PPPL NONCONF	ORMANC	E REPORT	NO:		Open [	Jale	07/05/06	IVEN	#: 1 , 9/14/2006
Status 5	- Corrective	Action Needed		-	Trend	07-Ou	it Of Toleran	се	
Department N	CSX				Division	NCSX	Project		
Source/Org	ENDOR								
Item Dwg/Part# N	CSX-CSPEC-1	21-02-06	Procuren	nent #	S00524	43-F		Cost Cente	er
RAP# 3245	Job Doc #	S005243-F	V	endor	MAJOR TO	OOL ANI	D MACHINE,	INC.	
RAP Title Vacuum	Vessel Subass	sembly Compone	ent Receipt II	nspectio	n				
🗌 HoldTag Appli	ed								
Nonconforming Co	ndition (in	clude require	ment(s) vic	plated):	-				
VVSA-1, The attached NCSX-CSPEC-121-02-0 Rev, 1 replaces ASPEC	6, par. 3.2.4.					Δ	1.02 Mu ma	ximum allow	ved by
	0	Sample Size	Insp	0	. [	Lot R	ejected	# Rej	
Lot Size Recd	Ins C	Vali	dated By	Bosco	٩١		Valida	ated Date	07/05/06
Reported By         Phe           Disposition:         Rework*           Port 4B Cover, 4A Flan         All flange hardware pe	ge, 4A Cover, rmeability sha	_ <b>Use As Is*</b> , 12A Cover, and all be less than 1	l 12B Cover, I.02µ; howev	are acce ver, due	r* Scrap eptable as i to the dista	is per Ar ance of	t Brooks Thu ports 6A, 6B,	, 10A, 10B, a	and 11A from the
Reported By Phe Disposition: Rework Port 4B Cover, 4A Flan All flange hardware pe magnetic fields, perme permeability values tha accept only those less on the outboard port e for the 6A, 6B, 10A, ar conform to NCSX-CSPE	<sup>4</sup> <b>Repair</b> * ge, 4A Cover, rmeability sha vability values at exceed 1.0 <sup>6</sup> than 1.09μ, w extensions bei ad 10B port lo C-121-02-06	<b>Use As Is*</b> , 12A Cover, and all be less than 1 may be accepte 9µ are rejected p vhich are compa ng added in the ocations. 384 pie paragraph 3.3.2	Return To 12B Cover, 1.02µ; howeved up to 1.09 per Art Brook rable to the of future. Port ces of .312-2 2.6 Bolts.	are acce ver, due up for the ss Fri 9/8 cover pla 11A har 24 x 2.00	r* Scraj eptable as i to the dista ese ports o 8/2006 8:3 ates which dware is ac 0" lg. hex h	is per Ar ance of nly. Har 7 AM. "F we are cceptabl	t Brooks Thu ports 6A, 6B, dware listed For port 6A, 6 accepting." 1 e; however,	a 9/7/2006 4 , 10A, 10B, a for these 5 6B, 10A, 10E This hardwar new hardwa and flat was	Repair 1:30 PM attached. and 11A from the ports that have 3, and 11A hardware, re shall be saved for u are must be purchased hers are required whic
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