

Major Tool & Machine, Inc.
1458 East 19th Street
Indianapolis, IN 46218-4289

MTM N/C: 17746

Page: 1
Date: 08/19/05
User ID: BOWLING

Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
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Telephone: 216-496-2314
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Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-116

Revision: 5

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: C-1

Reported By: KEVIN BOWLING
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Problem: Part has multiple gouges from tools and one dent. See attached sketches describing the non-conformances.

Proposed Disposition:

SUBMIT TO CUSTOMER FOR DISPOSITION.

Number of additional pages:1

Customer Disposition: **Use As Is** ☒ **Rework** ☐ **Repair** ☐ **Scrap** ☐ **Replace**

NCSX reviewed the descriptions of the three tool gouges and one dent shown in the attached sketches. The gouges need to be blended to avoid sharp edges. The dent defect needs to be worked as necessary so the tapped hole can be used.

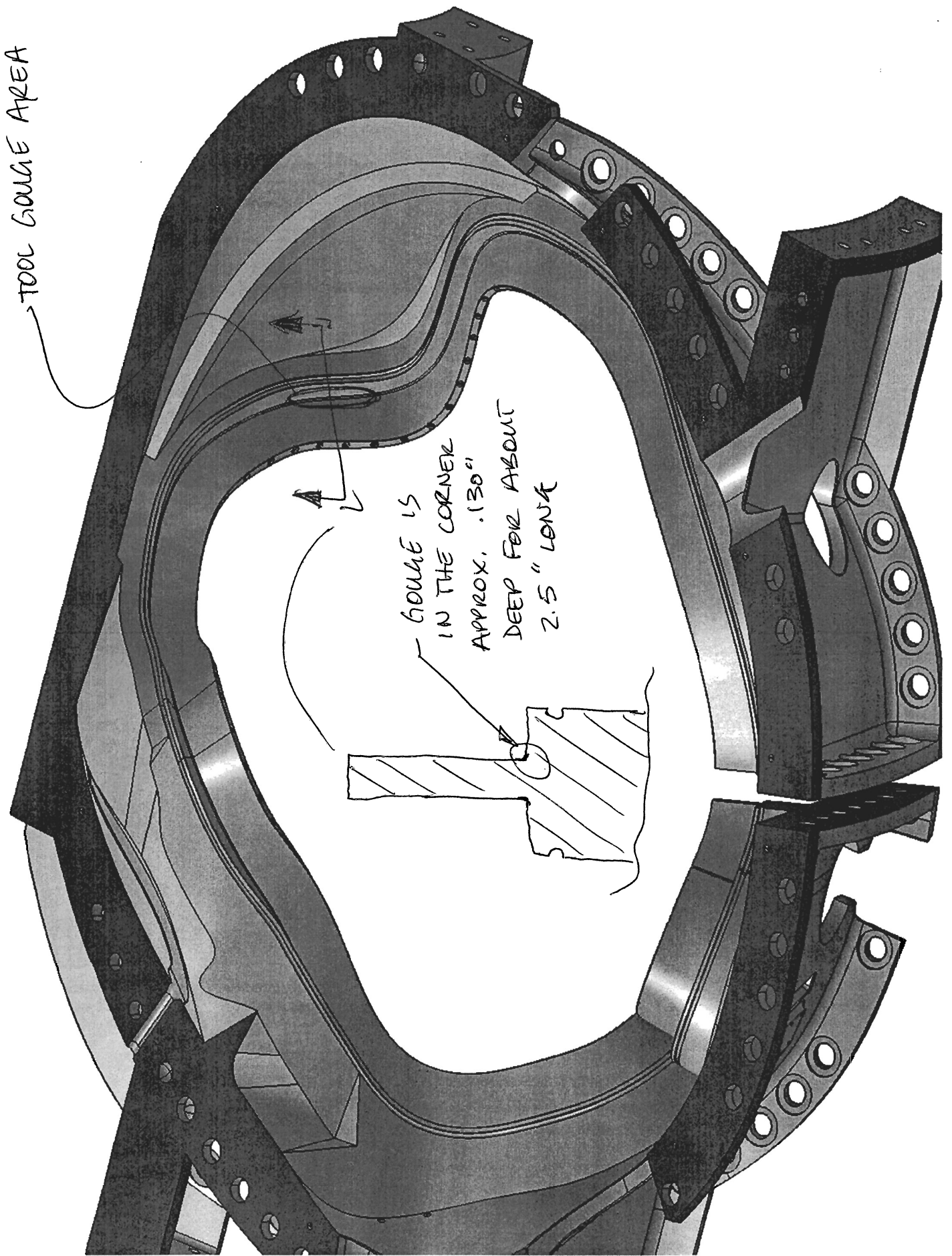
Technical Representative:_____

RLM:_____

Major Tool Implemented By:_____

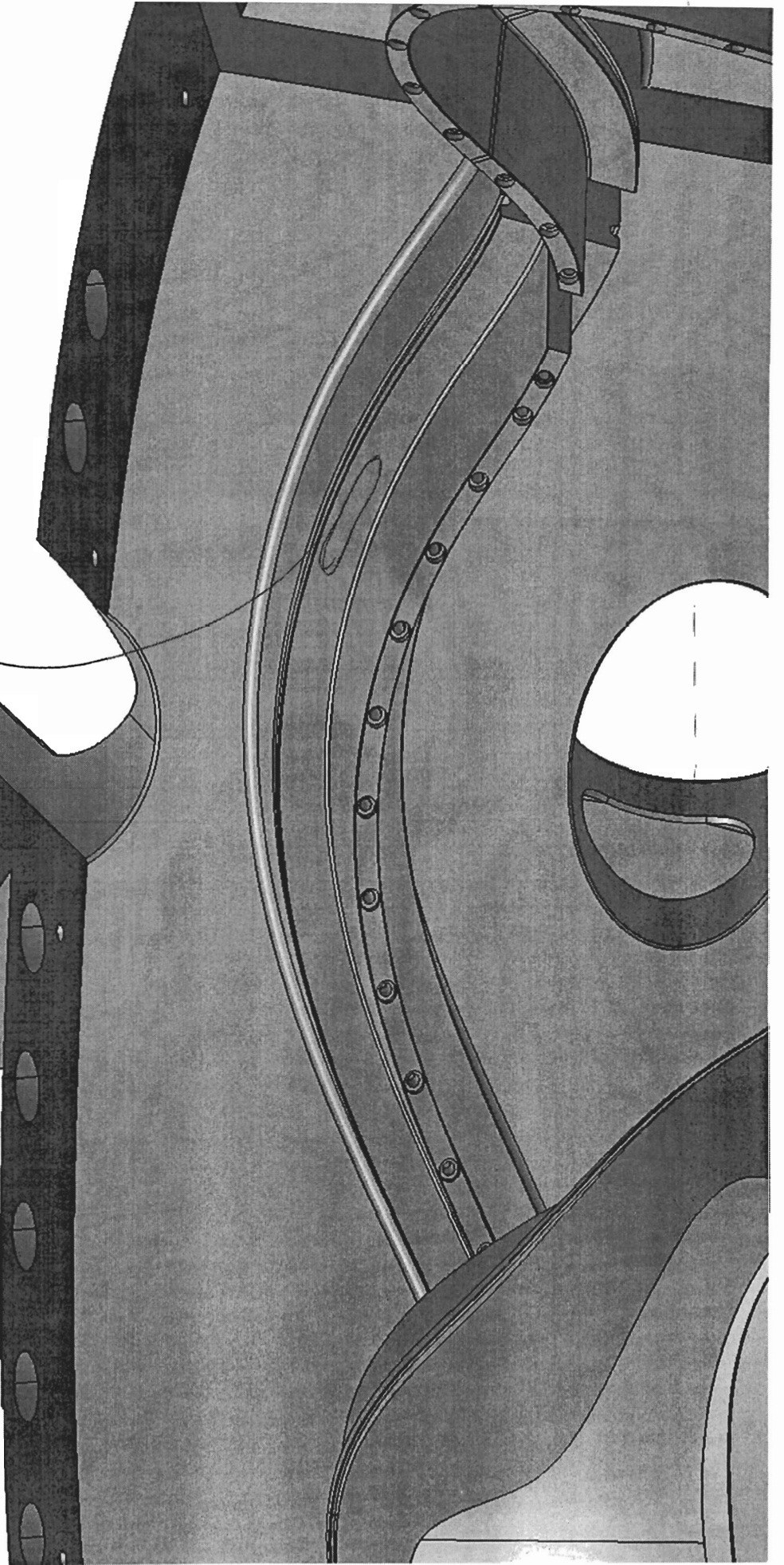
Title:_____ **Date:**_____

1.

