
Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
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Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-116 Revision: 3
Links: 1-Type:W: 65707/1.0 Sub: 1 Op: 20

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: 1

Reported By: KEVIN BOWLING
E-Mail: kBowling@MajorTool.com

Telephone: 317-636-6433
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Problem: THERE IS A TOOL GOUGE ON A CORNER OF THE FLANGE FACE.

Proposed Disposition:

SUBMITTED TO CUSTOMER REQUESTING PERMISSION TO WELD REPAIR.

Number of additional pages: _____

Customer Disposition: ☐ Use As Is ☐ Rework ☒ Repair ☐ Scrap ☐ Replace

MTM is authorized to weld repair the gouge. Welding may proceed per N/C 17339, which authorizes repairs on the C1 casting based on the submitted weld qualification procedures which lack some of the test results required in ASTM A488.

Technical Contact Approval: _____

Title: _____ **Date:** _____

RLM Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Root Cause 1: 806-PROCEDURE NONCOMPLIANCE

Resource: 40FT MITSU

Equipment:

Description: MACHINIST TOUCHED OFF THE PART AND SET ZERO INCORRECTLY.

Corr Actn: 1:

Action: By:

Description: