
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
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Part: / VVSA # 2

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:2
Qty: 1

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: The length of port 17a checks from -0.208 / 0.234.

The length of port 4a checks from -0.091 / +0.112.

The length of port 4b checks from -0.090 / +0.121.

Port Dome is slightly misaligned after trimmiming and re-installing (reference photos sent to PPPL via email 07Jun2006)

Proposed Disposition:

Propose: USE AS IS

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC20069

This is for: **VVSA # 2 Profile** SE120-004

Problem:

The length of port 17a checks from -0.208 / 0.234.

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Port Dome is slightly misaligned after trimming and re-installing (reference photos sent to PPPL via email 07Jun2006)

MTM Recommended Disposition:

Use as is

Project Disposition:

Use as is

From: Thomas G. Brown

Sent: Thursday, July 27, 2006 12:12 PM

To: Michael E. Viola; Phil Heitzenroeder; Cole, Michael J.; Paul Goranson (goransonpl@ornl.gov); Bradley E. Nelson

Subject: VVSA2 NCR review

Mike Cole, Paul Goranson and I have reviewed the three MTM NCR's listed below and provide the following disposition and/or comments.

NCR 20069: We agree with the MTM disposition. Use as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: