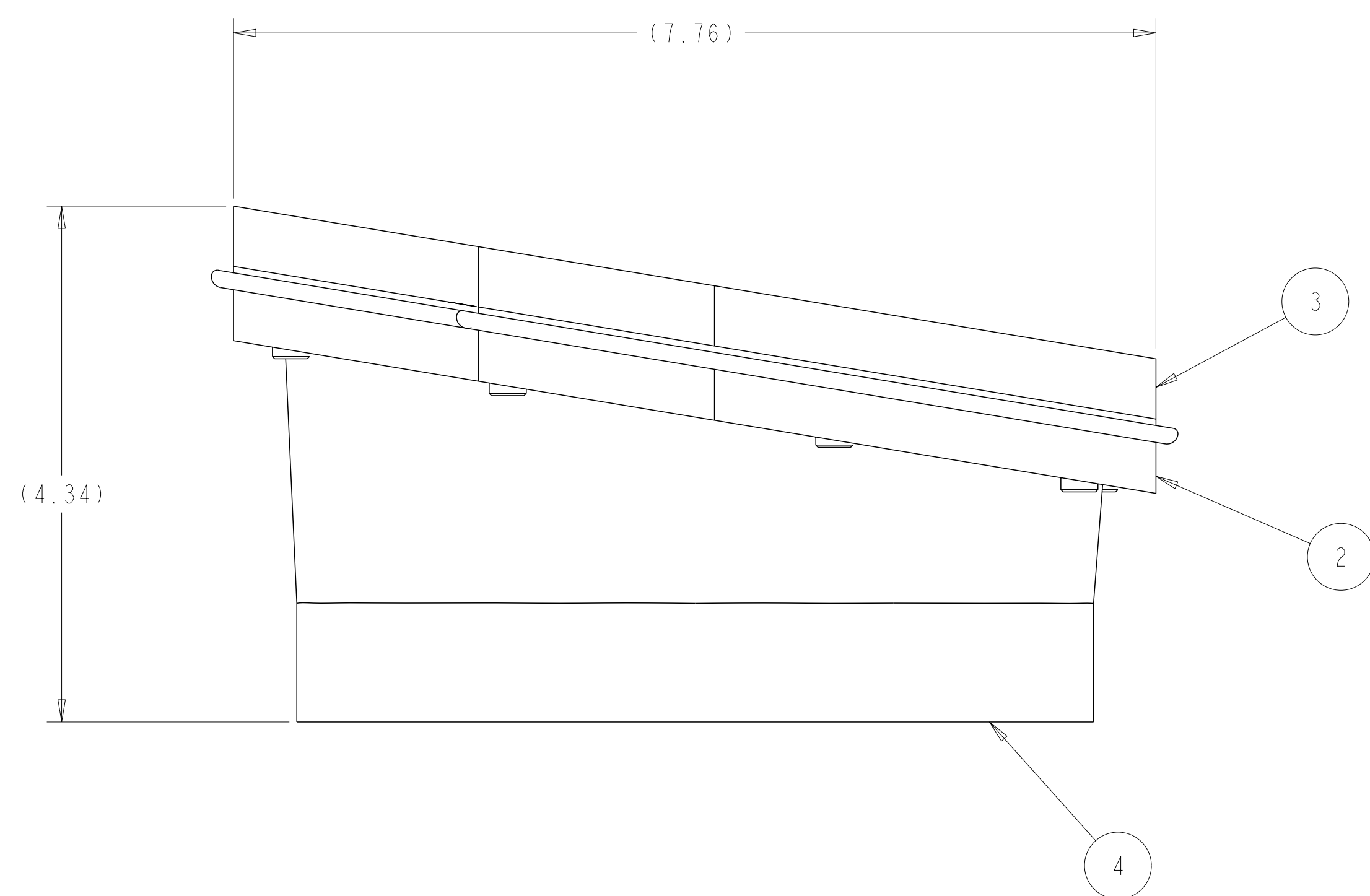
3

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NEXT ASS'Y: 1 FINAL ASS'Y:

- NOTES
1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
 3. DIMENSIONS ARE IN IN OR MM.



SCALE 1.000

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE											
1												

SCALE	NOTED	DES	DESIGNER	XX
	TOLERANCES UNLESS OTHERWISE SPECIFIED	CHK	DETAILER	XX
	FRACTIONS	SECT		
	XX DECIMALS ±.01	DEPT		
	XXX DECIMALS ±.005	PE		
	ANGLES ±0°15'	CR		
	BREAK SHARP EDGES .06 MAX	PJ		
	FINISH .125 UNLESS OTHERWISE SPECIFIED	RED		
		PPPL	DRFT	

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	-5	SHCS-10-24 X 1			5
	SE122-343-1	PORT 2 WINDING FORM SEAL BOOT			4
	SE122-342-1	PORT 2 WINDING FORM SEAL INNER PLATE			3
	SE122-341-1	PORT 2 WINDING FORM SEAL OUTER PLATE			2
	-1	PORT 2 WINDING FORM SEAL ASSEMBLY			1

← NEXT ASSEMBLY

PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE											
1												

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U.S. GOVERNMENT CONTRACT DE-AC05-00OR2225
UT-BATTELLE, LLC, Oak Ridge, Tennessee

UT-BATTELLE

NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT 2 WINDING FORM SEAL ASSEMBLY

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
1	ORNL	5700	3	1	1	A	U

RELEASE LEVEL: prot.release

SE122-340

REV 0

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SE122-340