
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: Mviola@pppl.gov

Telephone: 609-243-2441
Fax: 609-243-2021

Part: /
Drawing ID: SE120-004 Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No./Qty:

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: The profile exceeds the tolerance. The profile checks from -0.604 / +0.408. Refer to attached graphical report.

Proposed Disposition:

INFORMATION PROVIDED TO PPPL FOR ASSEMBLY EVALUATION
IN PROCESS DATA
FINAL PROFILE SUBMITTAL TO FOLLOW LATER (after final best fit)

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC19293

This is for SE120-004

Problem:

The profile exceeds the tolerance. The profile checks from -0.604 / +0.408. Refer to attached graphical report.
INFORMATION PROVIDED TO PPPL FOR ASSEMBLY EVALUATION IN PROCESS DATA
FINAL PROFILE SUBMITTAL TO FOLLOW LATER (after final best fit)

Doug McCorkle

Project Disposition:

For the shell geometry provided - Accept as is. If final metrology is different then another NCR shall be submitted. This acceptance does not apply to nonconforming conditions in the end flanges or port extensions which will need to be addressed on a separate NCR. Additional data is needed to address port flange nonconformances.

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Project Quality Assurance: