

Status 2 - Disposition Needed **Trend** 05-Design Interference
Department NCSX **Division** NCSX Project
Source/Org NCSX Project
Item Dwg/Part# SE120-004 R2 Pt.s 48 to 51, S **Procurement #** D-NCSX-FPA-QA1-00 **Cost Center** _____
RAP# 3250 **Job Doc #** D-NCSX-FPA-QA1-00 **Vendor** _____
RAP Title Field Period Assembly Component Receipt Inspection

HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

(VVSA-1, 2, 3) The threads on the Vertical Support Clevises (pt. 1 Dwg. SE124-055 R0) do not match up with the threads on the Clevis Bosses (pt.s 48 to 51 Dwg. SE120-004 R2). Drawing SE124-051 R0 "Vertical Support Assembly" shows the Vertical Support Clevises threading into the Clevis Bosses. The Clevis Bosses are installed on the vacuum vessel (VVSA-1). This condition will most likely effect VVSA-2 & VVSA-3 as well. The threads on each part are in accordance with the drawing details.

- Vertical Support Clevis, 0.75 - 16 UNF threads, Qty. 12, pt. 1
- Clevis Boss A, 0.75 - 10 UNC threads, Qty. 2, pt. 48
- Clevis Boss B, 0.75 - 10 UNC threads, Qty. 2, pt. 49
- Clevis Boss C, 0.50 - 13 UNC threads, Qty. 2, pt. 50
- Clevis Boss D, 0.50 - 13 UNC threads, Qty. 2, pt. 51

Lot Size Recd 0 **Sample Size Insp** 0 Lot Rejected **# Rejected** 0
Reported By Edwards J **Validated By** Phelps C **Validated Date** 07/21/06

Disposition: Rework* Repair* Use As Is* Return To Vendor* Scrap*

For rework or repair of vendor supplied equipments, fill in information below:

#Hours _____ **\$Est Labor** _____ **\$G&A** _____
\$Material _____ **\$Burden** _____ **\$Total** _____

Disposition By _____ **Date** _____
Supervisor's Concur _____ **Date** _____
Eng. Dept. Head Concur _____ **Date** _____
WCO/Other _____ **Date** _____

PQA/QC Mgr Dispos Concur _____ **Date** _____
QC Field Verification By _____ **Date** _____

Distribution

- Cog** M. Viola
- Insp** Phelps/Boscoe
- Proj. Doc Control (when closed)
- QC Files
- Malsbury J
- Boscoe J
- Edwards J
- Dudek L
- Malinowski F
- Reiersen W
- Williams M
- Tyrrell M