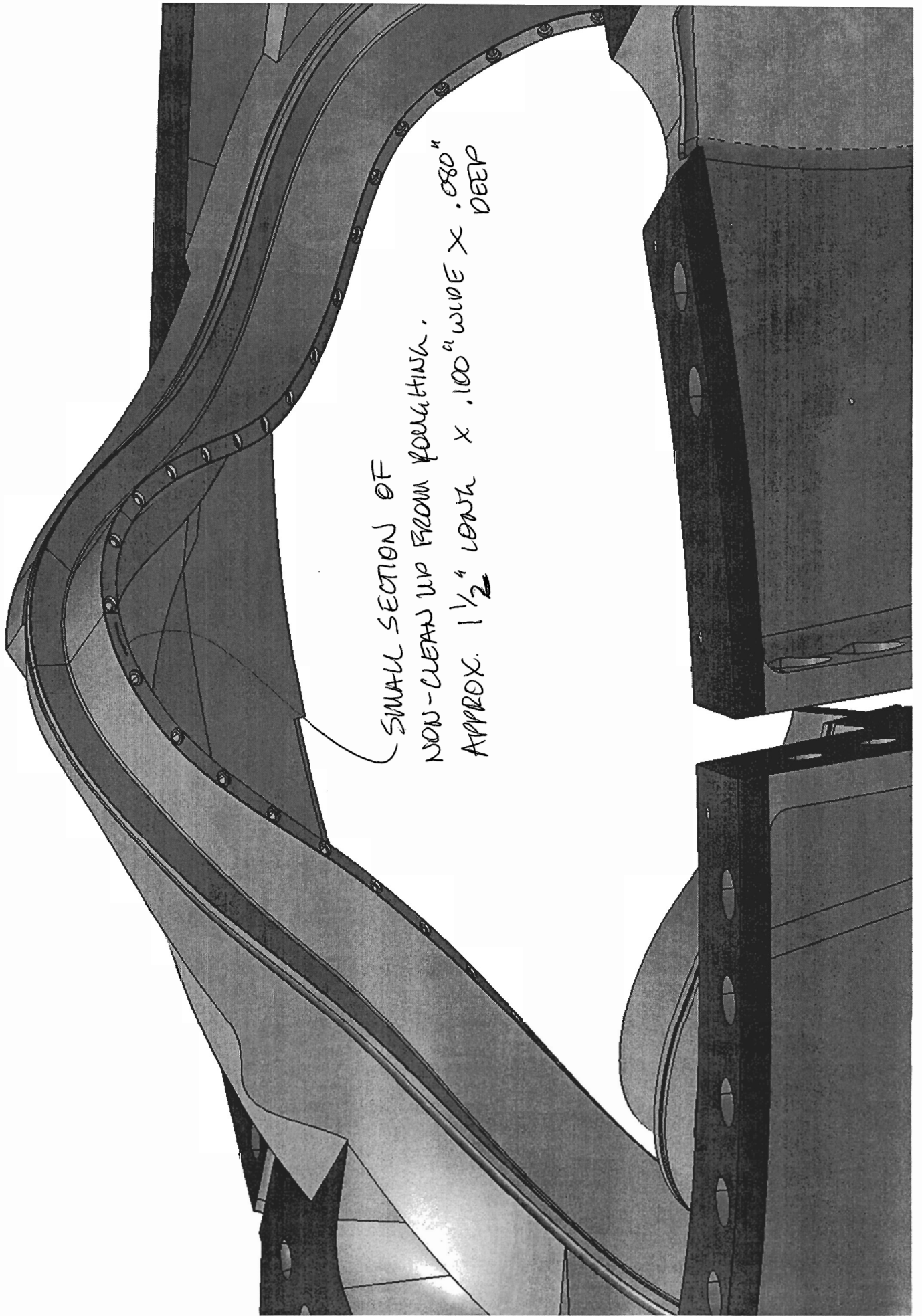


2.

AREA BALL TOOL
GOUGE
3" LONG x .100" WIDE x
.050" DEEP.

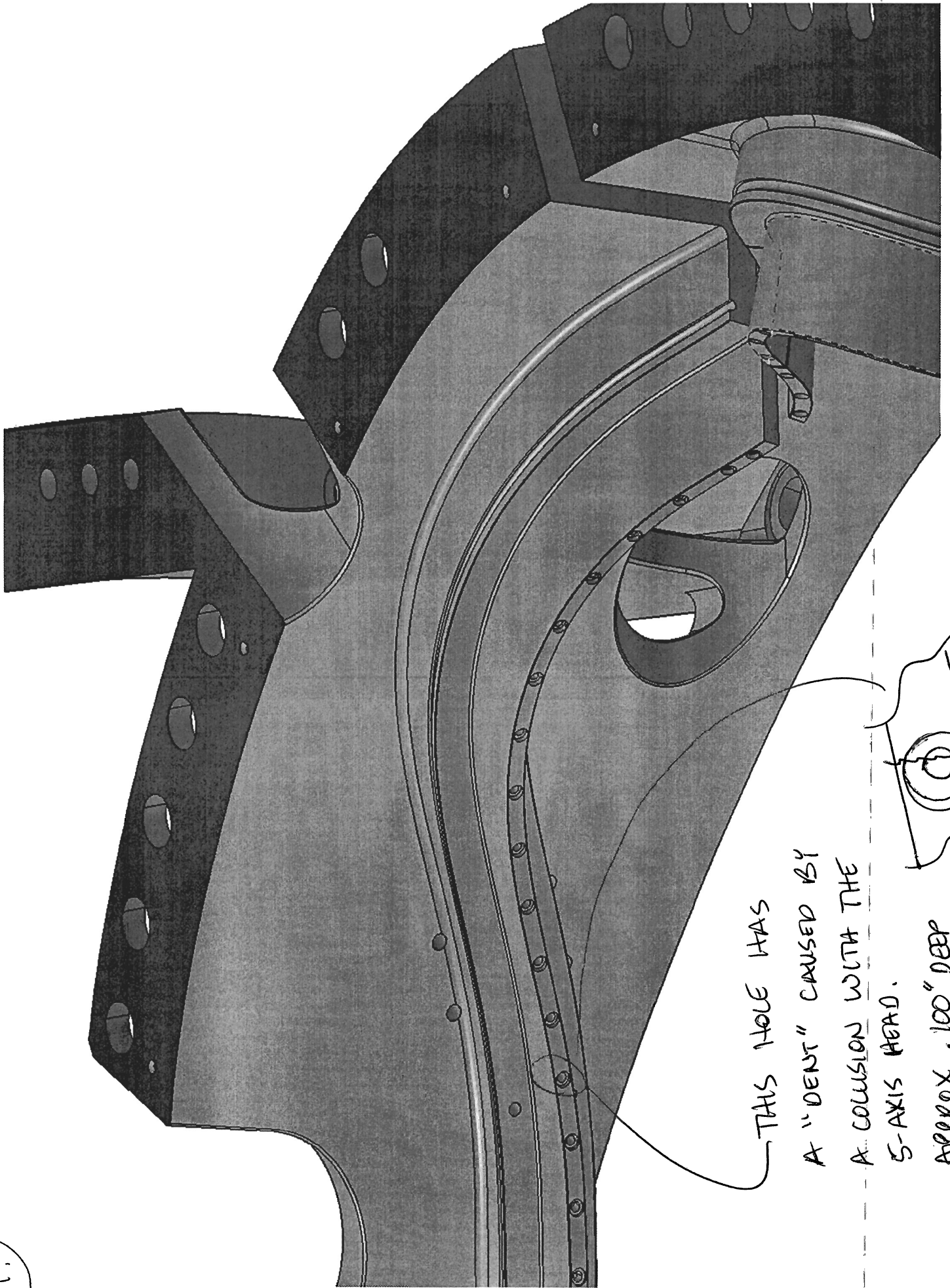


3.



SMALL SECTION OF
NON-CLEAN UP FROM FOUNDRY.
APPROX. 1 1/2" LENGTH X .100" WIDE X .080" DEEP

4.



THIS HOLE HAS
A "DENT" CAUSED BY
A COLLISION WITH THE
5-AXIS HEAD.
APPROX. 100" DEEP

