
Customer: PRINCETON PLASMA PHYSICS LAB

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Part: / VVSA # 1 Port Dome B installation

Drawing ID: SE122-007 Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No.: VVSA 1

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: The face of port 18B is under the low limit. The face checks from -0.128 / -0.175.

Proposed Disposition:

CONTINUE WITH FINAL CLEANUP OPERATIONS OF THE PORT EXTENSION SUB-ASSEMBLY
SUBMITTING TO PPPL FOR APPROVAL WITH A RECOMMENDATION OF USE AS IS.
NOTE THE ANGULAR LOCATION IS WITHIN TOLERANCE, THE PORT IS MERELY SHORTER THAN
ALLOWABLE BY DRAWING GD&T.

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC19612

This is for: **VVSA # 1 Port Dome B installation** SE122-007

Problem:

The face of port 18B is under the low limit. The face checks from -0.128 / -0.175.

MTM Recommended Disposition:

CONTINUE WITH FINAL CLEANUP OPERATIONS OF THE PORT EXTENSION SUB-ASSEMBLY
SUBMITTING TO PPPL FOR APPROVAL WITH A RECOMMENDATION OF USE AS IS.
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ALLOWABLE BY DRAWING GD&T.

Project Disposition:

Accept as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: