
Customer: PRINCETON PLASMA PHYSICS LAB

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Part: /

Drawing ID: SE120-002

Revision: 1

Customer P.O.: S005243-F/Ln:3
Serial No./Qty: VVSA # 3

Reported By: DOUG MCCORKLE
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Problem: The flatness of the VV Flange Seal on half b checks 0.088 (0.038 out of tolerance).

Proposed Disposition:

SUBMITTING TO PPPL FOR REMEDIAL DISPOSITION

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC20354

This is for: **VVSA # 3 Profile** SE120-002

Problem:

The flatness of the VV Flange Seal on half b checks 0.088 (0.038 out of tolerance).

MTM Recommended Disposition:

None

Project Disposition:

Use as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Frank A. Malinowski

From: Goranson, Paul L. [goransonpl@ornl.gov]
Sent: Monday, September 11, 2006 2:50 PM
To: Michael E. Viola
Cc: Mike Cole; Bradley E. Nelson; Frank A. Malinowski
Subject: NC20354

The out of flatness for the VV end seal referenced in NC20354, is acceptable as this is not a true seal area; it is a leak check and backing gas region closed by a compliant ceramic rope which will seal tight enough to function with the quoted flatness.

Paul