

Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: S-04286-F

Telephone: 609-243-2441
Fax: 609-243-2021

Part: /

Drawing ID: SE122-018

Revisio 1

Customer S005243-F/Ln:7
Serial No.: 9/7

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: MAGNETIC PERMEABILITY TO BE LESS THAN 1.02

FLANGE OUTSIDE OF GROOVE CHECKS GREATER THAN 1.05 BUT LESS THAN 1.1
IN GROOVE MAGNETIC PERMEABILITY CHECKS GREATER THAN 1.1 BUT LESS
THAN 1.15

Proposed

Disposition: Customer disposition required. Condition is slightly worse than previously reported.

Number of additional pages:0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented _____

Title: _____ **Date:** _____

By:

Nonconformance Report: Major Tool NC18609.

This is for SE122-018

Please review and provided disposition. This NCR is for a Lot 7 Port 4 Flange that checked o.k. prior to machining and was not included with the previous submittal. I already submitted NCR 18452 but the condition appears to be slightly worse for this inspection so we'll need you to take a second look at this part.

Problem:

MAGNETIC PERMEABILITY TO BE LESS THAN 1.02

FLANGE OUTSIDE OF GROOVE CHECKS GREATER THAN 1.05 BUT LESS THAN 1.1

IN GROOVE MAGNETIC PERMEABILITY CHECKS GREATER THAN 1.1 BUT LESS THAN 1.15

Project Disposition:

Use as is

Approvals:

Procurement Technical Representative

Responsible Line Manager: