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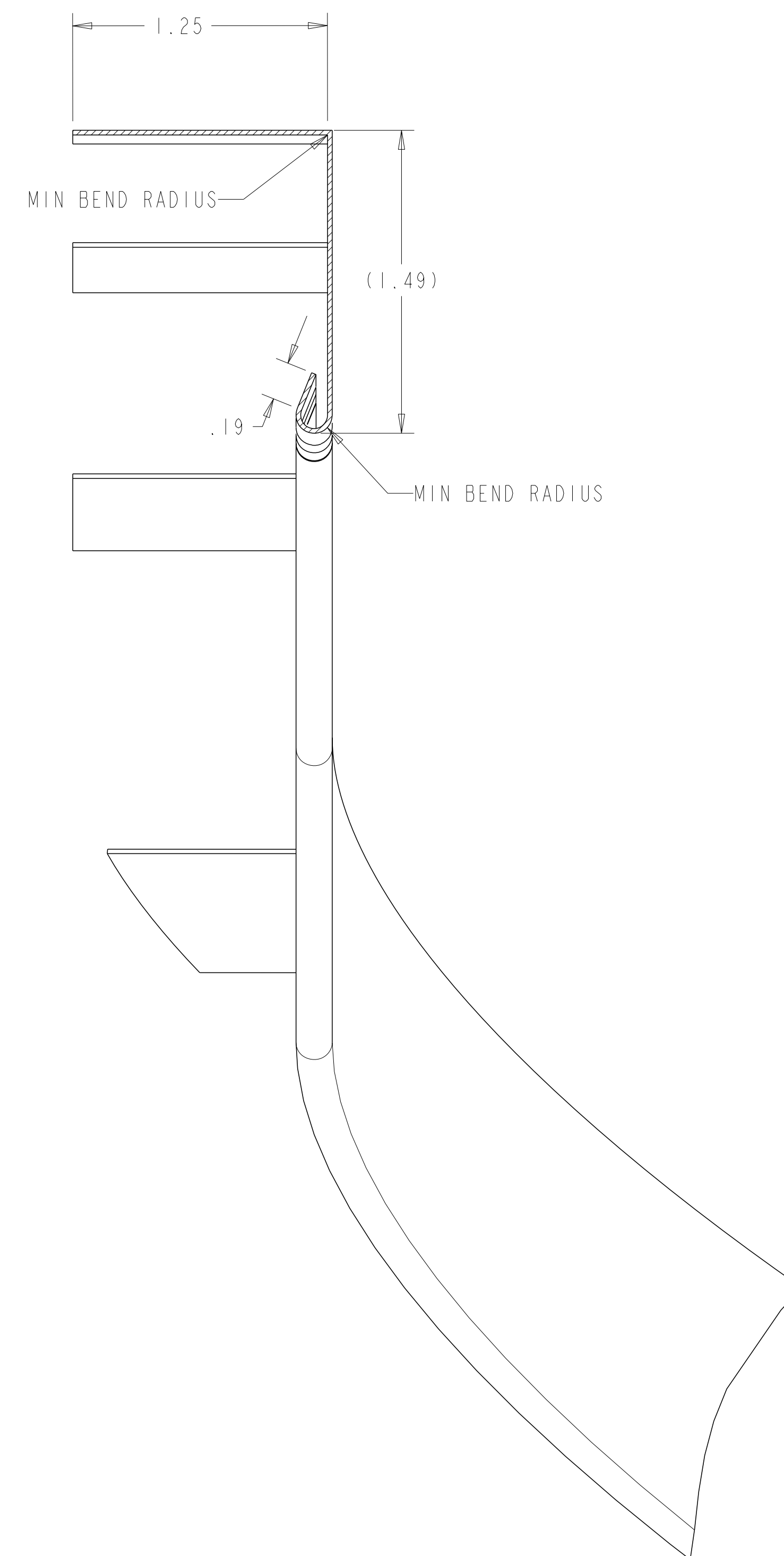
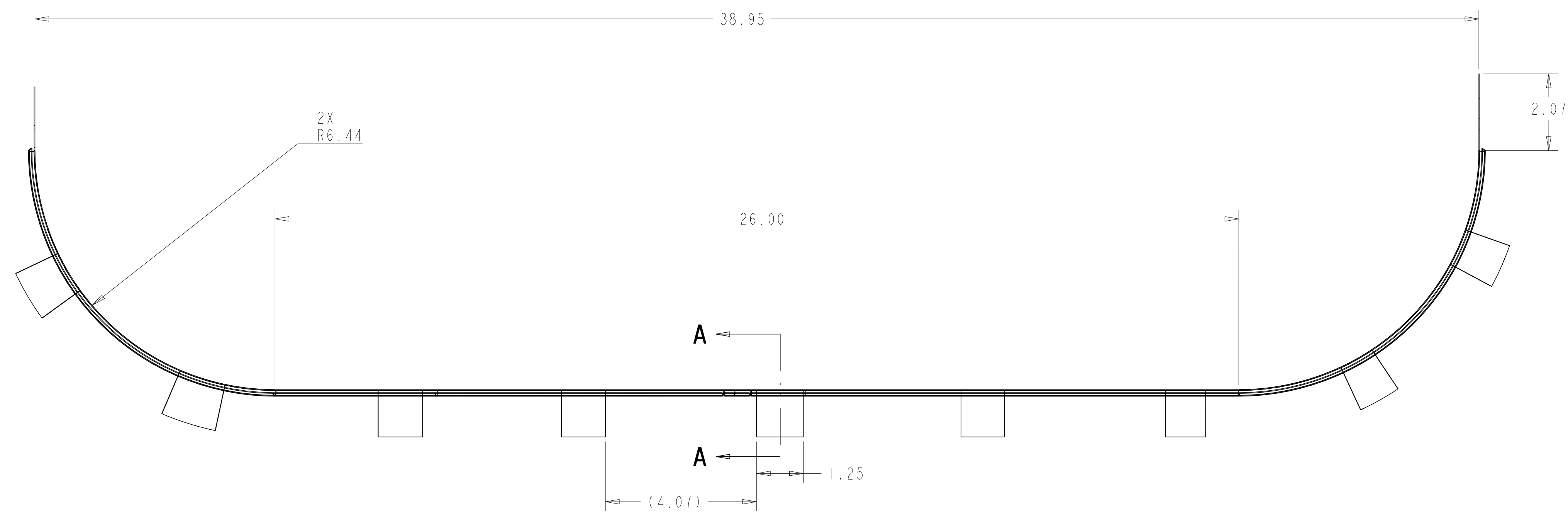
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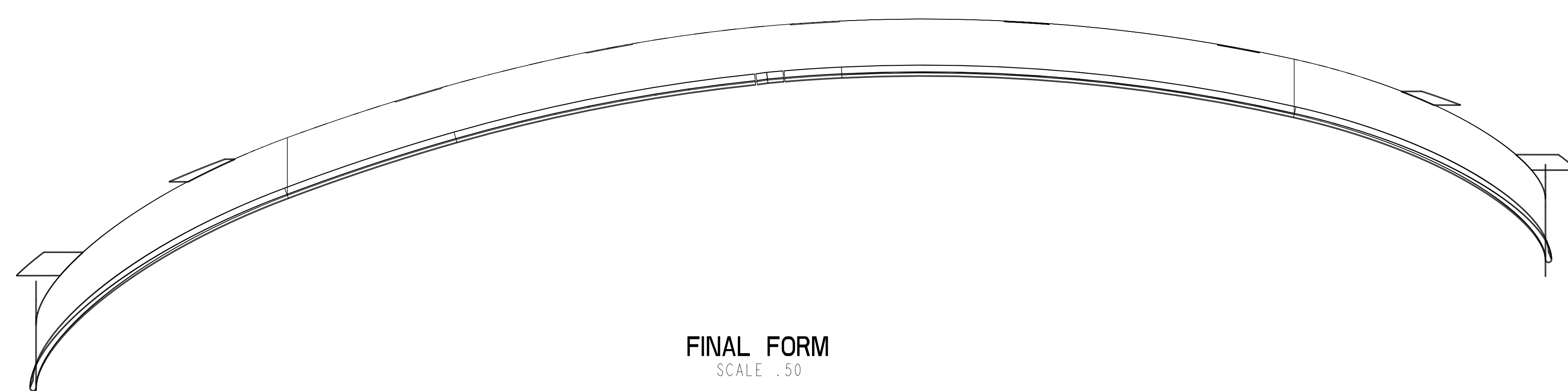
NEXT ASS'Y: 1 FINAL ASS'Y:

NOTES

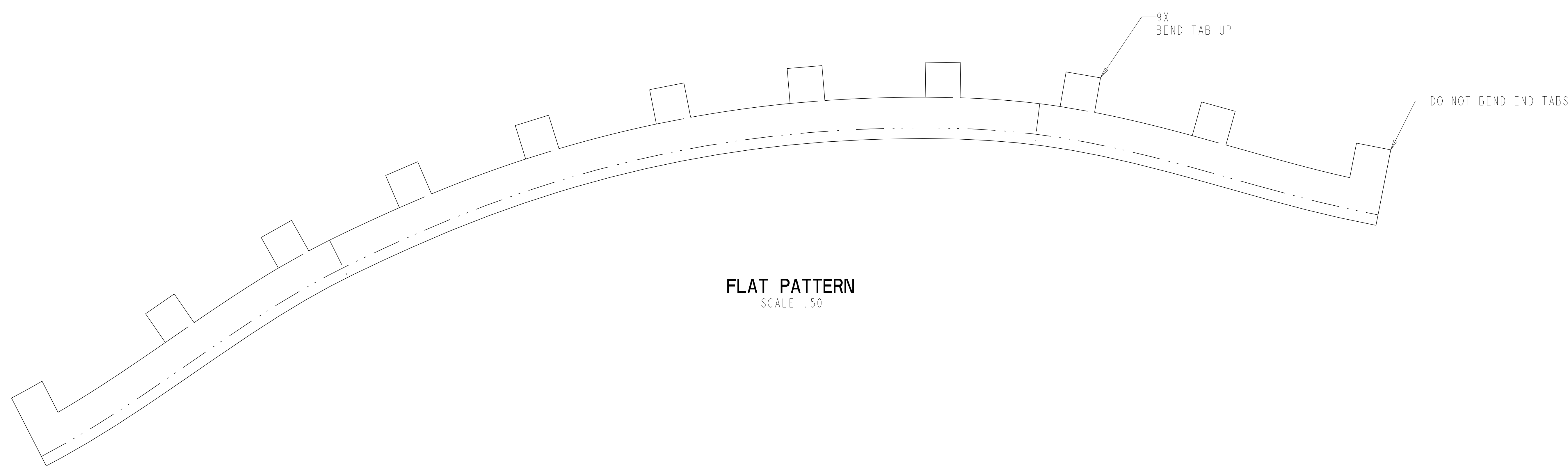
- 1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
- 3. DIMENSIONS ARE IN IN OR MM.



SECTION A-A
SCALE 2.000



FINAL FORM
SCALE .50



FLAT PATTERN
SCALE .50

SE122-386	PORT 4 SHEET METAL CUFF NB SIDE	24 GAGE 316L ANNEALED	ASTM A240	
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
		NEXT ASSEMBLY	PARTS LIST	

SCALE NOTED	DES P GORANSON	08/05	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee			
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW MT BROWN	08/05	UT-BATTELLE			
FRACTIONS	CHK :		PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT			
XX DECIMALS ±.01	SECT :		PORT 4 SHEET METAL CUFF NB SIDE - FLAT PATTERN AND FINAL FORM			
XXX DECIMALS ±.005	DEPT :		VERSION NO.	PLANT	BLOG	FL SHT OF TYPE CLASS
ANGLES ±0°15'	PE :		proj.version	ORNL	5700	3 1 S
BREAK SHARP EDGES .06 MAX	CR :		RELEASE LEVEL			U
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ :		proj.release		SE122-386	REV 0
	RED :		DRAWING APPROVALS DATE			
	PPPL DRFT :					

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

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