
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655
Fax: 609-243-2021

Part: /
Drawing ID: SE120-004 Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No./Qty: VVSA # 1

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: The port 10 a and b is out of positional tolerance.

The port 10a checks 0.928 position and the face runs out from -0.279 / -0.086.

The port 10b checks 1.379 position and the face runs out from -0.118 / -0.023.

Proposed Disposition:

Corresponding point cloud inspection data uploaded to PPPL ftp site 04May2006.

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: NC 19769

The port 10 a and b is out of positional tolerance.

The port 10a checks 0.928 position and the face runs out from -0.297 / -0.086.

The port 10b checks 1.379 position and the face runs out from -0.118 / -0.023.

Project Disposition:

Accept as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: