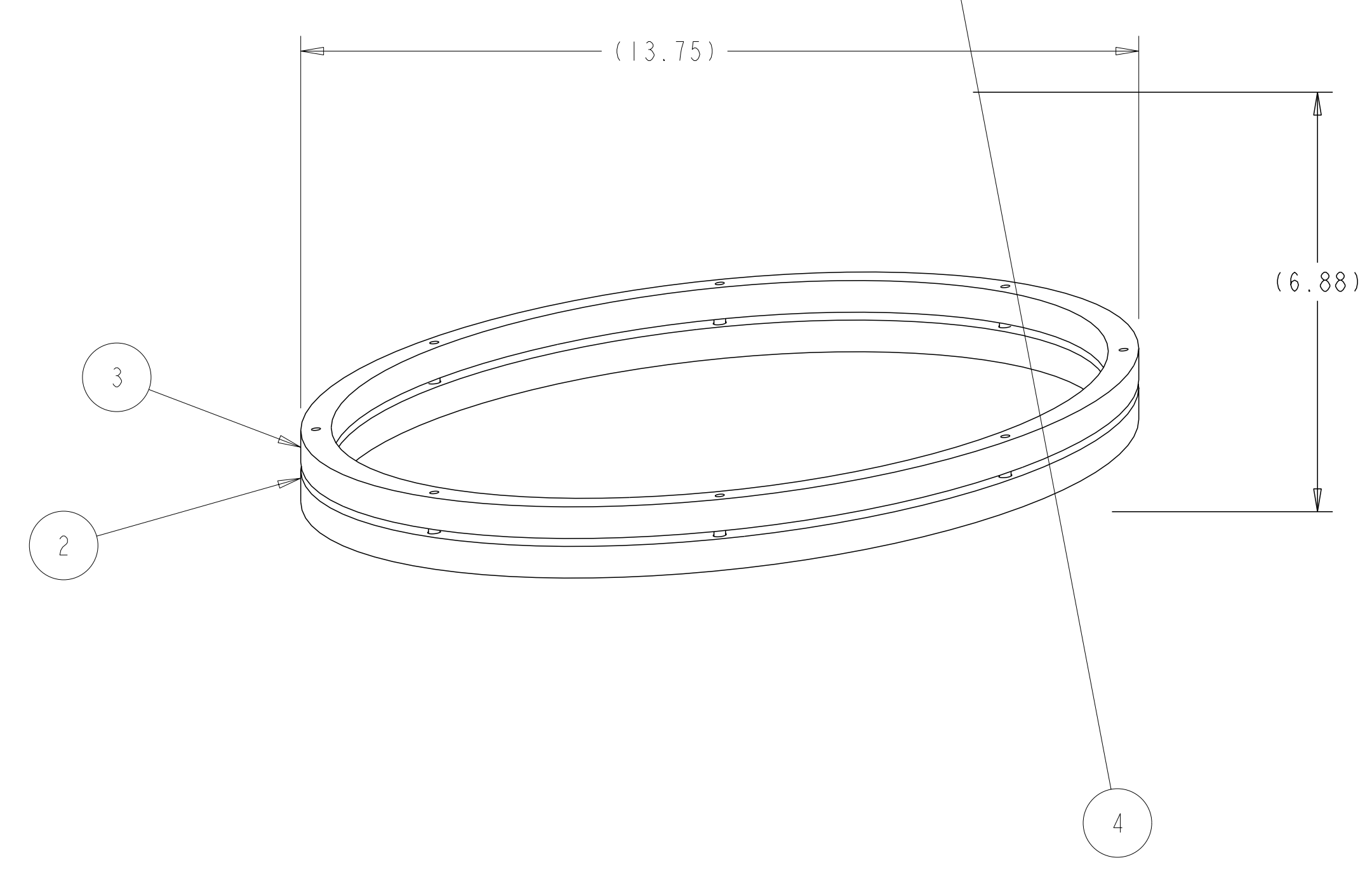


- NOTES
1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
 3. DIMENSIONS ARE IN IN OR MM.



8		SHCS-10-24-X-1	SHCS-10-24-X-1			5	
I		SE122-351	PORT 6 WINDING FORM SEAL BOOT			4	
I		SE122-350	PORT 6 WINDING FORM SEAL INNER PLATE			3	
I		SE122-349	PORT 6 WINDING FORM SEAL OUTER PLATE			2	
AR	X	SE122-348	PORT 6 WINDING FORM SEAL ASSEMBLY			1	
next ass'y	-	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	←	NEXT ASSEMBLY					PARTS LIST

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THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED		DES P. L. GORANSON	08/05	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22225 UT-BATTELLE, LLC, Oak Ridge, Tennessee	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW R. A. HURD	08/05	UT-BATTELLE	
FRACTIONS		CHK :	:	NATIONAL COMPACT STELLARATOR EXPERIMENT	
XX DECIMALS ±.01		SECT :	:	PORT 6 WINDING FORM SEAL ASSEMBLY	
XXX DECIMALS ±.005		DEPT :	:	VERSION NO. PLANT BLDG FL SHT OF TYPE CLASS	
ANGLES ±0°15'		PE :	:	pro1. version ORNL 5700 3 1 1 A U	
BREAK SHARP EDGES .06 MAX		CR :	:	RELEASE LEVEL	
FINISH .125 UNLESS OTHERWISE SPECIFIED		PJ :	:	SEI22-348	
		REG :	:	REV 0	
		PPPL DRFT	:	DRAWING APPROVALS DATE	
		:	:	pro1. release	